SIEMENS

SIMATIC NET

Industrial Ethernet switches
SCALANCE XM-400

Operating Instructions

Legal information

Warning notice system

This manual contains notices you have to observe in order to ensure your personal safety, as well as to prevent damage to property. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to property damage have no safety alert symbol. These notices shown below are graded according to the degree of danger.

⚠ DANGER
indicates that death or severe personal injury **will** result if proper precautions are not taken.

⚠ WARNING
indicates that death or severe personal injury **may** result if proper precautions are not taken.

⚠ CAUTION
indicates that minor personal injury can result if proper precautions are not taken.

NOTICE
indicates that property damage can result if proper precautions are not taken.

If more than one degree of danger is present, the warning notice representing the highest degree of danger will be used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.

Qualified Personnel

The product/system described in this documentation may be operated only by **personnel qualified** for the specific task in accordance with the relevant documentation, in particular its warning notices and safety instructions. Qualified personnel are those who, based on their training and experience, are capable of identifying risks and avoiding potential hazards when working with these products/systems.

Proper use of Siemens products

Note the following:

⚠ WARNING
Siemens products may only be used for the applications described in the catalog and in the relevant technical documentation. If products and components from other manufacturers are used, these must be recommended or approved by Siemens. Proper transport, storage, installation, assembly, commissioning, operation and maintenance are required to ensure that the products operate safely and without any problems. The permissible ambient conditions must be complied with. The information in the relevant documentation must be observed.

Trademarks

All names identified by ® are registered trademarks of Siemens AG. The remaining trademarks in this publication may be trademarks whose use by third parties for their own purposes could violate the rights of the owner.

Disclaimer of Liability

We have reviewed the contents of this publication to ensure consistency with the hardware and software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. However, the information in this publication is reviewed regularly and any necessary corrections are included in subsequent editions.

Table of contents

Introduction 1

Purpose of the Operating Instructions

These operating instructions support you when installing and connecting up devices of the SCALANCE XM-400 product group.

The configuration and the integration of the device in a network are not described in these operating instructions.

Validity of the Operating Instructions

These operating instructions apply to the following devices:

- SCALANCE XM408-4C
- SCALANCE XM408-8C
- SCALANCE XM416-4C

Unless mentioned otherwise, the descriptions in these operating instructions refer to all devices of the SCALANCE XM-400 product group named above in the section on validity.

Designations used

Classification	Description	Terms used
Product line	The product line includes all devices and variants of all product groups. If information applies to all product groups within the product line, the term SCALANCE X-400 is used.	SCALANCE X-400
Product group	If information applies to all devices and variants of a product group, the term SCALANCE XM-400 is used.	SCALANCE XM-400
Device	If information relates to a specific device, the device name is used.	SCALANCE XM408-4C SCALANCE XM408-8C SCALANCE XM416-4C

Additional documentation

In addition, note the Operating Instructions of the extenders and pluggable transceivers.

When working with the port extender PE408PoE, note the documentation of the PoE power supplies SCALANCE PS9230 PoE and SCALANCE PS924 PoE.

When using the Function Extender BUS ANALYZER Agent XM-400, note the documentation of the BUS ANALYZER Agent XM-400.

You will find the supplementary documentation here:

- On the data medium that ships with some products:
  – Product CD / product DVD
  – SIMATIC NET Manual Collection

- On the Internet pages of Siemens Industry Online Support
  (http://support.automation.siemens.com/WW/view/en/79730528/133300)

Documentation on configuration

You will find detailed information on configuring the devices in the following configuration manuals:

- SCALANCE XM-400/XR-500 Web Based Management
- SCALANCE XM-400/XR-500 Command Line Interface

You will find the configuration manuals here:

- On the data medium that ships with some products:
  – Product CD / product DVD
  – SIMATIC NET Manual Collection

- On the Internet pages of Siemens Industry Online Support.
  (http://support.automation.siemens.com/WW/view/en/79730528/130000)

Further documentation

In the system manuals "Industrial Ethernet / PROFINET Industrial Ethernet" and "Industrial Ethernet / PROFINET passive network components", you will find information on other SIMATIC NET products that you can operate along with the devices of this product line in an Industrial Ethernet network.

There, you will find among other things optical performance data of the communications partner that you require for the installation.

You will find the system manuals here:

- On the data medium that ships with some products:
  – Product CD / product DVD
  – SIMATIC NET Manual Collection

- On the Internet pages of Siemens Industry Online Support under the following entry IDs:
  – 27069465 (http://support.automation.siemens.com/WW/view/en/27069465)
    Industrial Ethernet / PROFINET Industrial Ethernet System Manual
  – 84922825 (http://support.automation.siemens.com/WW/view/en/84922825)
    Industrial Ethernet / PROFINET - Passive network components System Manual

SIMATIC NET manuals

You will find the SIMATIC NET manuals here:

- On the data medium that ships with some products:
    - Product CD / product DVD
    - SIMATIC NET Manual Collection
- On the Internet pages of Siemens Industry Online Support (http://support.automation.siemens.com/WW/view/en/10805878/130000).

