SIEMENS

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MindApp Manage MyMachines - Installation in existing control environments

Application examples

MindSphere

Valid for control: SINUMERIK 840D pl HMI-Advanced V6.4/7.6 SINUMERIK Operate V2.7.3.10

Manage MyMachines Version 1.1 HF1 and 1.5

Legal information

Warning notice system

This manual contains notices you have to observe in order to ensure your personal safety, as well as to prevent damage to property. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to property damage have no safety alert symbol. These notices shown below are graded according to the degree of danger.

⚠ DANGER

indicates that death or severe personal injury will result if proper precautions are not taken.

⚠ WARNING

indicates that death or severe personal injury may result if proper precautions are not taken.

⚠ CAUTION

indicates that minor personal injury can result if proper precautions are not taken.

NOTICE

indicates that property damage can result if proper precautions are not taken.

If more than one degree of danger is present, the warning notice representing the highest degree of danger will be used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.

Qualified Personnel

The product/system described in this documentation may be operated only by **personnel qualified** for the specific task in accordance with the relevant documentation, in particular its warning notices and safety instructions. Qualified personnel are those who, based on their training and experience, are capable of identifying risks and avoiding potential hazards when working with these products/systems.

Proper use of Siemens products

Note the following:

⚠ WARNING

Siemens products may only be used for the applications described in the catalog and in the relevant technical documentation. If products and components from other manufacturers are used, these must be recommended or approved by Siemens. Proper transport, storage, installation, assembly, commissioning, operation and maintenance are required to ensure that the products operate safely and without any problems. The permissible ambient conditions must be complied with. The information in the relevant documentation must be observed.

Trademarks

All names identified by ® are registered trademarks of Siemens AG. The remaining trademarks in this publication may be trademarks whose use by third parties for their own purposes could violate the rights of the owner.

Disclaimer of Liability

We have reviewed the contents of this publication to ensure consistency with the hardware and software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. However, the information in this publication is reviewed regularly and any necessary corrections are included in subsequent editions.

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Fundamental safety instructions

1

1.1 General safety instructions

MARNING

Danger to life if the safety instructions and residual risks are not observed

If the safety instructions and residual risks in the associated hardware documentation are not observed, accidents involving severe injuries or death can occur.

- Observe the safety instructions given in the hardware documentation.
- Consider the residual risks for the risk evaluation.

MARNING

Malfunctions of the machine as a result of incorrect or changed parameter settings

As a result of incorrect or changed parameterization, machines can malfunction, which in turn can lead to injuries or death.

- Protect the parameterization (parameter assignments) against unauthorized access.
- Handle possible malfunctions by taking suitable measures, e.g. emergency stop or emergency off.

1.2 Warranty and liability for application examples

1.2 Warranty and liability for application examples

Application examples are not binding and do not claim to be complete regarding configuration, equipment or any eventuality which may arise. Application examples do not represent specific customer solutions, but are only intended to provide support for typical tasks.

As the user you yourself are responsible for ensuring that the products described are operated correctly. Application examples do not relieve you of your responsibility for safe handling when using, installing, operating and maintaining the equipment.

1.3 Industrial security

Note

Industrial security

Siemens provides products and solutions with industrial security functions that support the secure operation of plants, systems, machines and networks.

In order to protect plants, systems, machines and networks against cyber threats, it is necessary to implement – and continuously maintain – a holistic, state-of-the-art industrial security concept. Siemens' products and solutions constitute one element of such a concept.

Customers are responsible for preventing unauthorized access to their plants, systems, machines and networks. Such systems, machines and components should only be connected to an enterprise network or the Internet if and to the extent such a connection is necessary and only when appropriate security measures (e.g. firewalls and/or network segmentation) are in place.

For additional information on industrial security measures that may be implemented, please visit:

Industrial security (http://www.siemens.com/industrialsecurity)

Siemens' products and solutions undergo continuous development to make them more secure. Siemens strongly recommends that product updates are applied as soon as they are available and that the latest product versions are used. Use of product versions that are no longer supported, and failure to apply the latest updates may increase customer's exposure to cyber threats.

To stay informed about product updates, subscribe to the Siemens Industrial Security RSS Feed at:

Industrial security (http://www.siemens.com/industrialsecurity)

Further information is provided on the Internet:

Industrial Security Configuration Manual (https://support.industry.siemens.com/cs/ww/en/view/108862708)

1.3 Industrial security

⚠ WARNING

Unsafe operating states resulting from software manipulation

Software manipulations (e.g. viruses, trojans, malware or worms) can cause unsafe operating states in your system that may lead to death, serious injury, and property damage.

- Keep the software up to date.
- Incorporate the automation and drive components into a holistic, state-of-the-art industrial security concept for the installation or machine.
- Make sure that you include all installed products into the holistic industrial security concept.
- Protect files stored on exchangeable storage media from malicious software by with suitable protection measures, e.g. virus scanners.
- Protect the drive against unauthorized changes by activating the "know-how protection" drive function.

Preface 2

SINUMERIK documentation

The SINUMERIK documentation is organized into the following categories:

- General documentation/catalogs
- User documentation
- Manufacturer/service documentation

Additional information

You can find information on the following topics at the following address (https://support.industry.siemens.com/cs/de/en/view/108464614):

- Ordering documentation/overview of documentation
- Additional links to download documents
- Using documentation online (find and search in manuals/information)

If you have any questions regarding the technical documentation (e.g. suggestions, corrections), please send an e-mail to the following address (mailto:docu.motioncontrol@siemens.com).

mySupport/Documentation

At the following address (https://support.industry.siemens.com/My/ww/en/documentation), you can find information on how to create your own individual documentation based on Siemens' content, and adapt it for your own machine documentation.

Training

At the following address (http://www.siemens.com/sitrain), you can find information about SITRAIN (Siemens training on products, systems and solutions for automation and drives).

FAQs

You can find Frequently Asked Questions in the Service&Support pages under Product Support (https://support.industry.siemens.com/cs/de/en/ps/faq).

SINUMERIK

You can find information about SINUMERIK at the following address (http://www.siemens.com/sinumerik).

Target group

This publication is intended for:

- Project engineers
- Technologists (from machine manufacturers)
- Commissioning engineers (systems/machines)
- Programmers
- Users

Benefits

The function manual describes the functions so that the target group knows them and can select them. It provides the target group with the information required to implement the functions.

Standard scope

This documentation describes the functionality of the standard scope. Extensions or changes made by the machine tool manufacturer are documented by the machine tool manufacturer.

Other functions not described in this documentation might be executable in the control. This does not, however, represent an obligation to supply such functions with a new control or when servicing.

Further, for the sake of simplicity, this documentation does not contain all detailed information about all types of the product and cannot cover every conceivable case of installation, operation or maintenance.

Note regarding the General Data Protection Regulation

Siemens respects the principles of data privacy, in particular the data minimization rules (privacy by design). This means the following for this product:

The product does not process or store any person-related data, only technical function data (e.g. time stamps). If the user links this data with other data (e.g. shift schedules) or if he/she stores person-related data on the same data medium (e.g. hard disk), thus personalizing this data, he/she has to ensure compliance with the applicable data protection stipulations.

Technical Support

Country-specific telephone numbers for technical support are provided in the Internet at the following address (https://support.industry.siemens.com/sc/ww/en/sc/2090) in the "Contact" area.

Introduction

3.1 Overview

This document provides information about how to connect SINUMERIK Powerline controls with the HMI Advanced and SINUMERIK Operate operating software with the "Manage MyMachines" application.

The description below refers to the components listed in following Chapter: System requirements (Page 12).

3.2 System requirements

3.2 System requirements

If you want to connect "Manage MyMachines" to an existing control environment, note the following requirements.

Requirement

To connect to MindSphere, you need a new version of the SINUMERIK Integrate Client. Install and configure the client subsequently.

Note

Windows XP

Windows XP and older versions of Windows do not support the TLS1.2 encryption protocol for secure data transmission that is necessary for a connection to MindSphere.

NOTICE

Security standards for SINUMERIK controls connected to MindSphere

The connection of SINUMERIK controls to MindSphere and Manage MyMachines must meet the highest security standards.

SINUMERIK versions that do not meet these standards are not part of the product. For these versions, additional security measures must be taken.

Customers are solely responsible for preventing unauthorized access to their plants, systems, machines and networks. Systems, machines and components should only be connected to the company's network or the Internet if and to the extent necessary and with appropriate security measures (e.g. use of firewalls and network segmentation) in place.

Hardware and operating software

NOTICE

Data misuse due to insecure Internet connection

Data misuse can occur due to an unrestricted Internet connection.

Before establishing a network connection, ensure that your PC is connected to the Internet via a secure connection. Pay attention to the information relevant to security.

You will find further information about communication security in the configuration manual: Industry Security (https://support.industry.siemens.com/cs/ww/en/view/108862708).

Note

PCU 50/ IPC

The necessary security measures (e.g. virus scanner, firewalls, OS patching, etc.) must be implemented on the PCUs/IPCs.

You will find further information about communication security in the configuration manual: Industry Security (https://support.industry.siemens.com/cs/ww/en/view/108862708).

Note

End customer PC

The necessary security measures (e.g. virus scanner, firewalls, OS patching, etc.) must be implemented on the PCs that are used to visualize and configure Manage MyMachines / Remote at the OEM or end customer.

You will find further information on the PC in the industrial environment in the configuration manual: Industry Security (https://support.industry.siemens.com/cs/ww/en/view/108862708).

The following procedure is provided with the following components by way of example:

Table 3-1 SINUMERIK 840D pl

Operating software version	SINUMERIK Integrate Client software version	Hardware version	Operating system
HMI-Advanced V07.06.02.05	V4.12.0.21	PCU 50.3B	WinXP SP3
		PCU Base 8.6	
HMI-Advanced V07.06	V4.12.0.21	PCU 50.1	
		PCU 50.3B	
HMI-Advanced V06.04	V4.12.0.21	PCU 50.1	
		PCU 50.3B	
HMI-Advanced V6.4.28.00	V4.12.0.21	PCU 50.2 with 566 MHz	WinNT 4.0
		PCU Base 7.3.5	
SINUMERIK Operate V2.7.3.10		PCU 50.3	WinXP as of V8.6 SP3
		PCU 50.5	WinXP as of V1.3

Software

The connection is via the integrated SINUMERIK Integrate Client.

Always use the latest version.

Note

Parallel operation with SINUMERIK Integrate applications

Parallel operation with SINUMERIK Integrate applications is not possible.

Delivery form

The SINUMERIK Integrate Client as well as the latest updates and further information on the applications and products are stored on PridaNet and can be downloaded directly from there.

- OR -

You can contact your machine manufacturer.

3.2 System requirements

- OR -

You can contact the Siemens Service&Support.

Additional references

- Further information on the "SINUMERIK Operate" operating software can be found in the following reference:
- SINUMERIK Operate Commissioning Manual (IM9)
- For further information on "SINUMERIK Integrate", please refer to: SINUMERIK Integrate MMP, MMT, AMC, AMP, AMM/E, AMD Commissioning Manual

Additional information

When connecting SINUMERIK controls that are not of the current generation, special attention must be paid to security requirements.

The security requirements of MindSphere according to the state of the art must be considered for such controls and ensured with further measures and network components within the local IT environment.

- It must be ensured that the communication between the factory network and MindSphere meets the current security standards, e.g. TLS 1.2.
- It must be ensured that unauthorized access to the control in the company network / factory network environment and attacks on the firewall in front of the control are not possible.
- It must be ensured that communication inside the factory network environment cannot be attacked.

The guidelines of the customer's IT department must be followed.

SIMATIC IoT2040

Component	Description
SIMATIC IoT2040	Hardware
SIMATIC IoT2000 SD card example image	Firmware for IoT2040
Apache HTTP server (http)	
Apache APR	Condition for Apache
Apache APR-util	Condition for Apache
PCRE	Condition for Apache
dd	Tool for image processing
Roadkil's disk image	Tool for image processing

Installation/configuration

4

4.1 Machines with SINUMERIK Operate

The SINUMERIK Operate operating software is delivered together with the SINUMERIK Integrate Client software.

An update is not possible.

Note

Transferring SINUMERIK data on the MindSphere platform

The following steps allow you to transfer the SINUMERIK data to the MindSphere platform.

By performing the steps described below, in particular through input and confirmation of the Webservice URL, processes are performed automatically in which software scripts are loaded to the SINUMERIK control.

Requirement

SINUMERIK Integrate has been enabled for usage.

4.1 Machines with SINUMERIK Operate

Procedure

- 1. The "Settings" window is open. Press the "URLs>" softkey.
- 2. Press the "Edit" softkey and select the following settings:
 - Directory: Select the "User" entry in the "Directory" drop-down list.
 - Display home page: Activate the "Overwrite here" checkbox.
 - RenderService: Activate the "Overwrite here" checkbox.
 - URL web service: Activate the "Overwrite here" checkbox.
 - Enter the following URL web service depending on which MindSphere system you are connected with:

MindSphere V2 Livesystem:

https://sinac.apps.mindsphere.io/ws11

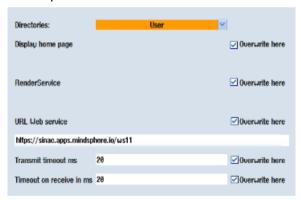
MindSphere V2 DEV-System:

https://sinumerikagentcom-dev.apps.mindsphere.io/ws11

MindSphere V3 Livesystem:

https://gateway.eu1.mindsphere.io/api/agentcom-mmmops/v3/ws11

- Enter the required value in the "Transmit timeout ms" input field (default value is 200).
 For MindSphere, a value of "20" is recommended, and activate the "Overwrite here" option box.
- Enter the required value in the "Timeout on receive in ms" input field (default value is 200). For MindSphere, a value of "20" is recommended, and activate the "Overwrite here" option box.



3. Press "OK".

A syntax check is performed and the access data is saved.

4. In order to establish a connection from the customer network, you must adapt the proxy settings.

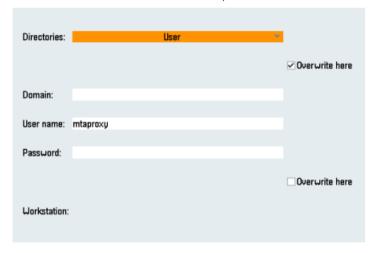
Press the "Proxies>" softkey.

The stored settings are displayed.

- 5. Press the "Edit" softkey and select the following settings:
 - Activate the "Use fix proxy" checkbox.
 - Enter your proxies in the "Proxy 1" to "Proxy 3" input fields.
 - Activate the "Overwrite here" checkbox even if you only enter one proxy in order to accept the new entry.



- 6. Press the "OK" softkey to save the settings.
- 7. If an authentication is required for the proxy, press the "Authorization" softkey.
 - Activate the "Overwrite here" checkbox to accept the new entry.
 - Enter the user data in the "Domain", "User name" and "Password" input fields.



- 8. Press the "OK" softkey to save the settings.
- 9. Restart the control so that the access data can take effect.

