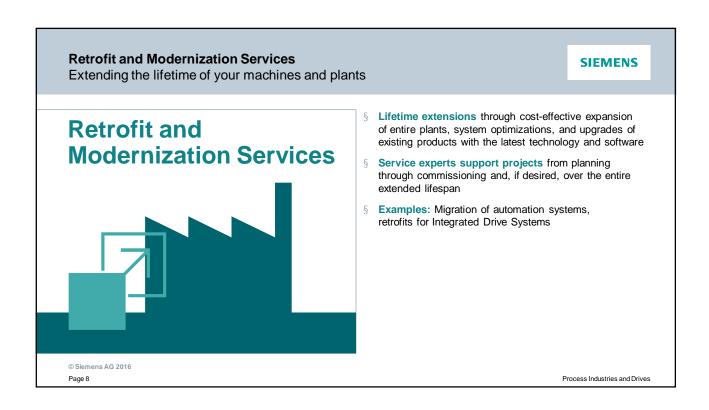
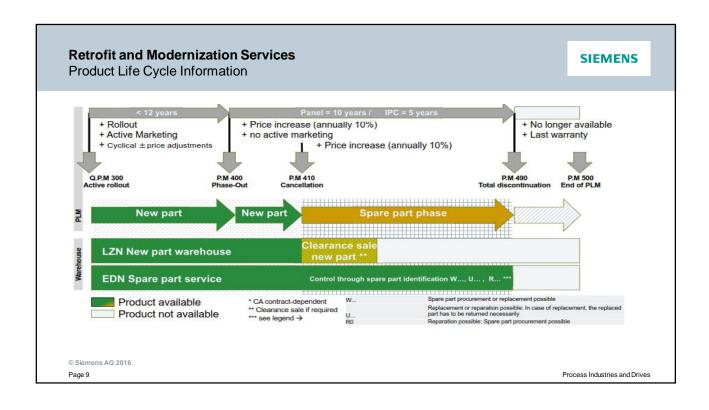
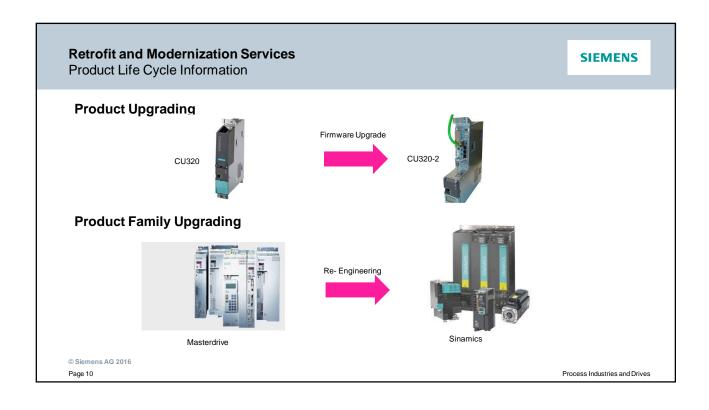
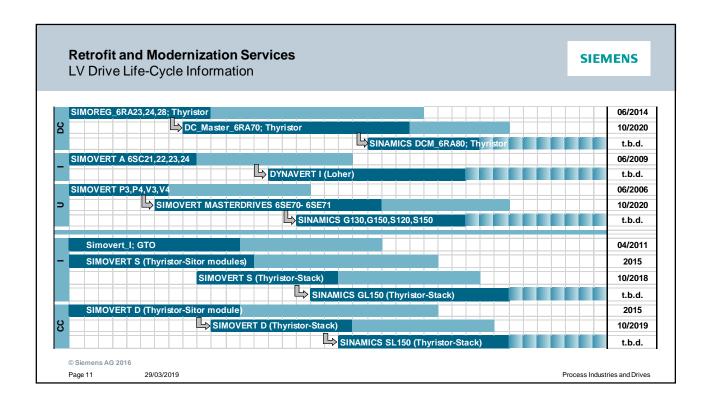