SIMATIC NET glossary

Explanations of many of the specialist terms used in this documentation can be found in the SIMATIC NET glossary.

You will find the SIMATIC NET glossary here:

- SIMATIC NET Manual Collection or product DVD

    The DVD ships with certain SIMATIC NET products.

- On the Internet under the following address:

    50305045 (http://support.automation.siemens.com/WW/view/en/50305045)

Catalogs

You will find the order numbers for the Siemens products of relevance here in the following catalogs:

- SIMATIC NET Industrial Communication / Industrial Identification, catalog IK PI
- SIMATIC Products for Totally Integrated Automation and Micro Automation, catalog ST 70
- Industry Mall - catalog and ordering system for automation and drive technology, Online catalog (https://mall.industry.siemens.com/goos/WelcomePage.aspx?regionUrl=/de&language=en)

You can request the catalogs and additional information from your Siemens representative.

Security information

Siemens provides products and solutions with industrial security functions that support the secure operation of plants, solutions, machines, equipment and/or networks. They are important components in a holistic industrial security concept. With this in mind, Siemens' products and solutions undergo continuous development. Siemens recommends strongly that you regularly check for product updates.

For the secure operation of Siemens products and solutions, it is necessary to take suitable preventive action (e.g. cell protection concept) and integrate each component into a holistic, state-of-the-art industrial security concept. Third-party products that may be in use should also be considered. You will find more information about Industrial Security in:
Industrial security (http://www.siemens.com/industrialsecurity)

To stay informed about product updates as they occur, sign up for a product-specific newsletter. You will find more information about this in
Product support (https://support.industry.siemens.com/cs/ww/en/ps/15247/pm)

Unpacking and checking

⚠ WARNING
Do not use any parts that show evidence of damage
If you use damaged parts, there is no guarantee that the device will function according to the specification.
If you use damaged parts, this can lead to the following problems: - Injury to persons   - Loss of the approvals   - Violation of the EMC regulations   - Damage to the device and other components   Use only undamaged parts.

1. Make sure that the package is complete.

2. Check all the parts for transport damage.

Safety notices 2

Read the safety notices

Note the following safety notices. These relate to the entire working life of the device.

You should also read the safety notices relating to handling in the individual sections, particularly in the sections "Installation" and "Connecting up".

Safety notices on use in hazardous areas

General safety notices relating to protection against explosion

⚠ WARNING
EXPLOSION HAZARD
Do not open the device when the supply voltage is turned on.

Safety notices when using the device according to Hazardous Locations (HazLoc)

If you use the device under HazLoc conditions you must also keep to the following safety notices in addition to the general safety notices for protection against explosion:

This equipment is suitable for use in Class I, Division 2, Groups A, B, C and D or non-hazardous locations only.

This equipment is suitable for use in Class I, Zone 2, Group IIC or non-hazardous locations only.

2.1 Security recommendations

NOTICE
Information security
Connect to the device and change the standard password for the user set in the factory "admin" and "" before you operate the device.

To prevent unauthorized access, note the following security recommendations.

General

- You should make regular checks to make sure that the device meets these recommendations and/or other security guidelines.

- Evaluate your plant as a whole in terms of security. Use a cell protection concept with suitable products.

- When confidential zones are used, the internal and external network are disconnected, an attacker cannot access the data from the outside.

- Operate the device only within a protected network area.

- Use VPN to encrypt and authenticate communication from and to the devices.

- For data transmission via a non-secure network use an encrypted VPN tunnel (IPsec).

- For operation of the device in a non-secure infrastructure no product liability will be accepted.

- Separate connections correctly (WBM. Telnet, SSH etc.).

Physical access

- Restrict physical access to the device to qualified personnel.
  - The memory card or the PLUG (C-PLUG, KEY-PLUG) contains sensitive data such as certificates, keys etc. that can be read out and modified.
  - Using the button, you can reset the device to the factory defaults.

- If the device is publicly accessible, disable the functions of the button using the software.

- Lock unused physical ports on the device. Unused ports can be used to gain forbidden access to the plant.

Software (security functions)

- Keep the software up to date. Check regularly for security updates of the product.
  You will find information on this on the Internet pages "Industrial Security (http://www.siemens.com/industrialsecurity)"

- Inform yourself regularly about security advisories and bulletins published by Siemens productCERT (http://www.siemens.com/cert/en/cert-security-advisories.htm).