4.2 Machines with HMI-Advanced

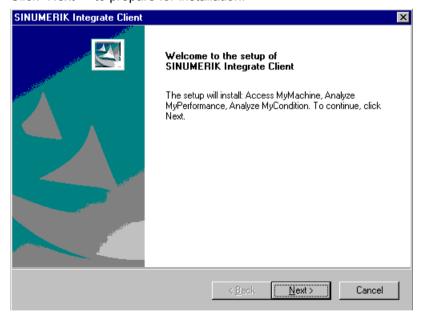
Requirement

To establish a connection to MindSphere, TLS 1.2 Support must be activated.

A description can be found in the following manual: SINUMERIK Integrate Installation Manual

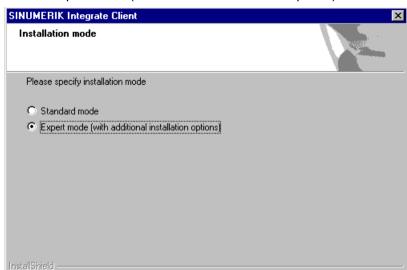
Procedure

- 1. Start the PCU in the Windows service mode.
- 2. Open the installation directory on the PCU.
- 3. Start the "setup.exe" setup file by double-clicking.
 - If you have not installed the appropriate Internet Explorer, a corresponding message is displayed. For example, the program requires Internet Explorer 6 or higher.
 The installation is aborted and you must first install the appropriate Internet Explorer.
 Then restart the client installation.
- 4. The welcome dialog box opens and the current version number is displayed. The installation language is English. Click "Next >" to prepare for installation.



- 5. The "License Agreement" window opens. Read the license agreement.
 - Click "Print" if you want to print out the terms.
 - Then activate the "I accept the terms of the license agreement" checkbox and click "Next >".
 - OR -

Click "< Back" to return to the previous window.



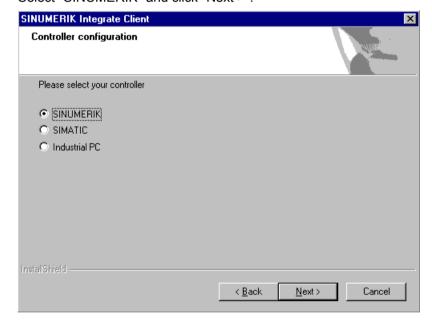
< <u>B</u>ack

Next>

Cancel

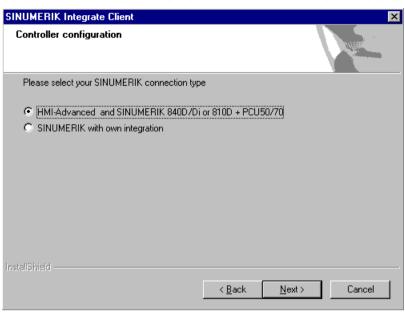
6. Select "Expert mode (with additional installation options)" and click "Next >".

7. The "Controller configuration" window opens. Select "SINUMERIK" and click "Next >".



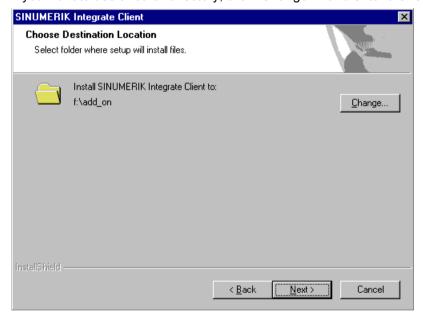
4.2 Machines with HMI-Advanced

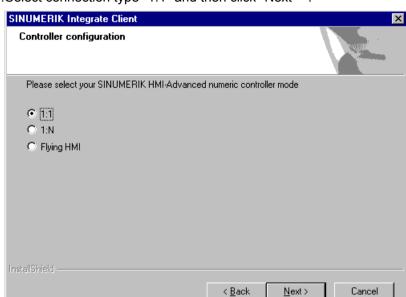
8. The SINUMERIK connection types are displayed in the "Controller configuration" window. Select "HMI-Advanced and SINUMERIK 840D/Di or 810D + PCU50/70" and click "Next >".



9. The "Choose Destination Location" window opens and the installation directory is displayed.

If you want to use another directory, click "Change..." and enter the required directory.



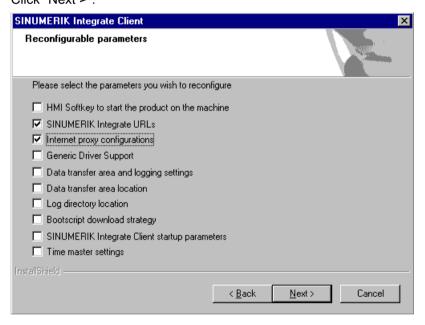


10. Select connection type "1:1" and then click "Next >".

11.The "Reconfigurable parameters" window opens.

Activate the "SINUMERIK Integrate URLs" and "Internet proxy configurations" checkboxes.

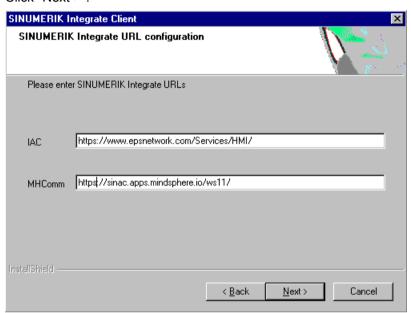
Click "Next >".



4.2 Machines with HMI-Advanced

- 12.The "SINUMERIK Integrate URL configuration" window opens.
 The proxy server is required to connect the control with MindSphere.
 Enter the following web server URL depending on which MindSphere system you are connected with:
 - MindSphere V2 Livesystem: https://sinac.apps.mindsphere.io/ws11
 - MindSphere V2 DEV system: https://sinumerikagentcom-dev.apps.mindsphere.io/ws11
 - MindSphere V3 Livesystem: https://gateway.eu1.mindsphere.io/api/agentcommmmops/v3/ws11

Click "Next >".



13. The following message is displayed. Click "OK" to adapt the proxy server.

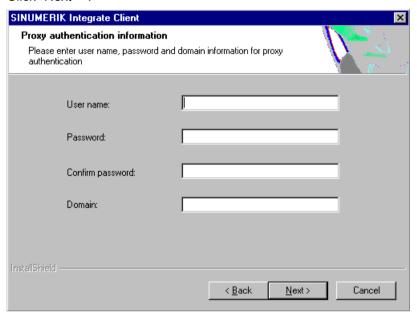


14. If authentication is required for the proxy, click "Yes".

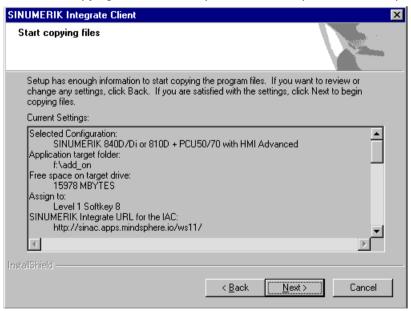


- 15. Enter the data in the input fields.
 - User name:
 - Password:
 - Confirm password:
 - Domain:

Click "Next >".



16. The "Start copying files" window opens and the required data is copied to the PCU.



17. You are prompted to restart the system after the installation has been completed. To do this, click "OK".

4.3 Connect control with MindSphere

4.3 Connect control with MindSphere

The activation of SINUMERIK Integrate, the setting up of the URL/proxy and the restart creates the "boot_job" folder in the /var/tmp/ directory. If the directory is not set up, create it manually.

There are two ways to copy the "onboard.key" to the machine:

- Via the user interface of the operating software
- With the aid of WinSCP

Requirement

The onboard key has been generated

The "boot_job" folder is created on the control at one of the following paths:

- Linux (SINUMERIK 840/828): /var/tmp/boot_job
- Win7 PCU 50: C:\temp\boot_job
- WinXP PCU 50: F:\tmp\boot_job

Procedure

- 1. Start the operating software on the control in service mode.
- 2. Insert the USB flash drive with the "onboard.key" file into the PCU. The USB flash drive is shown in the directory tree.
- 3. Copy the "onboard.key" file to the following directory: C:\temp\boot_iob.
- 4. After connection, the "onboard.key" file is deleted and the cert.key file is created. In the Manage MyMachine Dashboard, the machine is shown online.

Overview

This chapter provides information on how to use SIMATIC IoT2040 to install a proxy. With IoT2040, you connect SINUMERIK machines that do not support TLS 1.2 with MindSphere. TLS 1.2 is required for the connection to IoT2040.

See also

System requirements (Page 12)

Hardware setup

SIMATIC IoT2040 (6ES7647-0AA00-1YA2) is used to setup this configuration.

Products (https://mall.industry.siemens.com/mall/de/WW/Catalog/Products/10321262)

To understand additional preconditions that are required, read the following Chapter: System requirements (Page 12), paragraph "SIMATIC IoT2040".

4.4.1 SIMATIC IoT2000 SD card example image on IoT2040

Procedure

Download the SIMATIC IoT2000 SD card example image from the following path:

SD card example image (https://support.industry.siemens.com/cs/document/109741799/simatic-iot2000-sd-card-example-image?dti=0&lc=en-WW)

- OR -

From the .zip file:

Image Zip example (https://support.industry.siemens.com/cs/attachments/109741799/ Example Image V2.2.0.zip)

Roadkil's Disk Image

Use the "Roadkil's Disk Image" to install the image.
 Download the standalone version under the following path:
 Roadkil (http://www.roadkil.net/program.php/P12/Disk%20Image)

Note

Preventing malfunctions

To prevent malfunctions, delete all existing partitions on the SD card before starting.

2. Select the "Write Image" tab.

3. Select "Physical Disk" so that the image can be written to it.

Note

Selection of the physical disk

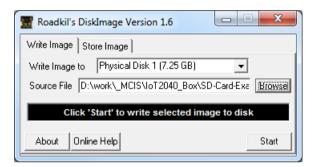
Ensure that the SD card is selected.

- 4. Select the "example-V2.2.0.wic" image file.
- 5. Click "Start".

Note

Preparing the SD card

Delete all existing partitions on the SD card before starting.



dd

1. Use "dd" to install the image.

Download "dd" under the following path:

dd (http://www.chrysocome.net/dd)

- OR -

From the zip. file:

dd zip (http://www.chrysocome.net/downloads/dd-0.6beta3.zip // XmlEditor.InternalXmlClipboard:0b34d906-6791-2de3-57fd-5a19fdca7b37)

Note

Preparing the SD card

Delete all existing partitions on the SD card before starting.

2. Execute the following command (this is an example; for the required details, read the documentation carefully):

*Notice: The following 2 lines should be executed as a command:

dd if=D:\temp\example-V2.2.0.wic of=\\?\Device
\Harddisk1\Partition0 bs=10M --progress

dd parameter	Description
if	Input file
of	Output disk/partition
bs	Blocked space (10 MB is recommended)
progress	Shows the progress

Windows computer

This description is valid when you use a Windows computer.

- 1. Use Windows to identify the correct disk/partition.
- 2. Open Windows "CMD" as administrator.
- 3. Open the folder in which dd.exe is stored.
- 4. Write "dd --list". A list of all mounted drives and partitions appears.
- 5. Search for the correct drive that you want to use. Observe the displayed warning.
- Download the image file and the target drive to the dd tool. The procedure takes approximately 3-5 minutes.
 The success is displayed.
- 7. Next step: Output

```
dd --list
rawwrite dd for windows version 0.6beta3.
Written by John Newbigin <jn@it.swin.edu.au>
This program is covered by terms of the GPL Version 2.
Win32 Available Volume Information
\\.\Volume{7994290d-4b77-11e2-b265-c01885b5e329}\
 link to \\?\Device\HarddiskVolume2
 fixed media
 Not mounted
\\.\Volume{afccbe56-4bb9-11e2-8a23-2cd444b4b548}\
 link to \\?\Device\HarddiskVolume1
 fixed media
 Mounted on \\.\c:
\.\Volume \{049b1544-4b77-11e2-a26b-806e6f6e6963\}\
 link to\\?\Device\HarddiskVolume3
 fixed media
 Mounted on \\.\d:
\\.\Volume{66f507b7-c527-11e7-8975-005056c00008}\
 link to\\?\Device\HarddiskVolume7
 removeable media
 Mounted on \\.\f:
\\.\Volume{049b1547-4b77-11e2-a26b-806e6f6e6963}\
 link to\\?\Device\CdRom0
 CD-ROM
 Mounted on \\.\e:
NT Block Device Objects
 \\?\Device\CdRom0
  size is 2147483647 bytes
 \\?\Device\Harddisk0\Partition0
```

```
link to \\?\Device\Harddisk0\DR0
  Fixed hard disk media. Block size = 512
  size is 500107862016 bytes
 \\?\Device\Harddisk0\Partition1
  link to \\?\Device\HarddiskVolume1
 \\?\Device\Harddisk0\Partition2
  link to \\?\Device\HarddiskVolume2
 \\?\Device\Harddisk0\Partition3
  link to \\?\Device\HarddiskVolume3
 \\?\Device\Harddisk1\Partition0
  link to \\?\Device\Harddisk1\DR4
  Removable media other than floppy. Block size = 512
  size is 7780433920 bytes
 \\?\Device\Harddisk1\Partition1
  link to \\?\Device\HarddiskVolume7
  Removable media other than floppy. Block size = 512
  size is 7780433920 bytes
Virtual input devices
  /dev/zero
                     (null data)
  /dev/random
                     (pseudo-random data)
                     (standard input)
Virtual output devices
                     (standard output)
  /dev/null
                     (discard the data)

    Next step: Command
```

*Notice: The following 2 lines should be executed as a command:

```
dd if=D:\temp\example-V2.2.0.wic of=\\?\Device
\Harddisk1\Partition0 bs=10M --progress
```

Error correction when writing the image to the SD card

If you expect problems when writing the image to the SD card:

- Disconnect the Internet connection.
- Stop the antivirus software.

A local security regulation can also hinder the execution of disk tools.

· Attempt to write the image with a computer to the SD card with less restrictive security regulations.

4.4.2 Infrastructure

Overview

This chapter provides notes and tips for the configuration of the IoT2040 in your network. The Linux installation is largely identical. But some specific topics for the associated Yocto image must be observed.

Default network configuration

The configuration for installation of the "default image" is shown below.

The default network configuration of the IoT2000 is:

```
• X1 P1 LAN (eth0)
```

- DHCP: no

- IP: 192.168.200.1

Subnet mask: 255.255.255.0

• X2 P1 LAN (eth1)

- DHCP: yes

The network configuration is stored at: /etc/network/interfaces

```
# /etc/network/interfaces -- configuration file for ifup(8),
ifdown(8)

# The loopback interface
auto lo
iface lo inet loopback
# Wired interfaces
auto eth0
iface eth0 inet static
    address 192.168.200.1
    netmask 255.255.255.0
auto eth1
iface eth1 inet dhcp
```

Observe the following items for the first access to IoT2040:

- Port "X1 P1" is configured with the fixed IP address 192.168.200.1
 - For access from this port, set your IP address in the range 192.168.200.2-192.168.0.254
- Port "X2 P1" is configured as DHCP
 - For access from this port, interconnect to a network with DHCP server.
 - You must know the IP address of your IoT2040.