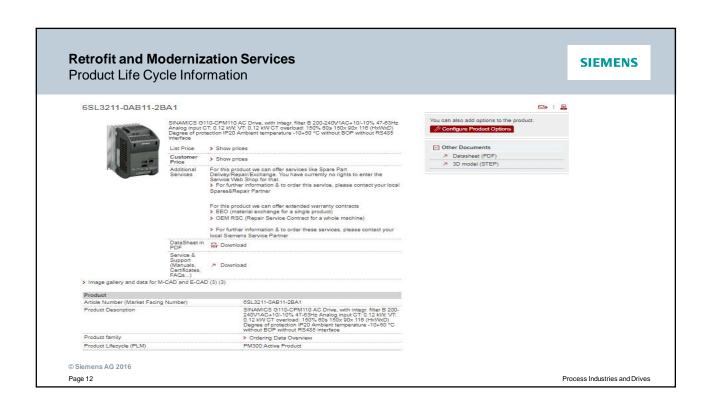
## **Exchange Services SIEMENS** Cost Optimize for replacement Part § Customer send the unit to Siemens - 3-4 weeks Repair § Siemens Repair ; 2-3 weeks § Siemens Send the unit back to customer: 3-4weeks § Total : 8-11 weeks **Exchange Execution** § Customer buy the new unit to replace faulty unit: 3-4 week Exchange § Customer send back the faulty unit to Siemens § Siemens Credit up to 30% to customer Total: 3-4 weeks © Siemens AG 2016 Page 7 Process Industries and Drives











## Retrofit and Modernization Services

LV Drive Life-Cycle Information

**SIEMENS** 

MLFB	RC	SPC	Sales texts	M300	M400	M410	M490	M500
6SE7027-2TD61	W60	SP	***SPARE PART*** SIMOVERT N	9/30/1998	9/30/2010	9/30/2011	9/29/2020	9/29/2022
6SE7022-6TC61	W55	SP	***SPARE PART*** SIMOVERT N	10/1/1998	10/1/2010	10/1/2011	10/1/2021	NN
6SE7022-6TP60	W55	SP	***SPARE PART*** SIMOVERTM	10/15/2001	10/1/2010	10/1/2011	9/30/2020	9/30/2022
6SE7023-4TC61	W55	SP	***SPARE PART*** SIMOVERT N	10/1/1998	10/1/2010	10/1/2011	9/30/2020	9/30/2022
6SE7023-4TP60	W55	SP	***SPARE PART*** SIMOVERTM	10/15/2001	10/1/2010	10/1/2011	9/30/2020	9/30/2022
6SE7024-7TD61	W60	SP	***SPARE PART*** SIMOVERT N	10/1/1998	10/1/2010	10/1/2011	9/30/2020	9/30/2022
6SE7021-8TB61	W55	SP	***SPARE PART*** SIMOVERT N	10/1/1998	10/1/2010	10/1/2011	9/30/2020	9/30/2022
6SE7021-8TP60	W55	SP	***SPARE PART*** SIMOVERTM	10/15/2001	10/1/2010	10/1/2011	9/30/2020	9/30/2022
6SE7031-2TF60	RM	SP	***SPARE PART*** SIMOVERT N	10/1/1998	10/1/2010	10/1/2011	9/30/2020	9/30/2022
6SE7031-0TE60	RM	SP	***SPARE PART*** SIMOVERT N	10/1/1998	10/1/2010	10/1/2011	9/30/2020	9/30/2022
6SE7023-8TD61	W60	SP	***SPARE PART*** SIMOVERT N	10/1/1998	10/1/2010	10/1/2011	9/30/2020	9/30/2022
6SE7023-8TP60	W60	SP	***SPARE PART*** SIMOVERTM	10/15/2001	10/1/2010	10/1/2011	9/30/2020	9/30/2022
6SE7026-0TD61	W60	SP	***SPARE PART*** SIMOVERT N	9/30/1998	9/30/2010	9/30/2011	9/29/2020	9/29/2022
6SE7033-2TG60	RM	SP	***SPARE PART*** SIMOVERT N	10/1/1998	10/1/2010	10/1/2011	9/30/2020	9/30/2022
6SE7038-2EH85-	U25	SP	***Spare part*** SIMOVERT Ma	12/16/2005	10/1/2010	10/1/2011	10/1/2020	10/1/2022

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## Thank you for your attention!

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