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Helix Moving Bed Waterfall Filter

Installation Instruction:

Congratulations on your purchase of the Helix Moving Bed Waterfall Filter. This filter has been engineered to provide exceptional performance with simple and easy maintenance. Please read all instruction to familiarize yourself with installation and maintenance.

- Firmly level and tamp the dirt where your new filter will sit
- Place the filter on the most leveled point
- Continue to level the filter from side to side
- Make sure the filter is pitched slightly forward – about $\frac{1}{4}$ " – $\frac{1}{2}$ "
- Tighten all bulkheads
- Next, glue $\frac{3}{4}$ " PVC pipe into $\frac{3}{4}$ " MPT adapter for the aerator. Run the PVC pipe to where the aerator will sit. It should not be more than 10 feet from the waterfall filter
- Glue 2" PVC Flex pipe into 2" MPT adapter and run back to the skimmer or the pump, depending on your set up.
- Glue $\frac{3}{4}$ " SLP x Barb fitting to connect the aerator
- Add the Helix moving bed media by the thirds until it begins to sink and move well. This could take up to 2 weeks
- Cover the opening with a piece of slate to hide