Change the network configuration

Change the "# Wired interfaces" section to "/etc/network/interfaces":

Configure DHCP at a port, e.g. X2 P1 LAN (eth1)

```
auto eth1
iface eth1 inet dhcp
```

Configure a static (fixed) IP at a port, e.g. X1 P1 LAN (eth0)

```
auto eth0
iface eth0 inet static
  address 192.168.200.1
  netmask 255.255.255.0
  gateway 192.168.200.252
```

The "gateway" parameter is optional.

Note

Problems with the network configuration

- Do not configure both network ports as DHCP!
- Do not set both network ports as "default" gateways!
- For problems with the network configuration, try configuring both network ports as static IP addresses!
- If the network problems cannot be rectified, contact your local network administrator.

Connecting to IoT2040

You connect IoT2040 to X1 P1 either with fixed IP address or with DHCP.

Connecting to X1 P1 with fixed IP address

The default IP address at port "X1 P1" is "192.168.200.1".

- Connect the computer directly to this port using an Ethernet cable.
- Set your local IP address in the same subnetwork, e.g. "192.168.200.2".
- Connect IoT2000 with the default data.

Connecting to X2 P1 with DHCP

Port "X2 P1" of the IoT2040 is configured for DHCP.

- Connect IoT2040 with a DHCP router that provides an IP address.
 This IP address must be known in order to connect Iot2040.
- Connect IoT2000 with the default data.

User name and password

User name and password are preset:

User name: rootPassword: iot2000

Set a proxy connection

If you require a proxy server for the Internet connection, proceed as described in the next sections. For example, the Internet connection is required to download the packages required for the following steps.

You have two options for adding a proxy connection:

- Temporary, the connection is valid until the next start
- Permanent, the connection is retained permanently

The following example is used in the following sections:

Example:

Proxy: 123.124.125.126

Proxy port: 4321

When installing a proxy connection, enter your appropriate company data.

Note

Apache Webserver

- The Apache Webserver does not accept the settings.
- You must also add the proxy connection to the Apache configuration.

Temporary proxy connection

The proxy connection is temporary. The connection is valid until the next start or reboot.

The example data is used for the following commands; adapt your inputs with your company data.

Proxy: 123.124.125.126

Proxy port: 4321

For the implementation in your network, use the current data for your company.

Company proxy with user authentication

Perform the following commands in PuTTY:

- export http proxy="http://123.124.125.126:4321"
- export https://123.124.125.126:4321"

The following command lists all environment variables; they so allow you to check your settings:

• export

Ports for the proxy connection

Several listener ports for Apache 80xxx are specified in the current documentation.

Note

Using different ports

If specifications require that you use different ports, this is always possible.

Ensure that all port numbers are adapted accordingly.

The following settings are currently valid:

- /usr/local/apache2/conf/httpd.conf
- /usr/local/apache2/conf/extra/httpd-vhosts.conf
- and all settings that you have configured, e.g. your SINUMERIK

Permanent proxy connection

The proxy connection is permanent and also remains after a warm restart or reboot.

The example data is used for the following commands; adapt your inputs with your company data.

- 1. Navigate to the "etc" directory.
- 2. Open the "profile" file.
- 3. Add the following lines:

```
export http_proxy="http://123.124.125.126:4321"
export https proxy="https://123.124.125.126:4321"
```

4. Add the following line (as penultimate line) at the end of the file:

```
"umask 022"
```

If your company proxy requires a user authentication, proceed as follows:

- 1. Navigate to the "etc" directory.
- 2. Open the "profile" file.
- 3. Add the following lines:

```
export http_proxy="http://username:password@123.124.125.126:4321"
export https_proxy="https://
username:password@123.124.125.126:4321"
```

Replace "username" with your user name and "password" with your password.

4. Add the following line (as penultimate line) at the end of the file:

```
"umask 022"
```

Company proxy error correction

If problems occur with your special environment:

Try to find a solution that functions for Linux, in particular in the Yocto project.

Because every company network reacts differently, it is not possible to provide a solution for every situation.

4.4.3 Apache http

Operational sequences and downloads

You require the following operational sequences and download packages for setting up the Apache httpd.

Note

Installation security

Ensure that the current version is always used for the installation.

- 1. Download the following data packages:
 - Apache HTTP Server (httpd) (http://httpd.apache.org)
 - Apache APR & APR-util (https://apr.apache.org/)
 - PCRE (https://www.pcre.org/)

If your IoT2040 has an Internet connection, call "wget" and download the data packages directly.

- OR -
- Download the data packages manually.
- Copy the data packages to the /usr/downloads folder.
- 2. Create the "/usr/downloads" folder and navigate to the folder:

```
cd /usr
mkdir downloads
cd downloads
```

3. To download all required packages, execute the following commands:

```
*Notice: The following 2 lines should be executed as a command:
```

```
wget http://mirror.netcologne.de/apache.org//httpd/
httpd-2.4.33.tar.gz
wget http://mirror.23media.de/apache//apr/apr-1.6.3.tar.gz
wget http://mirror.23media.de/apache//apr/apr-util-1.6.1.tar.gz
*Notice: The following 2 lines should be executed as a command:
wget ftp://ftp.csx.cam.ac.uk/pub/software/programming/pcre/
pcre-8.42.tar.gz
```

Opening the packages

To open the packages, execute the following commands in the "/usr/downloads/" folder:

```
tar zxf httpd-2.4.33.tar.gz
tar zxf apr-1.6.3.tar.gz
tar zxf apr-util-1.6.1.tar.gz
tar zxf pcre-8.42.tar.gz
```

Storing packages in the appropriate folders

To store the packages in the appropriate folders and to name them correctly, execute the following commands in the "/usr/downloads/" folder:

```
mkdir --parents /usr/local
mv httpd-2.4.33 apache2
mv apache2 /usr/local/
mv apr-1.6.3 apr
mv apr /usr/local/apache2/srclib/
mv apr-util-1.6.1 apr-util
mv apr-util /usr/local/apache2/srclib/
mv pcre-8.42 pcre
mv pcre /usr/local/
```

Installing opkg and PCRE

1. Download and install opkg.

```
opkg install make
```

2. Compile and install PCRE. Execute the following commands in the "/usr/local/pcre/" folder:

```
./configure --prefix=/usr/local/pcre
make
make install
```

Apache APR - Compiling and installing

Note

Error in APR V1.6.3

Because of an error in APR V1.6.3, the compilation of APR causes an error. Edit the file manually to prevent this error.

Further details can be found at: APR (https://stackoverflow.com/questions/18091991/error-while-compiling-apache-apr-make-file-not-found).

- Execute the following instructions.
- · Check whether the error is still present in future APR versions.
- 1. Execute the following command:

```
cd /usr/local/apache2/srclib/apr/
```

2. Create a copy of the original file before you begin editing.

```
cp configure configure.original
```

3. Replace the

```
$RM "$cfgfile" line
with
$RM -f "$cfgfile"
```

4. Save the change and continue.

- 5. Switch to the folder: cd /usr/local/apache2/srclib/apr/
- 6. Execute the following commands:

```
./configure --prefix=/usr/local/apr/
make
make install
/usr/local/apache2/srclib/apr/libtool --finish /usr/local/apr/lib/
```

Compiling and installing Apache APR-util

- 1. Switch to the folder: cd /usr/local/apache2/srclib/apr-util/
- 2. Execute the following commands:

```
./configure --prefix=/usr/local/apr-util --with-apr=/usr/local/
apr
make
make install
```

Compiling and installing Apache HTTP server (httpd)

- 1. Switch to the folder: cd /usr/local/apache2/
- 2. Execute the following command:

*Notice: The following 3 lines should be executed as a command:

```
./configure --prefix=/usr/local/apache2 --with-apr=/usr/local/apr/bin --with-apr-util=/usr/local/apr-util/bin --with-pcre=/usr/local/pcre/bin/pcre-config
```

Note

Line breaks

Retain the line breaks - The preceding lines form a command.

```
make
make install
```

Starting and stopping Apache Webserver (httpd)

Manual start:

/usr/local/apache2/bin/apachectl start

Manual stop:

/usr/local/apache2/bin/apachectl -k stop

Manual restart:

/usr/local/apache2/bin/apachectl -k graceful

Apache Webserver (httpd) - Configuring autostart

Creating the start file

- 1. Switch to the "/etc/init.d/" directory.
- 2. Create the "apache2" file.
- 3. Enter the following text in the file:

Editing file properties

1. Enter:

```
chmod 755 /etc/init.d/apache2
```

2. Execute the following command:

```
update-rc.d -f apache2 defaults
```

Further details can be found at: Apache autostart (https://serverfault.com/questions/16839/how-do-i-get-apache-to-startup-at-bootime-on-linux)

4.4.4 Configuring Apache http

This chapter describes how you create the required certificates. You require certificates for:

- Using the https connection
- Configuring the Apache http as proxy for older SINUMERIK machines
- · Connecting to the live system and the DEV system for older SINUMERIK devices

A minimum configuration that suffices for the connection is described below. Only the required modules are loaded. Only TLS 1.2 is permitted for the SSL connection. Only those ciphers that MindSphere requires for the function are enabled.

Creating a certificate for the SSL connection

- Create the directory for the certificate: mkdir /usr/local/apache2/ssl cert
- Switch to the certificate directory: cd /usr/local/apache2/ssl cert

3. Create the certificate and the associated key file with the following command: *Notice: The following 2 lines should be executed as a command:

```
openssl req -newkey rsa:2048 -nodes -keyout key.pem -x509 -days 365 -out certificate.pem
```

Note

Validity of the certificate

The certificate is valid for one year (365 days). To extend the validity, add the parameter "days 365".

4. Follow the instructions and enter the required information:

```
Generating a 2048 bit RSA private key
.....+++
.....+++
writing new private key to 'key.pem'
You are about to be asked to enter information that will be
incorporated
into your certificate request.
What you are about to enter is what is called a Distinguished Name
or a DN.
There are quite a few fields but you can leave some blank
For some fields there will be a default value,
If you enter '.', the field will be left blank.
Country Name (2 letter code) [AU]:DE
State or Province Name (full name) [Some-State]:Bavaria
Locality Name (e.g., city) []:Nuremberg
Organization Name (e.g., company) [Internet Widgits Pty
Ltd]:Siemens
Organizational Unit Name (e.g., section) []:MindSphere
Common Name (e.g. server FQDN or YOUR name) []:IoT2040
Email Address []:
```

Editing Apache http configuration files

URLs:

In the following configuration, the proxy is configured for connecting to the following systems.

- MindSphere V2 Livesystem: https://sinac.apps.mindsphere.io/ws11
- MindSphere V2 DEV system: https://SinumerikAgentCom-dev.apps.mindsphere.io/ws11
- MindSphere V3 Livesystem: https://gateway.eu1.mindsphere.io/api/agentcom-mmmops/ v3/ws11

The following options are available for editing the configuration files:

- Via the connection with WinSCP
- Via the connection with PuTTY or some other SSH client, and using the integrated Linux command line editor "nano" in the current image
- In any other desired manner

The following files are edited:

- /usr/local/apache2/conf/httpd.conf
- /usr/local/apache2/conf/extra/httpd-ssl.conf
- /usr/local/apache2/conf/extra/httpd-vhosts.conf

Editing httpd.conf

Enter the following lines:

```
Listen 8080
Listen 8081
Listen 8082
LoadModule socache shmcb module modules/mod socache shmcb.so
LoadModule proxy module modules/mod proxy.so
LoadModule proxy connect module modules/mod proxy connect.so
LoadModule proxy http module modules/mod proxy http.so
LoadModule ssl module modules/mod ssl.so
#LoadModule status module modules/mod status.so
#LoadModule autoindex module modules/mod autoindex.so
LoadModule vhost alias module modules/mod vhost alias.so
#LoadModule dir module modules/mod dir.so
#ServerAdmin you@example.com
ServerName localhost
Include conf/extra/httpd-vhosts.conf
Include conf/extra/httpd-ssl.conf
```

Adding supplement for the company proxy

If a company proxy is used in your company, you must add an additional line to the configuration.

Example:

Proxy: 123.124.125.126

Proxy port: 4321

Add the following line at the end of the file:

httpd.conf:

```
ProxyRemote * http://123.124.125.126:4321
```

Note

Proxy authorization in the remote proxy

Proxy authorization is not supported in the remote proxy in the current Apache version. It could possibly be implemented by Apache in a future release.

If you require this function for your application, one possible solution concept can be found at the following link:

Proxy authorization (https://bz.apache.org/bugzilla/show_bug.cgi?id=37355)

Editing extra\httpd-ssl.conf

Enter the following lines:

#Listen 443

```
#SSLCipherSuite HIGH:MEDIUM:!MD5:!RC4:!3DES
#SSLProxyCipherSuite HIGH:MEDIUM:!MD5:!RC4:!3DES
```

*Notice: The following 2 lines should be executed as a command:

SSLCipherSuite ECDHE-RSA-AES128-CBC-SHA256:ECDHE-RSA-AES128-GCM-SHA256:ECDHE-RSA-AES256-GCM-SHA384:AES128-SHA256

*Notice: The following 2 lines should be executed as a command:

```
SSLProxyCipherSuite ECDHE-RSA-AES128-CBC-SHA256:ECDHE-RSA-AES128-GCM-SHA256:ECDHE-RSA-AES256-GCM-SHA384:AES128-SHA256

SSLProtocol -all +TLSv1.2

SSLProxyProtocol -all +TLSv1.2

#ServerName www.example.com:443

#ServerAdmin you@example.com

ServerName IoT2040:443

SSLCertificateFile "/usr/local/apache2/ssl cert/certificate.pem"
```

SSLCertificateKeyFile "/usr/local/apache2/ssl cert/key.pem"

Editing extra\httpd-vhosts.conf

Enter the following lines:

```
#<VirtualHost *:80>
# ServerAdmin webmaster@dummy-host.example.com
# DocumentRoot "/usr/local/apache2/docs/dummy-host.example.com"
# ServerName dummy-host.example.com
# ServerAlias www.dummy-host.example.com
# ErrorLog "logs/dummy-host.example.com-error log"
# CustomLog "logs/dummy-host.example.com-access log" common
#</VirtualHost>
#<VirtualHost *:80>
# ServerAdmin webmaster@dummy-host2.example.com
# DocumentRoot "/usr/local/apache2/docs/dummy-host2.example.com"
# ServerName dummy-host2.example.com
  ServerAlias www.dummy-host2.example.com
# ErrorLog "logs/dummy-host2.example.com-error log"
  CustomLog "logs/dummy-host2.example.com-access log" common
#</VirtualHost>
<VirtualHost *:8080>
  ServerName sinac.apps.mindsphere.io/
  SSLProxyEngine On
  RequestHeader set Front-End-Https "On"
  ProxyPass / https://sinac.apps.mindsphere.io/
  ProxyPassReverse / https://sinac.apps.mindsphere.io/
</VirtualHost>
```

```
<VirtualHost *:8081>
   ServerName sinumerikagentcom-dev.apps.mindsphere.io/
   SSLProxyEngine On
   RequestHeader set Front-End-Https "On"
   ProxyPass / https://sinumerikagentcom-dev.apps.mindsphere.io/
*Notice: The following 2 lines should be executed as a command:
```

```
ProxyPassReverse / https://sinumerikagentcom-
dev.apps.mindsphere.io/
</VirtualHost>
```

Configuration files - Export

httpd.conf

```
# This is the main Apache HTTP server configuration file. It
contains the
# configuration directives that give the server its instructions.
# See <URL:http://httpd.apache.org/docs/2.4/> for detailed
information.
# In particular, see # <URL:http://httpd.apache.org/docs/2.4/mod/
directives.html>
# for a discussion of each configuration directive.
# Do NOT simply read the instructions here without understanding
# what they do. They are shown only as hints or reminders. If you are
unsure,
# consult the online docs. You have been warned.
# Configuration and log file names: If the file names you specify for
many
# of the server control files begin with "/" (or "drive:/" for
Win32), the
# server will use that explicit path. If the file names do *not*
begin
# with "/", the value of ServerRoot is prefixed -- so "logs/
access log"
# with ServerRoot set to "/usr/local/apache2" will be interpreted by
the
# server as "/usr/local/apache2/logs/access log", whereas "/logs/
access log"
# will be interpreted as '/logs/access log'.
```

```
#
# ServerRoot: The top of the directory tree below which the server
# configuration, error and log files are kept.
# Do not add a slash at the end of the directory path. If you point
# ServerRoot at a non-local disk, be sure to specify a local disk on
the
# Mutex directive, if file-based mutexes are used. If you wish to
share the
# same ServerRoot for multiple httpd daemons, you will need to change
# least PidFile.
ServerRoot "/usr/local/apache2"
# Mutex: Allows you to set the mutex mechanism and mutex file
directory
# for individual mutexes, or change the global defaults
# Uncomment and change the directory if mutexes are file-based and
the default
# mutex file directory is not on a local disk or is not appropriate
for some
# other reason.
# Mutex default:logs
# Listen: Allows you to bind Apache to specific IP addresses and/or
# ports, instead of the default. See also the <VirtualHost>
# directive.
# Change this to Listen on specific IP addresses as shown below to
# prevent Apache from glomming onto all bound IP addresses.
#Listen 12.34.56.78:80
Listen 8080
Listen 8081
```

```
#
# Dynamic Shared Object (DSO) support
#
# To be able to use the functionality of a module that was built as
a DSO, you
# must place corresponding 'LoadModule' lines at this location so
the
# directives contained in it are actually available _before_ they are
used.
# Statically compiled modules (those listed by 'httpd -l') do not
need
# to be loaded here.
#
# Example:
# LoadModule foo_module modules/mod_foo.so
#
```

```
LoadModule authn file module modules/mod authn file.so
#LoadModule authn dbm module modules/mod authn dbm.so
#LoadModule authn anon module modules/mod authn anon.so
#LoadModule authn dbd module modules/mod authn dbd.so
#LoadModule authn socache module modules/
#mod authn socache.so
LoadModule authn core module modules/mod authn core.so
LoadModule authz host module modules/mod authz host.so
LoadModule authz groupfile module modules/
mod authz groupfile.so
LoadModule authz user module modules/mod authz user.so
#LoadModule authz dbm module modules/mod authz dbm.so
#LoadModule authz owner module modules/
#mod authz owner.so
#LoadModule authz dbd module modules/mod authz dbd.so
LoadModule authz core module modules/mod authz core.so
LoadModule access compat module modules/
mod access compat.so
LoadModule auth basic module modules/mod auth basic.so
#LoadModule auth form module modules/mod auth form.so
#LoadModule auth digest module modules/
#mod auth digest.so
#LoadModule allowmethods module modules/
#mod allowmethods.so
#LoadModule file cache module modules/mod file cache.so
#LoadModule cache module modules/mod cache.so
#LoadModule cache disk module modules/mod cache disk.so
#LoadModule cache socache module modules/
#mod cache socache.so
LoadModule socache shmcb module modules/
#mod socache shmcb.so
#LoadModule socache dbm module modules/
#mod socache dbm.so
#LoadModule socache memcache module modules/
#mod socache memcache.so
#LoadModule watchdog module modules/mod watchdog.so
LoadModule macro module modules/mod macro.so
#LoadModule dbd module modules/mod dbd.so
#LoadModule dumpio module modules/mod dumpio.so
#LoadModule buffer module modules/mod buffer.so
#LoadModule ratelimit module modules/mod ratelimit.so
LoadModule reqtimeout module modules/mod reqtimeout.so
#LoadModule ext filter module modules/mod ext filter.so
#LoadModule request module modules/mod request.so
```

```
#LoadModule include module modules/mod include.so
LoadModule filter module modules/mod filter.so
#LoadModule substitute module modules/mod substitute.so
#LoadModule sed module modules/mod sed.so
#LoadModule deflate module modules/mod deflate.so
LoadModule mime module modules/mod mime.so
LoadModule log config module modules/mod log config.so
#LoadModule log debug module modules/mod log debug.so
#LoadModule logio module modules/mod logio.so
LoadModule env module modules/mod env.so
#LoadModule expires module modules/mod expires.so
LoadModule headers module modules/mod headers.so
#LoadModule unique id module modules/mod unique id.so
LoadModule setenvif module modules/mod setenvif.so
LoadModule version module modules/mod version.so
#LoadModule remoteip module modules/mod remoteip.so
LoadModule proxy module modules/mod proxy.so
LoadModule proxy connect module modules/
mod proxy connect.so
#LoadModule proxy ftp module modules/mod proxy ftp.so
LoadModule proxy http module modules/mod proxy http.so
#LoadModule proxy fcgi module modules/mod proxy fcgi.so
#LoadModule proxy scgi module modules/mod proxy scgi.so
#LoadModule proxy uwsgi module modules/
#mod proxy uwsgi.so
#LoadModule proxy fdpass module modules/
#mod proxy fdpass.so
#LoadModule proxy wstunnel module modules/
#mod proxy wstunnel.so
#LoadModule proxy ajp module modules/mod proxy ajp.so
#LoadModule proxy balancer module modules/
#mod proxy balancer.so
#LoadModule proxy express module modules/
#mod proxy express.so
#LoadModule proxy hcheck module modules/
#mod proxy hcheck.so
#LoadModule session module modules/mod session.so
#LoadModule session cookie module modules/
#mod session cookie.so
#LoadModule session dbd module modules/
#mod session dbd.so
#LoadModule slotmem shm module modules/
#mod slotmem shm.so
#LoadModule sed module modules/mod sed.so
```

```
#LoadModule lbmethod byrequests module modules/
#mod lbmethod byrequests.so
#LoadModule lbmethod bytraffic module modules/
#mod lbmethod bytraffic.so
#LoadModule lbmethod bybusyness module modules/
#mod lbmethod bybusyness.so
#LoadModule lbmethod heartbeat module modules/
#mod lbmethod heartbeat.so
LoadModule unixd module modules/mod unixd.so
#LoadModule dav module modules/mod dav.so
#LoadModule status module modules/mod status.so
#LoadModule autoindex module modules/mod autoindex.so
#LoadModule info module modules/mod info.so
#LoadModule cgid module modules/mod cgid.so
#LoadModule dav fs module modules/mod dav fs.so
LoadModule vhost alias module modules/
mod vhost alias.so
#LoadModule negotiation module modules/
#mod negotiation.so
#LoadModule dir module modules/mod dir.so
#LoadModule actions module modules/mod actions.so
#LoadModule speling module modules/mod speling.so
#LoadModule userdir module modules/mod userdir.so
LoadModule alias module modules/mod alias.so
#LoadModule rewrite module modules/mod rewrite.so
<IfModule unixd module>
# If you wish httpd to run as a different user or group, you must
# httpd as root initially and it will switch.
# User/Group: The name (or #number) of the user/group to run httpd
# It is usually good practice to create a dedicated user and group
# running httpd, as with most system services.
User daemon
Group daemon
</TfModule>
```

```
# 'Main' server configuration
# The directives in this section set up the values used by the
'main'
# server, which responds to any requests that are not handled by a
# <VirtualHost> definition. These values also provide defaults for
# any <VirtualHost> containers defined later in the file.
# All of these directives may appear inside <VirtualHost>
containers,
# in which case these default settings will be overridden for the
# virtual host being defined.
# ServerAdmin: The address where problems with the server should be
# e-mailed. This address appears on some server-generated pages,
such
# as error documents. e.g. admin@your-domain.com
#ServerAdmin you@example.com
# ServerName gives the name and port that the server uses to identify
itself.
# This can often be determined automatically, but we recommend you
# it explicitly to prevent problems during startup.
# If your host does not have a registered DNS name, enter its IP
address here.
#ServerName www.example.com:80
ServerName localhost
# Deny access to the entirety of your server filesystem. You must
# explicitly permit access to Web content directories in other
<Directory />
  AllowOverride none
  Require all denied
</Directory>
```

```
#
# Note starting at this point, you must specifically allow
# particular features to be enabled - so if something is not working
as
# expected, make sure that you have specifically enabled it
# below.
# DocumentRoot: The directory from which you access your
# documents. By default, all requests are taken from this directory,
but
# symbolic links and aliases can be used to point to other
locations.
DocumentRoot "/usr/local/apache2/htdocs"
<Directory "/usr/local/apache2/htdocs">
  # Possible values for the Options directive are "None", "All",
  # or any combination of them:
  # Indexes Includes FollowSymLinks SymLinksifOwnerMatch ExecCGI
  MultiViews
  # Note that "MultiViews" must be named *explicitly* --- "Options
  All"
  # does not suffice.
  # The Options directive is both complicated and important. Please
  # http://httpd.apache.org/docs/2.4/mod/core.html
  #options
  # for more information.
  # Options Indexes FollowSymLinks
  # AllowOverride controls which directives may be placed
  in .htaccess files.
  # They can be "All", "None" or any combination of the keywords:
  # AllowOverride FileInfo AuthConfig Limit
  # AllowOverride None
  # Controls who that can get data from this server.
  Require all granted
</Directory>
```

```
#
# DirectoryIndex: sets the file that Apache accesses if a directory
# is requested.
<IfModule dir module>
  DirectoryIndex index.html
</IfModule>
# The following lines prevent .htaccess and .htpasswd files from
# viewed by Web clients.
<Files ".ht*">
  Require all denied
</Files>
# ErrorLog: The location of the error log file.
# If you do not specify an ErrorLog directive within a <VirtualHost>
# container, error messages relating to that virtual host will be
# logged here. If you *do* define an error log file for a
<VirtualHost>
# container, that host errors will be logged there and not here.
ErrorLog "logs/error log"
# LogLevel: Control the number of messages logged to the error log.
# Possible values include: debug, info, notice, warn, error, crit,
# alert, emerg.
LogLevel warn
<IfModule log config module>
  # The following directives define some format nicknames for use
  with
  # a CustomLog directive (see below).
  LogFormat "%h %l %u %t \"%r\" %>s %b \"%{Referer}i\" \
  "%{User-Agent}i\"" combined
  LogFormat "%h %l %u %t \"%r\" %>s %b" common
  <IfModule logio module>
   # You need to enable mod logio.c to use %I and %O
   LogFormat "%h %l %u %t \"%r\" %>s %b \"%{Referer}i\" \
   "%{User-Agent}i\" %I %O"
```

```
combinedio
  </IfModule>
  # The location and format of the access log file (Common Logfile
  Format).
  # If you do not define any access log files within a <VirtualHost>
  # container, they will be logged here. If, however, you *do*
  # define per-<VirtualHost> access log files, transactions will be
  # logged therein and *not* in this file.
  CustomLog "logs/access log" common
  # If you prefer a log file with access, agent and referrer
  information
  # (Combined Logfile Format) you can use the following directive.
  #CustomLog "logs/access log" combined
</IfModule>
<IfModule alias module>
  # Redirect: Allows you to tell clients about documents that used
  # exist in your server namespace, but not anymore. The client
  # will make a new request for the document at its new location.
  # Example:
  # Redirect permanent /foo http://www.example.com/bar
  # Alias: Maps Web paths to filesystem paths and is used to
  # access content not present at DocumentRoot.
  # Example:
  # Alias /webpath /full/filesystem/path
  # If you include a trailing / on /webpath, the server
  # requires it to be present in the URL. You will also likely
  # need to provide a <Directory> section to allow access to
  # the filesystem path.
```

```
#
  # ScriptAlias: This controls which directories contain server
  scripts.
  # ScriptAliases are essentially the same as Aliases, except that
  # documents in the target directory are treated as applications
  # run by the server when requested rather than as documents sent
  # client. The same rules about trailing "/" apply to ScriptAlias
  # directives as to Alias.
  ScriptAlias /cgi-bin/ "/usr/local/apache2/cgi-bin/"
</IfModule>
<IfModule cgid module>
  # ScriptSock: On threaded servers, designate the path to the UNIX
  # socket used to communicate with the CGI daemon of mod cgid.
  #Scriptsock cgisock
</IfModule>
# "/usr/local/apache2/cgi-bin" should be changed to whatever your
ScriptAliased
# CGI directory exists, if it has been configured.
<Directory "/usr/local/apache2/cgi-bin">
  AllowOverride None
  Options None
  Require all granted
</Directory>
<IfModule headers module>
  # Avoid passing HTTP PROXY environment to CGIs on this or any
  proxied
  # backend servers that have lingering "httpoxy" defects.
  # 'Proxy' request header is undefined by the IETF, not listed by
  IANA
  RequestHeader unset Proxy early
</IfModule>
<IfModule mime module>
```

```
#
# TypesConfig points to the file containing the list of mappings
# file name extension to MIME type.
TypesConfig conf/mime.types
# AddType allows you to add to or override the MIME configuration
# file specified in TypesConfig for specific file types.
#AddType application/x-gzip .tgz
# AddEncoding allows certain browsers to uncompress
# information on the fly. Note: Not all browsers support this.
#AddEncoding x-compress .Z
#AddEncoding x-gzip .gz .tgz
# If the AddEncoding directives above are commented-out, then you
# probably should define those extensions to indicate media
types:
AddType application/x-compress .Z
AddType application/x-gzip .gz .tgz
# AddHandler allows you to map certain file extensions to
"handlers":
# actions unrelated to file type. They can be either built into
the server
# or added with the Action directive (see below)
# To use CGI scripts outside of ScriptAliased directories:
# (You will also need to add "ExecCGI" to the "Options"
directive.)
#AddHandler cgi-script .cgi
# For type maps (negotiated resources):
#AddHandler type-map var
```

```
# Filters allow you to process content before it is sent to the
  client.
  # To parse .shtml files for server-side includes (SSI):
  # (You will also need to add "Includes" to the "Options"
  directive.)
  #AddType text/html .shtml
  #AddOutputFilter INCLUDES .shtml
</IfModule>
# The mod mime magic module allows the server to use various hints
from the
# contents of the file itself to determine its type. The
MIMEMagicFile
# directive tells the module where the hint definitions are located.
#MIMEMagicFile conf/magic
# Customizable error responses come in three flavors:
# 1) plain text 2) local redirects 3) external redirects
# Some examples:
#ErrorDocument 500 "The server made a boo boo."
#ErrorDocument 404 /missing.html
#ErrorDocument 404 "/cgi-bin/missing handler.pl"
#ErrorDocument 402 http://www.example.com/subscription info.html
# MaxRanges: Maximum number of Ranges in a request before
# returning the entire resource, or one of the special
# values 'default', 'none' or 'unlimited'.
# Default setting is to accept 200 Ranges.
#MaxRanges unlimited
```

```
#
# EnableMMAP and EnableSendfile: On systems that support it,
# memory-mapping or the sendfile syscall can be used to deliver
# files. This usually improves server performance, but must
# be turned off when serving from networked-mounted
# filesystems or if support for these functions is otherwise
# broken on your system.
# Defaults: EnableMMAP On, EnableSendfile Off
#EnableMMAP off
#EnableSendfile on
# Supplemental configuration
# The configuration files in the conf/extra/ directory can be
# included to add extra features or to modify the default
configuration of
# the server, or you may simply copy their contents here and change
as
# necessary.
# Server-pool management (MPM-specific)
#Include conf/extra/httpd-mpm.conf
# Multi-language error messages
#Include conf/extra/httpd-multilang-errordoc.conf
# Fancy directory listings
#Include conf/extra/httpd-autoindex.conf
# Language settings
#Include conf/extra/httpd-languages.conf
# User home directories
#Include conf/extra/httpd-userdir.conf
# Real-time info on requests and configuration
#Include conf/extra/httpd-info.conf
# Virtual hosts
Include conf/extra/httpd-vhosts.conf
# Local access to the Apache HTTP Server Manual
#Include conf/extra/httpd-manual.conf
# Distributed authoring and versioning (WebDAV)
#Include conf/extra/httpd-dav.conf
# Various default settings
#Include conf/extra/httpd-default.conf
```

extra\httpd-ssl.conf

```
# This is the Apache server configuration file providing SSL
# It contains the configuration directives to instruct the server how
# access pages over an https connection. For detailed information
about these
# directives, see <URL:http://httpd.apache.org/docs/2.4/mod/
mod ssl.html>
# Do NOT simply read the instructions here without understanding
# what they do. They are shown only as hints or reminders. If you are
unsure,
# consult the online docs. You have been warned.
# Required modules: mod log config, mod setenvif, mod ssl,
# socache shmcb module (for default value of SSLSessionCache)
# Pseudo Random Number Generator (PRNG):
# Configure one or more sources to seed the PRNG of the SSL library.
# The seed data should be of good random quality.
# WARNING! On some platforms /dev/random blocks if insufficient
entropy
# is available. This means you then cannot use the /dev/random
device
# because it would lead to very long connection times (as long as
# it requires to make more entropy available). But usually those
# platforms additionally provide a /dev/urandom device that does not
# block. So, if available, use this one instead. Read the mod ssl
User
# Manual for more details.
#SSLRandomSeed startup file:/dev/random 512
#SSLRandomSeed startup file:/dev/urandom 512
#SSLRandomSeed connect file:/dev/random 512
#SSLRandomSeed connect file:/dev/urandom 512
# When we also provide SSL, we must listen to the
# standard HTTP port (see above) and to the HTTPS port
#Listen 443
```

```
##
## SSL Global Context
## All SSL configurations in this context apply to
## the main server and all SSL-enabled virtual hosts.
# SSL Cipher Suite:
# List the ciphers that the client is permitted to negotiate,
# and that httpd will negotiate as the client of a proxied server.
# See the OpenSSL documentation for a complete list of ciphers, and
# ensure they follow appropriate best practices for this deployment.
# httpd 2.2.30, 2.4.13 and later force-disable aNULL, eNULL and EXP
ciphers,
# while OpenSSL disabled these by default in 0.9.8zf/1.0.0r/1.0.1m/
1.0.2a.
#SSLCipherSuite HIGH:MEDIUM:!MD5:!RC4:!3DES
#SSLProxyCipherSuite HIGH: MEDIUM: !MD5: !RC4: !3DES
*Notice: The following lines should be executed as a command:
SSLCipherSuite ECDHE-RSA-AES128-CBC-SHA256:ECDHE-RSA-AES128-GCM-
SHA256:ECDHE-RSA-AES256-GCM-SHA384:AES128-SHA256
*Notice: The following lines should be executed as a command:
SSLProxyCipherSuite ECDHE-RSA-AES128-CBC-SHA256:ECDHE-RSA-AES128-
GCM-SHA256:ECDHE-RSA-AES256-GCM-SHA384:AES128-SHA256
# By the end of 2016, only TLSv1.2 ciphers should remain in use.
# Older ciphers should be disallowed as soon as possible, while the
# kRSA ciphers do not offer forward secrecy. These changes inhibit
# older clients (such as IE6 SP2 or IE8 on Windows XP, or other
legacy
# non-browser tooling) from successfully connecting.
# To restrict mod ssl to use only TLSv1.2 ciphers, and disable
# those protocols that do not support forward secrecy, replace
# the SSLCipherSuite and SSLProxyCipherSuite directives above with
# the following two directives, as soon as practicable.
# SSLCipherSuite HIGH:MEDIUM:!SSLv3:!kRSA
# SSLProxyCipherSuite HIGH:MEDIUM:!SSLv3:!kRSA
```

- # User agents such as Web browsers are not configured for the user's
- # own preference of either security or performance, therefore this
- $\mbox{\#}$ must be the prerogative of the Web server administrator who manages
- $\ensuremath{\sharp}$ CPU load versus confidentiality, so enforce the server's cipher order.

SSLHonorCipherOrder on

- # SSL Protocol support:
- # List the protocol versions that clients are allowed to connect with.
- # Disable SSLv3 by default (cf. RFC 7525 3.1.1). TLSv1 (1.0) should be
- # disabled as quickly as practicable. By the end of 2016, only the TLSv1.2
- # protocol or later should remain in use. #SSLProtocol all -SSLv3
 #SSLProxyProtocol all -SSLv3

SSLProtocol -all +TLSv1.2

SSLProxyProtocol -all +TLSv1.2

```
# Pass Phrase Dialog:
# Configure the pass phrase gathering process.
# The filtering dialog program ('builtin' is an internal
# terminal dialog) must provide the pass phrase on stdout.
SSLPassPhraseDialog builtin
# Inter-Process Session Cache:
# Configure the SSL Session Cache: First the mechanism
# to use and second the expiring timeout (in seconds).
#SSLSessionCache "dbm:/usr/local/apache2/logs/ssl scache"
SSLSessionCache "shmcb:/usr/local/apache2/logs/ssl scache(512000)"
SSLSessionCacheTimeout 300
# OCSP Stapling (requires OpenSSL as of 0.9.8h)
# This feature is disabled by default and requires at least
# the two directives SSLUseStapling and SSLStaplingCache.
# Refer to the documentation on OCSP Stapling in the SSL/TLS
# How-To for more information.
# Enable stapling for all SSL-enabled servers:
#SSLUseStapling On
# Define a relatively small cache for OCSP Stapling using
# the same mechanism that is used for the SSL session cache
# above. If stapling is used with more than a few certificates,
# the size may need to be increased. (AH01929 will be logged.)
#SSLStaplingCache "shmcb:/usr/local/apache2/logs/
ssl stapling(32768)"
# Seconds before valid OCSP responses are expired from the cache
#SSLStaplingStandardCacheTimeout 3600
# Seconds before invalid OCSP responses are expired from the cache
#SSLStaplingErrorCacheTimeout 600
## SSL Virtual Host Context
<VirtualHost default :443>
```

```
# General setup for the virtual host DocumentRoot "/usr/local/
apache2/htdocs"
#ServerName www.example.com:443
#ServerAdmin you@example.com ServerName IoT2040:443
ErrorLog "/usr/local/apache2/logs/error log"
TransferLog "/usr/local/apache2/logs/access log"
# SSL Engine Switch:
# Enable/Disable SSL for this virtual host.
SSLEngine on
# Server Certificate:
# Point SSLCertificateFile at a PEM-encoded certificate. If
# the certificate is encrypted, then you will be prompted for a
# pass phrase. Note that a kill -HUP will prompt again. Keep
# in mind that if you have both an RSA and a DSA certificate, you
# can configure both in parallel (to also allow the use of DSA
# ciphers, etc.)
# Some ECC cipher suites (http://www.ietf.org/rfc/rfc4492.txt)
# require an ECC certificate that can also be configured in
# parallel.
SSLCertificateFile "/usr/local/apache2/ssl cert/certificate.pem"
SSLCertificateFile "/usr/local/apache2/ssl cert/certificate.pem"
#SSLCertificateFile "/usr/local/apache2/conf/server-ecc.crt"
# Server Private Kev:
# If the key is not combined with the certificate, use this
# directive to point at the key file. Keep in mind that if
# you have both a RSA and a DSA private key, you can configure
# both in parallel (to also allow the use of DSA ciphers, etc.)
# ECC keys, when in use, can also be configured in parallel
SSLCertificateKeyFile "/usr/local/apache2/ssl cert/key.pem"
#SSLCertificateKeyFile "/usr/local/apache2/conf/server-dsa.key"
#SSLCertificateKeyFile "/usr/local/apache2/conf/server-ecc.key"
# Server Certificate Chain:
# Point SSLCertificateChainFile at a file containing the
# concatenation of PEM-encoded CA certificates that form the
# certificate chain for the server certificate. Alternatively
# the referenced file can be the same as SSLCertificateFile
# when the CA certificates are directly appended to the server
# certificate for convenience.
#SSLCertificateChainFile "/usr/local/apache2/conf/server-ca.crt"
```

```
# Certificate Authority (CA):
# Set the CA certificate verification path where to find CA
# certificates for client authentication or alternatively one
# huge file containing all of them (file must be PEM-encoded)
# Note: Inside SSLCACertificatePath you need hash symlinks
# to point to the certificate files. Use the provided
# Make file to update the hash symlinks after changes.
#SSLCACertificatePath "/usr/local/apache2/conf/ssl.crt"
#SSLCACertificateFile "/usr/local/apache2/conf/ssl.crt/ca-
bundle.crt"
# Certificate Revocation Lists (CRL):
# Set the CA revocation path where to find CA CRLs for client
# authentication or alternatively one huge file containing all
# of them (file must be PEM-encoded).
# The CRL checking mode needs to be configured explicitly
# through SSLCARevocationCheck (defaults to "none" otherwise).
# Note: Inside SSLCACertificatePath you need hash symlinks
# to point to the certificate files. Use the provided
# Make file to update the hash symlinks after changes.
#SSLCARevocationPath "/usr/local/apache2/conf/ssl.crl"
#SSLCARevocationFile "/usr/local/apache2/conf/ssl.crl/ca-bundle.crl"
#SSLCARevocationCheck chain
# Client Authentication (Type):
# Client certificate verification type and depth. Types are
# none, optional, require and optional no ca. Depth is a
# number that specifies how deeply to verify the certificate
# issuer chain before deciding the certificate is not valid.
#SSLVerifyClient require
#SSLVerifyDepth 10
# TLS-SRP mutual authentication:
# Enable TLS-SRP and set the path to the OpenSSL SRP verifier
# file (containing login information for SRP user accounts).
# Requires OpenSSL 1.0.1 or newer. See the mod ssl FAQ for
# detailed instructions for creating this file. Example:
# "openssl srp -srpvfile /usr/local/apache2/conf/passwd.srpv -add
username"
#SSLSRPVerifierFile "/usr/local/apache2/conf/passwd.srpv
```

```
# Access Control:
# With SSLRequire you can do per-directory access control based
# on arbitrary complex Boolean expressions containing server
# variable checks and other lookup directives. The syntax is a
# mixture between C and Perl. See the mod ssl documentation
# for more details.
#<Location />
#SSLRequire (%{SSL CIPHER} !~ m/^(EXP|NULL)/ \
             and %{SSL CLIENT S DN O} eq "Snake Oil, Ltd." \
#
             and %{SSL CLIENT S DN OU} in {"Staff", "CA", "Dev"} \
#
             and %{TIME WDAY} >= 1
             and %{TIME WDAY} \le 5 \setminus
             and %{TIME HOUR} >= 8
             and %{TIME HOUR} \le 20 ) \
             or \{REMOTE ADDR\} = m/^192\.76\.162\.[0-9]+$/
#</Location>
# SSL Engine Options:
# Set various options for the SSL engine.
     FakeBasicAuth:
      Translate the client X.509 into a Basic Authorization. This
      means that
      the standard Auth/DBMAuth methods can be used for access
      control. The
      user name is the 'one line' version of the client's X.509
      certificate.
      Note that no password is obtained from the user. Every entry in
      the user
      file needs this password: 'xxj31ZMTZzkVA'.
#
  o ExportCertData:
#
      This exports two additional environment variables:
      SSL CLIENT CERT and
#
      SSL SERVER CERT. These contain the PEM-encoded certificates of
      server (always existent) and the client (only existent when
      client
      authentication is used). This can be used to import the
      certificates
      into CGI scripts.
```

```
#
  o StdEnvVars:
#
     This exports the standard SSL/TLS related 'SSL *' environment
      variables.
      By default, this export is switched off for performance
      reasons,
      because the extraction step is an expensive operation and is
      usually
      useless for serving static content. So one usually enables the
      export for CGI and SSI requests only.
  o StrictRequire:
     This denies access when "SSLRequireSSL" or "SSLRequire"
      applied even
      for a "Satisfy any" situation, i.e. when it applies, access is
      denied
      and no other module can change it.
  o OptRenegotiate:
     This enables optimized SSL connection renegotiation handling
      directives are used in per-directory context.
#SSLOptions +FakeBasicAuth +ExportCertData +StrictRequire
<FilesMatch "\.(cgi|shtml|phtml|php)$">
   SSLOptions +StdEnvVars
</FilesMatch>
<Directory "/usr/local/apache2/cgi-bin">
   SSLOptions +StdEnvVars
</Directory>
# SSL Protocol Adjustments:
# The safe and default, but still SSL/TLS standard compliant
shutdown
# approach, is that mod ssl sends the close notify alert but does not
wait for
# the close notify alert from client. When you need a different
shutdown
# approach, you can use one of the following variables:
  o ssl-unclean-shutdown:
      This forces an unclean shutdown when the connection is closed,
      i.e. no
      SSL close notify alert is sent or allowed to be received. This
      the SSL/TLS standard, but is needed for some brain-dead
     browsers. Use
      this when you receive I/O errors because of the standard
      approach where
      mod ssl sends the close notify alert.
```

```
o ssl-accurate-shutdown:
#
     This forces an accurate shutdown when the connection is closed,
     SSL close notify alert is sent and mod ssl waits for the close
     notify
     alert of the client. This is 100% SSL/TLS standard compliant,
     but in
     practice often causes hanging connections with brain-dead
     browsers. Use
     this only for browsers where you know that their SSL
     implementation
     works correctly.
# Notice: Most problems of broken clients are also related to the
# keep-alive facility, so you usually additionally want to disable
# keep-alive for those clients, too. Use variable "nokeepalive" for
this.
# Similarly, one has to force some clients to use HTTP/1.0 to
workaround
# their broken HTTP/1.1 implementation. Use variables
"downgrade-1.0" and
# "force-response-1.0" for this.
BrowserMatch "MSIE [2-5]" \
     nokeepalive ssl-unclean-shutdown \
     downgrade-1.0 force-response-1.0
# Per-server logging:
# The home of a custom SSL log file. Use this when you want a
# compact non-error SSL log file on a virtual host basis.
CustomLog "/usr/local/apache2/logs/ssl request log" \
      "%t %h %{SSL PROTOCOL}x %{SSL CIPHER}x \"%r\" %b"
</VirtualHost>
```

extra\httpd-vhosts.conf

```
# Virtual Hosts
# Required modules: mod log config
# If you want to maintain multiple domains/hostnames on your
# machine you can setup VirtualHost containers for them. Most
configurations
# use only name-based virtual hosts so the server doesn't need to
worry about
# IP addresses. This is indicated by the asterisks in the directives
below.
# Please see the documentation at
# <URL:http://httpd.apache.org/docs/2.4/vhosts/>
# for further details before you try to setup virtual hosts.
# You may use the command line option '-S' to verify your virtual
host
# configuration.
# VirtualHost example:
# Almost any Apache directive may go into a VirtualHost container.
# The first VirtualHost section is used for all requests that do not
# match a ServerName or ServerAlias in any <VirtualHost> block.
#<VirtualHost *:80>
# ServerAdmin webmaster@dummy-host.example.com
  DocumentRoot "/usr/local/apache2/docs/dummy-host.example.com"
  ServerName dummy-host.example.com
  ServerAlias www.dummy-host.example.com
# ErrorLog "logs/dummy-host.example.com-error log"
  CustomLog "logs/dummy-host.example.com-access log" common
#</VirtualHost>
#<VirtualHost *:80>
# ServerAdmin webmaster@dummy-host2.example.com
# DocumentRoot "/usr/local/apache2/docs/dummy-host2.example.com"
  ServerName dummy-host2.example.com
# ErrorLog "logs/dummy-host2.example.com-error log"
# CustomLog "logs/dummy-host2.example.com-access_log" common
#</VirtualHost>
```

```
<VirtualHost *:8080>
      ServerName sinac.apps.mindsphere.io/
      SSLProxyEngine On
     RequestHeader set Front-End-Https "On"
     ProxyPass / https://sinac.apps.mindsphere.io/
      ProxyPassReverse / https://sinac.apps.mindsphere.io/
</VirtualHost>
<VirtualHost *:8081>
      ServerName sinumerikagentcom-dev.apps.mindsphere.io/
     SSLProxyEngine On RequestHeader set Front-End-Https "On"
     ProxyPass / https://sinumerikagentcom-dev.apps.mindsphere.io/
     ProxyPassReverse / https://sinumerikagentcom-
     dev.apps.mindsphere.io/
</VirtualHost>
<VirtualHost *:8082>
      ServerName gateway.eu1.mindsphere.io/
      SSLProxyEngine On RequestHeader set Front-End-Https "On"
      ProxyPass / https://gateway.eul.mindsphere.io/
      ProxyPassReverse / https://gateway.eul.mindsphere.io/
</VirtualHost>
```

4.4.5 Configuring machines

4.4.5.1 Overview

Apache proxy on IoT2040

This Chapter describes configuring the following SINUMERIK control systems:

- Machine with HMI-Advanced (Page 66)
- Machine with SINUMERIK Operate (Page 75)

The following ports are used for the various MindSphere versions:

- Port 8080 is configured for the MindSphere V2 Livesystem
- Port 8081 is configured for the MindSphere V2 DEV system
- Port 8082 is configured for the MindSphere V3 Livesystem

Configure the URL for connection to MindSphere with http - not with https.

- MindSphere V2 Livesystem: http://sinac.apps.mindsphere.io/ws11
- MindSphere V2 DEV system: http://Sinumerikagentcom-dev.apps.mindsphere.io/ws11
- MindSphere V3 Livesystem: http://gateway.eu1.mindsphere.io/api/agentcom-mmmops/v3/ws11

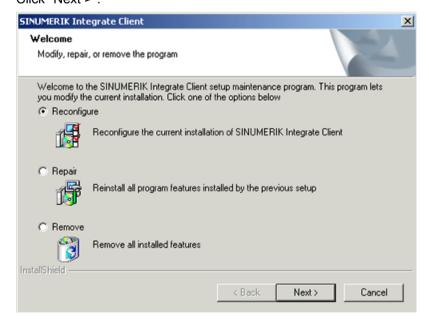
4.4.5.2 Machine with HMI-Advanced

Procedure

- 1. Start the PCU in the service mode.
- Open "Add or Remove Programs" in Windows and select "SINUMERIK Integrate Client". Click "Change".

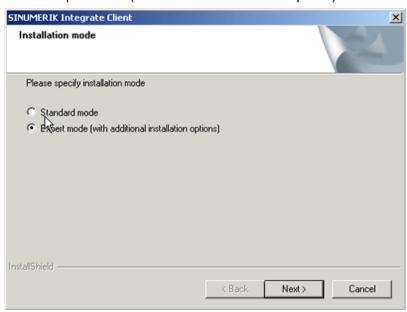


 To edit the configuration, activate the "Reconfigure" checkbox and run the setup of the SINUMERIK Integrate Client. Click "Next >".

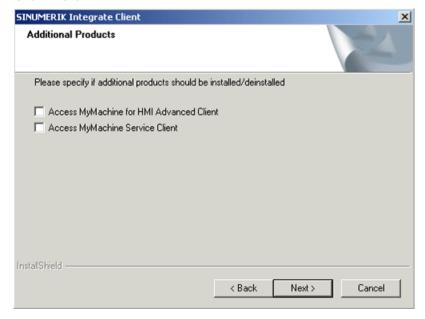


4. The "Installation mode" window opens.

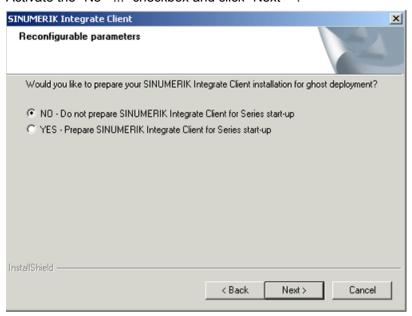
Select "Expert mode (with additional installation options)" and click "Next >".



5. The "Additional Products" window opens. Click "Next >".

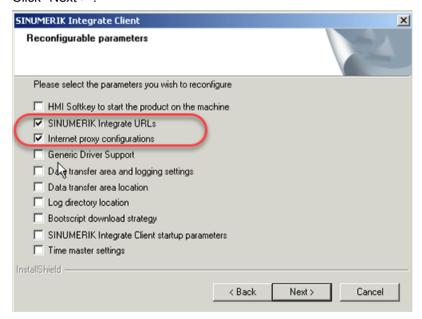


6. The "Reconfigurable parameters" window opens. Activate the "No - ..." checkbox and click "Next >".



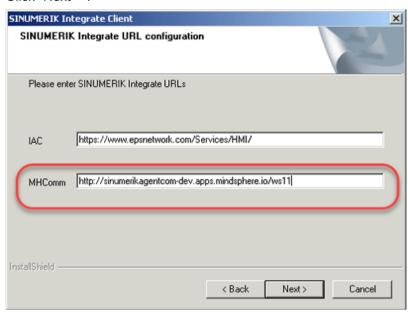
- 7. Activate the following checkboxes:
 - "SINUMERIK Integrate URLs"
 - "Internet proxy configurations"

Click "Next >".



- 8. The "SINUMERIK Integrate URL configuration" window opens.
 Enter in the "MHComm" line, the URL of your MindSphere system and click "Next >".
 Configure the URL for connection to MindSphere with http, rather than with https.
 Enter the following web service URL, depending on which MindSphere system you are connected with:
 - MindSphere V2 Livesystem: http://sinac.apps.mindsphere.io/ws11
 - MindSphere V2 DEV system: http://sinumerikagentcom-dev.apps.mindsphere.io/ws11
 - MindSphere V3 Livesystem: http://gateway.eu1.mindsphere.io/api/agentcom-mmmops/ v3/ws11

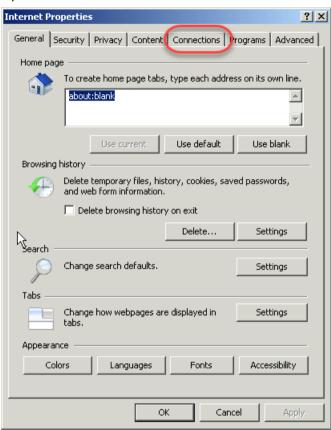
Click "Next >".



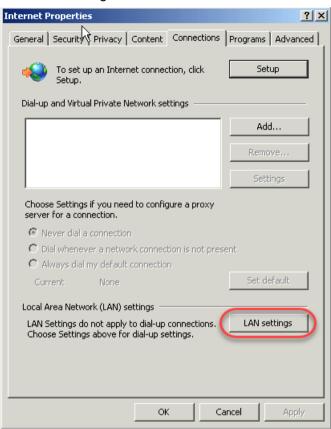
You receive the following information. Click "OK".



10. The "Internet properties" window of the system opens. Open the "Connections" tab.



11.Click "LAN settings".



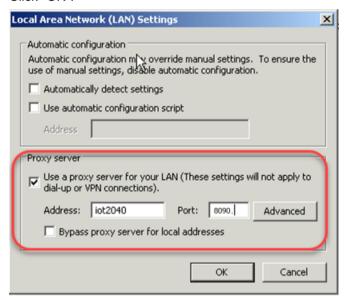
- 12. The "Local Area Network (LAN) settings" window opens. Enter the proxy settings:
 - Automatic configuration:
 Deactivate the checkbox:
 "Automatically detect settings"
 "Use automatic configuration script"
 - Proxy server:
 Address: iot2040

Port (as configured in Apache):
- MindSphere V2 Livesystem: 8080
- MindSphere V2 DEV system: 8081

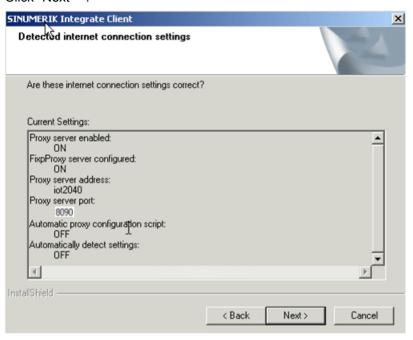
- MindSphere V3 Livesystem: 8082

Deactivate the "Bypass proxy server for local addresses" checkbox

Click "OK".



13. The specified proxy settings are displayed for validation. Click "Next >".

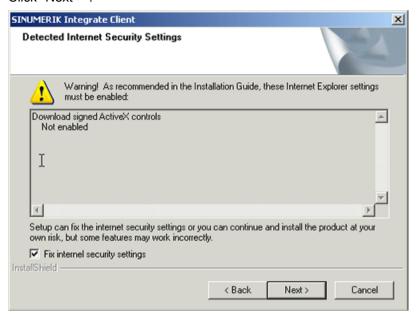


14. The following question is displayed: "Do you need proxy authentication?" Click "No".

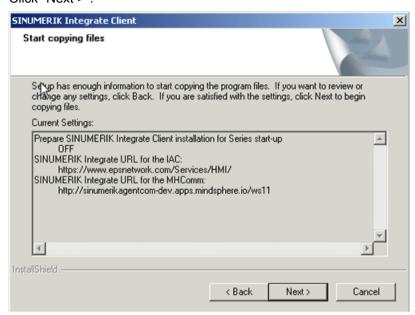


4.4 SIMATIC IoT2040

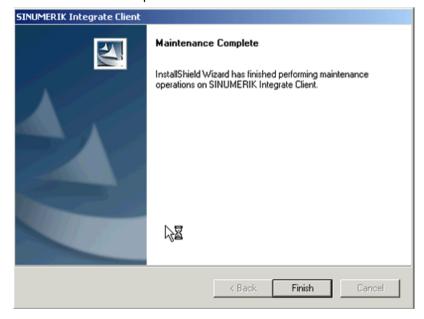
15. Activate the "Fix internal security settings" checkbox. Click "Next >".



16. The "Start copying files" window opens.
The specified proxy settings are displayed for validation.
Click "Next >".



17.Click "Finish>" to complete the installation.



4.4.5.3 Machine with SINUMERIK Operate

This chapter describes configuring the SINUMERIK Integrate Client for SINUMERIK Operate.

4.4 SIMATIC IoT2040

Procedure

- 1. The "Settings" window is open. Press the "URLs>" softkey.
- 2. Press the "Settings" softkey and select the following settings:
 - Directory: Select the "User" entry in the "Directories" drop-down list.
 - Display home page: Activate the "Overwrite here" checkbox.
 - RenderService: Activate the "Overwrite here" checkbox.
 - URL web service: Activate the "Overwrite here" checkbox.
 - Configure the URL for connection to MindSphere with http, rather than with https.
 Enter the following web service URL depending on which MindSphere system you are connected with:

MindSphere V2 Livesystem:

http://sinac.apps.mindsphere.io/ws11

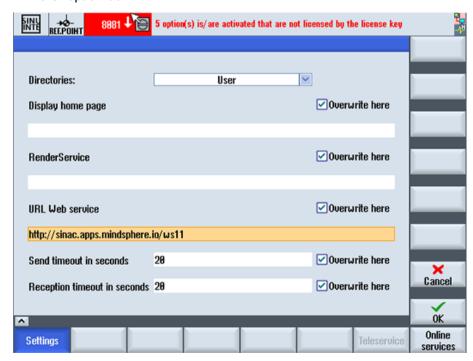
MindSphere V2 DEV system:

http://sinumerikagentcom-dev.apps.mindsphere.io/ws11

MindSphere V3 Livesystem:

http://gateway.eu1.mindsphere.io/api/agentcom-mmmops/v3/ws11

- Enter the required value in the "Send timeout in seconds" input field (default value is 200). For MindSphere, a value of "20" is recommended, and activate the "Overwrite here" option box.
- Enter the required value in the "Receptions timeout in seconds" input field (default value is 200). For MindSphere, a value of "20" is recommended, and activate the "Overwrite here" option box.



3. Configure the fixed proxy in SINUMERIK in the following format: <ip-address>:<port>:

<ip-address>: IP address of the IoT2040
<port>: Port used by Apache:

- Port 8080 is configured for the MindSphere V2 Livesystem
- Port 8081 is configured for the MindSphere V2 DEV system
- Port 8082 is configured for the MindSphere V3 Livesystem
 Press "OK".

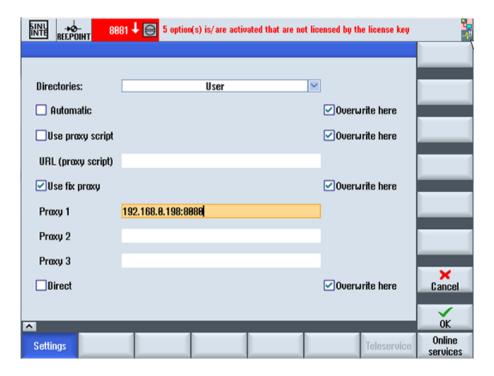
Example

The IP address of IoT2040 is 192.168.0.198, this results in the following configuration:

MindSphere V2 Livesystem: 192.168.0.198:8080

MindSphere V2 DEV system: 192.168.0.198:8081

MindSphere V3 Livesystem: 192.168.0.198:8082



4.4 SIMATIC IoT2040

Error correction for the proxy connection

The certificate is generated with the general name IoT2040. Rather than the IP address, it may be necessary to use FQDN: IoT2040 to access the proxy.

If the IoT2040 is accessed with the DNS, no further action is required.

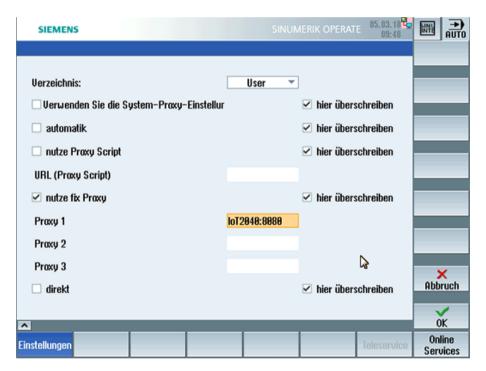
1. If no DNS is used, extend the host files with the IP and the name of the IoT2040. In the PCU 50, the file is stored in the following directory:

"C:\Windows\System32\drivers\etc\hosts"

2. In the following example, add the following file to the "Host":

192.168.0.198 IoT2040

3. Then configure the proxy setting as shown in the figure:



4.4.6 Backup the root access to the IoT2040 Box - Optional

Although this step is optional, we recommend that this configuration is performed for security reasons.

4.4.6.1 Setting the password for root user

Procedure

No default root password is set. For security reasons, it is recommended that the root password is set as soon as possible.

- Open a remote session with PuTTY and enter the following command: passwd
- 2. You are requested to enter a new password:

Changing password for root
Enter the new password (minimum of 5 characters)
Please use a combination of upper and lower case letters and numbers.
New password:

- 3. Enter the new password in accordance with the standards.
- 4. You are requested to repeat the password:

Re-enter new password:

5. Enter the password again.

The following message is displayed:

passwd: password changed.
root@iot2000:~#
The password is set.

4.4 SIMATIC IoT2040

4.4.6.2 Generating SSH key pairs

Procedure

1. Create the directory in which the keys are stored:

```
mkdir -p ~/.ssh
```

2. Create the key pairs:

```
ssh-keygen -t rsa
```

- Generate the "public/private rsa" key pair.
- Enter the storage location of the key (/home/root/.ssh/id_rsa): Created directory "/home/root/.ssh".
- Enter the password.

If you do not want to enter a password, leave the input empty.

Repeat the password.

Your identification is stored in the following directory: /home/root/.ssh/id_rsa Your public key is stored in the following directory: /home/root/.ssh/id_rsa.pub The key fingerprint is displayed: SHA256:vN0y+nIMQ0Nb5UOBkZ8upyVa4wwf/ 8Z1IDg7TJcMvrg root@iot2000

The Randomart image of the key is:



- 3. Copy the public key with the command ssh-copy-id to the authorization files of the new machine.
- 4. Ensure that the example name and the IP address have been replaced:

```
cat \sim/.ssh/id_rsa.pub | ssh root@192.168.0.198 "mkdir -p \sim/.ssh && cat >> \sim/.ssh/authorized_keys
```

The following message is displayed:

The authenticity of host '192.168.0.198 (192.168.0.198)' can't be established.

ECDSA key fingerprint is

SHA256: KwhYZhX1APiu1K0WXUkTmzF35S9VDhqv0YcFo5/KSWg.

Are you sure you want to continue connecting (yes/no)? yes Warning: Permanently added '192.168.0.198' (ECDSA) to the list of known hosts.

DISPLAY "(null)" invalid; disabling X11 forwarding

Further details can be found at the following link:

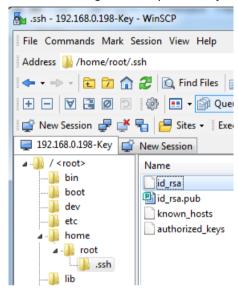
ssh key (https://www.yoctobe.com/servers/setting-up-ssh-keys/)

4.4.6.3 Generating the private key in PuTTY format

PuTTY SSH and the WinSCP client for Microsoft Windows do not use the same key format as the OpenSSH client. For this reason, a new SSH public and private key must be created with the PuTTYgen tool or an existing OpenSSH private key converted.

Procedure

1. Download the generated private key from the IoT2040 to the local machine.



/home/root/.ssh/id_rsa

2. Start the PuTTY Key Generator by double-clicking "PuTTYgen".



4.4 SIMATIC IoT2040

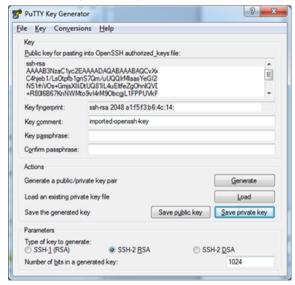
3. Load the file with private key "id_rsa". Click "Load" in the "Actions" area.





4. Save the private key.

Click "Save private key" in the "Actions" area.



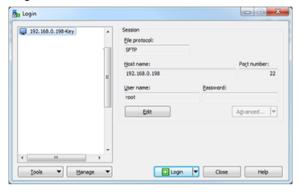
The new file, e.g. "id_rsa_PUTTY.ppk", is now created.

4.4.6.4 Connect to the IoT2040 using the private key

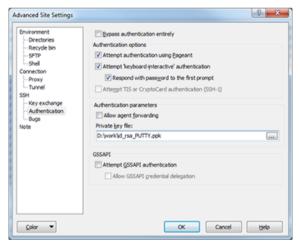
Procedure

Create the connection to the IoT2040 either with WinSCP or with PuTTY once you have installed the private key, e.g. "id_rsa_PUTTY.ppk", see chapter: Generating the private key in PuTTY format (Page 81).

1. Login to WinSCP.



2. Select Edit > Advanced > SSH > Authentication > Authentication parameters > Private key file:



3. Deactivate the login with user name and password.

Note

Ensure login

Perform this step only when you are sure that you can login with the created private key! Otherwise, you can no longer login to the IoT2040 and must reinstall the firmware.

- Create a backup before you perform the next steps.
- Open the file "/etc/ssh/sshd_config"
- Change the parameter: PermitRootLogin without-password.
- Change the parameter: PermitEmptyPasswords no

4.4 SIMATIC IoT2040

- Remove any superfluous packages from the Yokto image (optional).
 For security reasons, we recommend that the superfluous packages and binaries made available in the default image of the IoT2040 are deleted.
- opkg remove gdbserver --force-removal-of-dependent-packages
- opkg remove gdb-dev
- opkg remove gdb

4.5.1 Overview

Requirement

- Windows 7 SP1
- The up-to-date Windows patches must be installed
- .NET Framework as of 4.x must be installed
- MicrosoftEasyFix51044 must be installed so that TLS 1.2 functions
 Further information can be found under: Microsoft support (help/3140245/update-to-enable-tls-1-1-and-tls-1-2-as-a-default-secure-protocols-in#easy)

The direct download link is: Download microsoftEasyFix51044 (https://aka.ms/easyfix51044)

- SINUMERIK Integrate Client version 4.12.0.21
- To establish a connection to MindSphere, TLS 1.2 Support must be activated.
 A description can be found in the following documentation: Installation Manual SINUMERIK Integrate MMP, MMT, AMC, AMP, AMM/E, AMD

Introduction

In order to use ManageMyMachines with FANUC control systems, you must carry out the following installations and configurations:

- 1. Installing SINUMERIK Integrate-/ ePS client, see Chapter: Installing the SINUMERIK Integrate client (Page 85)
- 2. Installing FanucModule, see Chapter: Installing FanucModule (Page 94)
- 3. Integrating FanucModule in SINUMERIK Integrate-/ ePS client, see Chapter: Integrating the FanucModule into the SINUMERIK Integrate client (Page 97)
- 4. Configuring FanucModule and MindSphere, see Chapter: Configuring FanucModule and MindSphere (Page 98)

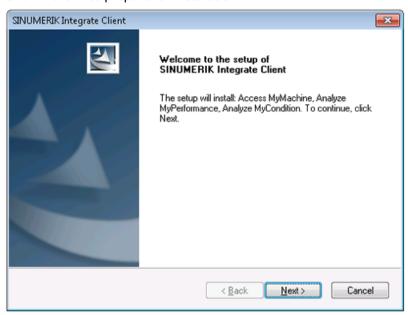
If you no longer wish to use the "FanucModule", then uninstall the software, see Chapter: Uninstalling FanucModule (Page 102)

4.5.2 Installing the SINUMERIK Integrate client

Procedure

- 1. Start the PCU in the Windows service mode.
- 2. Open the installation directory on the PCU.

- 3. Start the "setup.exe" setup file by double-clicking.
 - If you have not installed the appropriate Internet Explorer, a corresponding message is displayed. For example, the program requires Internet Explorer 6 or higher.
 The installation is canceled and you must first install the appropriate Internet Explorer.
 Then restart the client installation.
- 4. The welcome dialog box opens and the current version number is displayed. The installation language is English. Click "Next >" to prepare for installation.

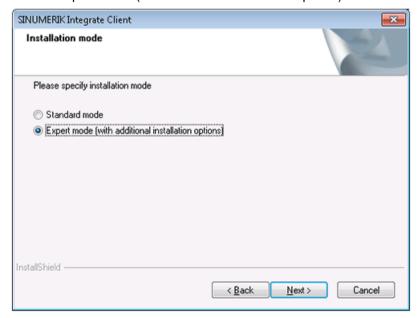


- 5. The "License Agreement" window opens. Read the license agreement.
 - Click "Print" if you want to print out the terms.
 - Then activate the "I accept the terms of the license agreement" checkbox and click "Next >".
 - OR -

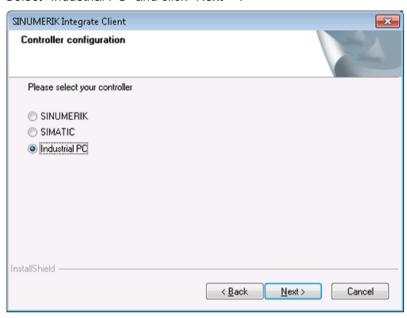
Click "< Back" to return to the previous window.



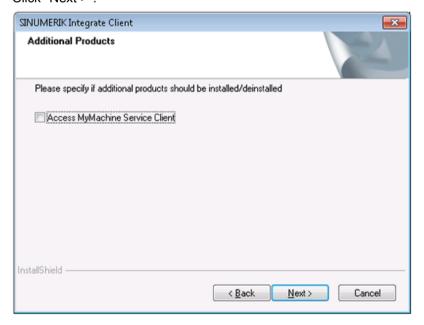
The "Installation mode" window opens.
 Select "Expert mode (with additional installation options)" and click "Next >".



7. The "Controller configuration" window opens. Select "Industrial PC" and click "Next >".

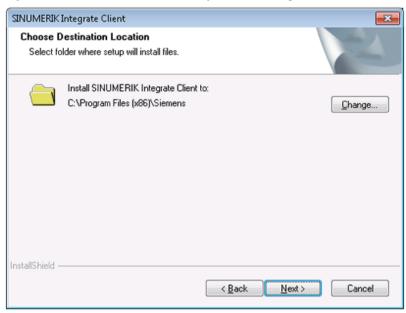


8. The "Additional Products" window opens. Click "Next >".



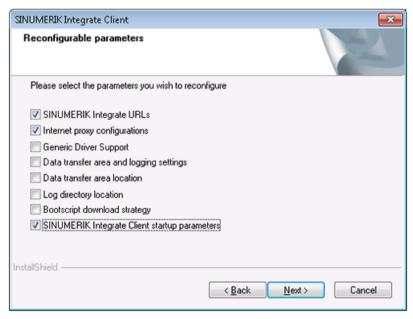
9. The "Choose Destination Location" window opens and the installation directory is displayed.

If you want to use another directory, click "Change..." and enter the required directory.



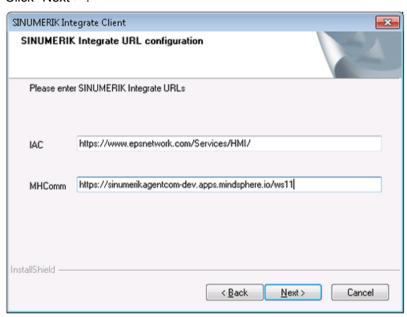
- 10. The "Reconfigurable parameters" window opens. Activate the option checkbox
 - "SINUMERIK Integrate URLs",
 - "Internet proxy configurations",
 - "SINUMERIK Integrate Client startup parameters".

Click "Next >".



- 11.The "SINUMERIK Integrate URL configuration" window opens.
 The proxy server is required to connect the control with MindSphere.
 Enter the following web server URL depending on which MindSphere system you are connected with:
 - MindSphere V2 Livesystem: https://sinac.apps.mindsphere.io/ws11
 - MindSphere V2 DEV system: https://sinumerikagentcom-dev.apps.mindsphere.io/ws11
 - MindSphere V3 Livesystem: https://gateway.eu1.mindsphere.io/api/agentcommmmops/v3/ws11

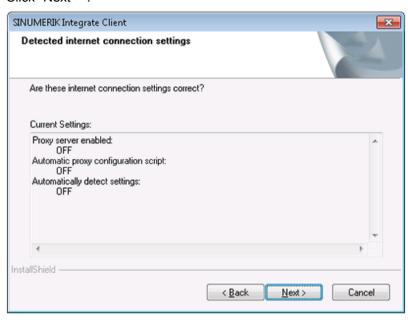
Click "Next >".



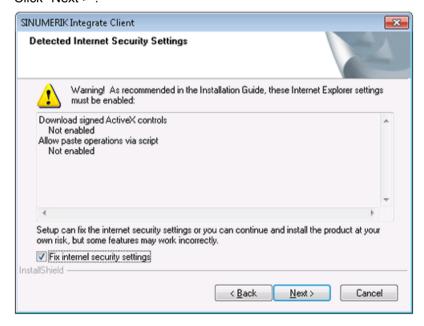
12. The following message is displayed. Click "OK" to adapt the proxy server.



13. The "Detected internet connection settings" window is displayed. Click "Next >".



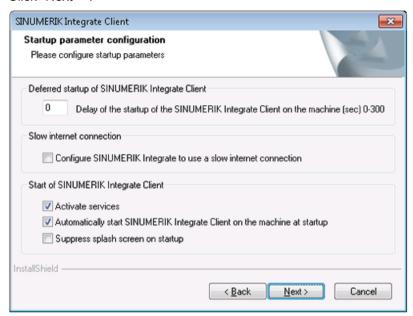
14. The "Detected Internet Security Settings" window is displayed. Activate the "Fix internal security settings" checkbox. Click "Next >".



15. The "Startup parameter configuration" window opens.

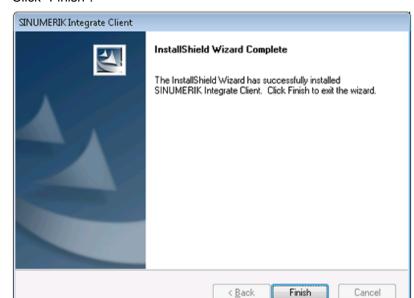
Select "Activate services" and "Automatically start SINUMERIK Integrate Client on the machine at startup.

Click "Next >".



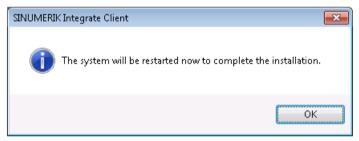
16. The "Start copying files" window opens and the required data is copied to the PCU. Click "Next >".





17. The "InstallShield Wizard Complete" window opens. Click "Finish".

18. You see a message to execute a restart. To do this, click "OK".



See also

Microsoft support (help/3140245/update-to-enable-tls-1-1-and-tls-1-2-as-a-default-secure-protocols-in#easy)

Download MicrosoftEasyFix51044 (https://aka.ms/easyfix51044)

4.5.3 Installing FanucModule

Procedure

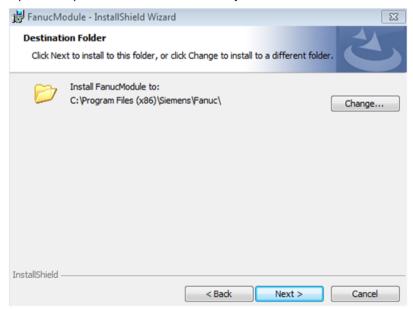
- 1. Open the installation directory on the computer.
- Double-click to run the "FanucModuleSetup.exe" setup file.
 The welcome dialog box "FanucModule InstallShield Wizard" is opened.
 English is the installation language.
 Click "Next >".



- 3. The "License Agreement" window opens. Read the license agreement.
 - Click "Print" if you want to print out the terms.
 - Then activate the "I accept the terms in the license agreement" checkbox, and click "Next >".
 - Click "< Back" to return to the previous window.

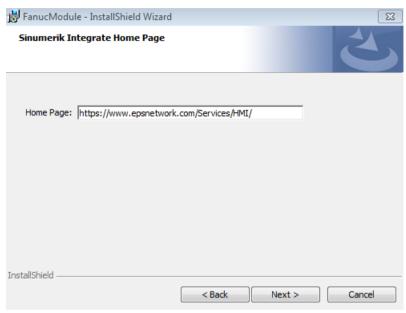


The "Destination Folder" window opens.
 Open the specified installation directory and click "Next >".



5. The "SINUMERIK Integrate Home Page" window opens and shows the link to the home page.

Click "Next >".



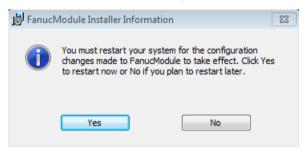
6. The preparations are complete, and the "Ready to Install the Program" window opens. Click "Install" to start the installation.





7. You see the successfully completed installation. Click "Finish".

- 8. A dialog window with the prompt to restart the system opens.
 - Click "No" to configure the client before the restart.
 - Click "Yes" to restart the system and therefore activate the configuration.



4.5.4 Integrating the FanucModule into the SINUMERIK Integrate client

Procedure

To integrate "FanucModule", you must manually adapt the configuration file of the client "settings.ini".

If the client was installed in the standard directory, then the ini file is located in the following directory:

C:\Program Files(x86)\Siemens\MH\settings.ini

- 1. Open the file with any editor.
- 2. Search for the [DispatcherConfig], [DispatcherLibraries] and [GenTechConfig] areas.
- 3. Change these areas as follows:

```
[DispatcherConfig]
;Primary="ePSStore"
Primary="ePSFanuc"
[DispatcherLibraries]
ePSStore="GenTechAccess.dll"
ePSFanuc="GenTechAccess.dll"
[DispatcherMapping]
[GenTechConfig]
ePSStore="GTePSDataStore.ePSDataStoreRequestFacto"
ePSFanuc="{f36e2831-f2f5-4788-b25f-0d5c6b5f524e}"
```

```
🔚 settings.ini 🔀
 80
      [DispatcherConfig]
        ;Primary="ePSStore"
Primary="ePSFanuc"
 82
 83
 84
 85
 86
      [DispatcherLibraries]
 87
        ePSStore="GenTechAccess.dll"
        ePSFanuc="GenTechAccess.dll"
 88
 89
 90
      [DispatcherMapping]
 91
      ☐ [GenTechConfig]
 92
 93
        ePSStore="GTePSDataStore.ePSDataStoreRequestFacto"
 94
        ePSFanuc="{f36e2831-f2f5-4788-b25f-0d5c6b5f524e}"
 95
 96
```

4. Save your changes and restart the computer to activate the changes.

4.5.5 Configuring FanucModule and MindSphere

Requirement

Carry out a restart to configure the IP address of the machine to be connected in the "FanucModule".

Configuring FanucModule - connection to the machine

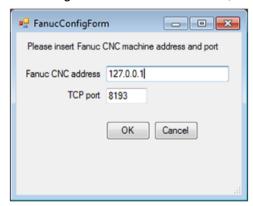
1. Right click on the "FanucConfig" icon in the info area of the task bar "system tray". Select "Open Configuration".



- 2. Enter the IP address of the FANUC controller, e.g.
 - Fanuc CNC address: 127.0.0.1
 - In most cases, the TCP port should not be changed.

Click "OK".

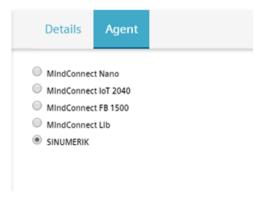
The configuration has been activated, and the FanucModule is ready to acquire data.



Configuring MindSphere

Onboarding

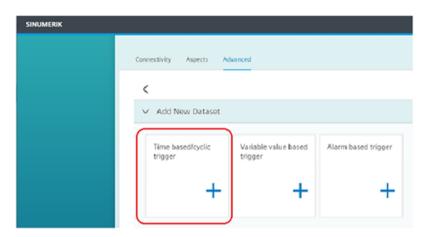
To acquire data from a FANUC control, in MindSphere create a "SINUMERIK" type asset and carry out "onboarding".



Additional information about onboarding a machine with SINUMERIK Integrate client is provided in the following documentation: Manage MyMachines Function Manual.

Cyclically acquiring values

In MindSphere time-based cyclic data acquisition is carried out similar to SINUMERIK control systems. However, the addresses are different.



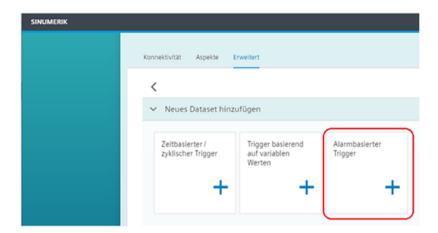
Several examples of acquiring variables from a FANUC control are listed in the following table. Additional variables, which are supported by the FOCAS library, are also possible.

Name	Data type	Address
AxisAbs1	FLOAT	/TPC/focas/cnc/dynamic2/pos/absolute[1]
AxisAbs2	FLOAT	/TPC/focas/cnc/dynamic2/pos/absolute[2]
AxisAbs3	FLOAT	/TPC/focas/cnc/dynamic2/pos/absolute[3]
AxisRel1	FLOAT	/TPC/focas/cnc/dynamic2/pos/relative[1]
AxisRel2	FLOAT	/TPC/focas/cnc/dynamic2/pos/relative[2]
AxisRel3	FLOAT	/TPC/focas/cnc/dynamic2/pos/relative[3]
Axis1_dist	FLOAT	/TPC/focas/cnc/dynamic2/pos/distance[1]
Axis2_dist	FLOAT	/TPC/focas/cnc/dynamic2/pos/distance[2]
Axis3_dist	FLOAT	/TPC/focas/cnc/dynamic2/pos/distance[3]
Axis1	STRING	/TPC/focas/cnc/axisname[1]
Axis2	STRING	/TPC/focas/cnc/axisname[2]
Axis3	STRING	/TPC/focas/cnc/axisname[3]
Spindle1	STRING	/TPC/focas/cnc/spdlname[1]
ActFeedRate	FLOAT	/TPC/focas/cnc/dynamic2/actf
SequenceNr	FLOAT	/TPC/focas/cnc/dynamic2/seqnum
feedRatel- poOvr	FLOAT	/TPC/focas/pmc/pmcrng/G/byte[1,12](mmm_fanuc_feedoverride)
speedOvr	FLOAT	/TPC/focas/pmc/pmcrng/G/byte[1,30](mmm_fanuc_spindleoverride)

Acquiring alarms

For a FANUC control, you must configure the alarm area to be acquired.

In MindSphere, alarms are acquired similar to SINUMERIK control systems.



As a minimum, you must set up one "Alarm-based trigger".

Note

Alarm types

FANUC controls support 16 alarm types. In turn, each alarm type can have up to 10,000 numerical variables.

FANUC controls support 16 alarm types. In turn, each alarm type can have up to 10,000 numerical variables.

The following table lists all of the possible alarms:

Fanuc alarm type	Fanuc alarm names range	Numerical alarm ID range
SW	SW0000 - SW9999	100000 – 109999
PW	PW0000 – PW9999	110000 – 119999
Ю	IO0000 – IO9999	120000 – 129999
PS	PS0000 - PS9999	130000 – 139999
OT	OT0000 – OT9999	140000 - 149999
ОН	OH0000 – OH9999	150000 - 159999
Sv	Sv0000 - Sv9999	160000 - 169999
SR	SR0000 - SR9999	170000 - 179999
MC	MC0000 - MC9999	180000 - 189999
SP	SP0000 - SP9999	190000 - 199999
DS	DS0000 - DS9999	200000 - 209999
IE	IE0000 – IE9999	210000 - 219999
BG	BG0000 – BG9999	220000 - 229999
SN	SN0000 - SN9999	230000 - 239999
EX	EX0000 - EX9999	240000 - 249999
PC	PC0000 - PC9999	250000 - 259999

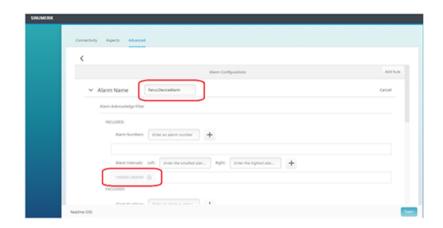
- Either configure the individual subranges or all of the alarms at once.
- To acquire all of the alarms, configure the range from 100,000 to 260,000.

Example

The following example shows how you can configure all of the alarms in MindSphere:

Alarm name: FanucDeviceAlarm

Alarm intervals:Left: 100.000Right: 260.000



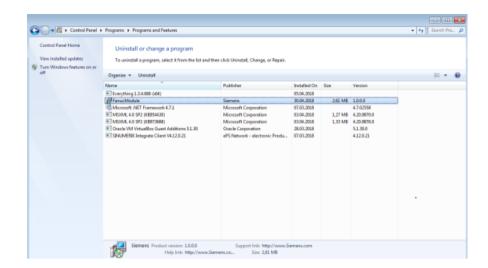
4.5.6 Uninstalling FanucModule

If you wish to uninstall "FanucModule", then in the configuration file "setting.ini", you must again restore the areas that were modified for FANUC controls, otherwise the system attempts to load "FanucModule".

Procedure

- 1. Open the "setting.ini" file with any editor.
- Search for the [DispatcherConfig], [DispatcherLibraries] and [GenTechConfig] areas.
- 3. Remove the entries added for FANUC controls "epsfanuc".
- 4. Select the start menu "Control Panel" > "Programs" > "Programs and Features".
- 5. Select "FanucModule" and then select "Uninstall".

 A restart is not necessary after the software has been uninstalled.



Error handling 5

5.1 SINUMERIK Integrate/ePS client log files

In file "setting.ini" you have the option of increasing the log level.

You can find the log files of SINUMERIK Integrate/ePS client in the following directory:

C:\Program Files (x86)\Siemens\MH\log\

- OR -

C:\Users\YourUserName\AppData\Local\VirtualStore\Program Files (x86)\Siemens\MH\log\

Procedure

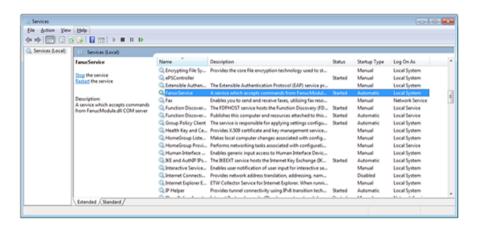
- 1. Open the "settings.ini" file.
- 2. Search in the area [LOG].
- 3. Set log level "Debug3".

 The standard log level is "Error".
- 4. Restart the client to activate changes.

5.2 FanucModule service and logs

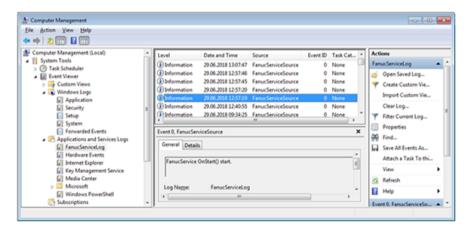
Requirement

- Check whether the "FanucModule" was correctly installed.
- Check whether the Windows service "FanucService" has been installed and has been activated.



FanucService logs

"FanucService logs" are written to the Windows EventLog:



FanucModule logs

"FanucModule Logs" are located in the following directory:

C:\ProgramData\Siemens\Fanuc\logs

- OR -

C:\Users\YourUserName\AppData\Local\VirtualStore\ ProgramData\Siemens\Fanuc\logs

5.2 FanucModule service and logs

You can adapt the log level of the FanucModule under the directory above in file "debug.config". Possible values are "true" or "false":

```
debug.config 

1 {
2 "LOG_DEBUG": true
3 }
```

5.3 Alarm message

5.3 Alarm message

Alarm: Bootscript was not found

Check the connection settings:

- Check the URL.

 If you change the address, start the installation file again and adapt the URL.
- Check the functionality of TLS1.2 communication between proxy and MindSphere.
- If the machine does not connect to MindSphere, check the storage location of the file "onboard.key". The correct directory is: F:\tmp\boot_job

Appendix



A.1 List of abbreviations

Admin	Administrator (user role)
CNC	Computerized Numerical Control:
СОМ	Communication
DIR	Directory:
FAQ	Frequently Asked Questions
h	Hour
HTTP	Hypertext Transfer Protocol
HTTPS	HyperText Transfer Protocol Secure,
IB	Commissioning engineer (user role)
ID	Identification number
IE	Internet Explorer
IFC	Interface Client
IoT	Internet of Things
MB	Megabyte
MLFB	Machine-Readable Product Code
MMM	Manage MyMachines
MSTT	Machine control panel
MSU	MindSphere Unit
NC	Numerical Control: Numerical control
NCU	Numerical Control Unit: NC hardware unit
OEM	Original Equipment Manufacturer
OP	Operation Panel: Operating equipment
PC	Personal Computer
PCU	PC Unit: Computer unit
PLC	Programmable Logic Control: PLC
SI	SINUMERIK Integrate
SK	Softkey
SW	Software
URL	Uniform Resource Locator
UTC	Universal Time Coordinated

A.1 List of abbreviations

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