- Only activate protocols that you really require to use the device.

- Restrict access to the device with a firewall or rules in an access control list (ACL - Access Control List).

- Restrict access to the management of the device with rules in an access control list (ACL).

- The option of VLAN structuring provides good protection against DoS attacks and unauthorized access. Check whether this is practical or useful in your environment.

- Enable logging functions. Use the central logging function to log changes and access attempts centrally. Check the logging information regularly.

- Configure a Syslog server to forward all logs to a central location.

Passwords

- Define rules for the use of devices and assignment of passwords.

- Regularly update passwords and keys to increase security.

- Change all default passwords for users before you operate the device.

- Only use passwords with a high password strength. Avoid weak passwords for example password1, 123456789, abcdefgh.

- Make sure that all passwords are protected and inaccessible to unauthorized personnel.

- Do not use the same password for different users and systems or after it has expired.

Keys and certificates

This section deals with the security keys and certificates you require to set up SSL.

- We strongly recommend that you create your own SSL certificates and make them available.

  There are preset certificates and keys on the device. The preset and automatically created SSL certificates are self-signed. We recommend that you use SSL certificates signed either by a reliable external or by an internal certification authority.
  The device has an interface via which you can import the certificates and keys.

- Use the certification authority including key revocation and management to sign the certificates.

- Handle user-defined private keys with great caution if you use user-defined SSH or SSL keys.

- Verify certificates and fingerprints on the server and client to avoid "man in the middle" attacks.

- We recommend that you use certificates with a key length of 2048 bits.

- Change keys and certificates immediately, if there is a suspicion of compromise.

Secure/non-secure protocols

- Avoid or disable non-secure protocols, for example Telnet and TFTP. For historical reasons, these protocols are still available, however not intended for secure applications. Use non-secure protocols on the device with caution.

- Avoid or disable non-secure protocols. Check whether use of the following protocols is necessary:
  - PROFINET
  - Broadcast pings
  - Non authenticated and unencrypted interfaces
  - ICMP (redirect)
  - MRP, HRP
  - GMRP and IGMP
  - LLDP
  - Syslog
  - RADIUS
  - DHCP Options 66/67
  - TFTP
  - GMRP and GVRP
  - Multicast routing

- The following protocols provide secure alternatives:
  - SNMPv1/v2 → SNMPv3

    Check whether use of SNMPv1 is necessary. SNMPv1 is classified as non-secure. Use the option of preventing write access. The product provides you with suitable setting options.

    If SNMP is enabled, change the community names. If no unrestricted access is necessary, restrict access with SNMP.

    Use SNMPv3 in conjunction with passwords.

  - HTTP → HTTPS
  - TFTP → FTPS
  - Telnet → SSH
  - SNTP → NTP

- Use secure protocols when access to the device is not prevented by physical protection measures.

- To prevent unauthorized access to the device or network, take suitable protective measures against non-secure protocols.

- If you require non-secure protocols and services, operate the device only within a protected network area.

- Restrict the services and protocols available to the outside to a minimum.
- For the DCP function, enable the "DCP read-only" mode after commissioning.

Port security

- Use port security functions (IEEE 802.1X).
- Enable port authentication on the ports of end devices.
- Use the function "Locked Ports" to block ports for unknown nodes.
- Configure the ports, e.g. edge ports, receive ports, unused ports to block all unnecessary protocols and services.
- Configure the receive ports so that they discard all untagged frames (Tagged Frames Only).

Available protocols per port

The following list provides you with an overview of the open ports on this device. Keep this in mind when configuring a firewall.

The table includes the following columns:

- **Protocol**

  All protocols that the device supports

- **Port number**

  Port number assigned to the protocol

- **Port status**

  – Open

    The port is always open and cannot be closed.

  – Open (when configured)

    The port is open if it has been configured.

    ### Note

    With some protocols the port may be open although the corresponding protocol is disabled, for example TFTP.

- **Default status of the port**

  – Open

    As default the port is open.

  – Closed

    As default the port is closed.

- **Authentication**

  Specifies whether or not the protocol is authenticated during access.

Protocol	Port number	Port status	Default status of the port	Authentication
SSH	TCP/22	Open (when configured)	Open	Yes
TELNET	TCP/23	Open (when configured)	Open	Yes
HTTP	TCP/80	Open (when configured)	Open	Yes
HTTPS	TCP/443	Open (when configured)	Open	Yes
SNTP NTP	UDP/123	Open (when configured)	Closed	No
SNMP	UDP/161	Open (when configured)	Open	Yes
PROFINET	UDP/34964, UDP/49154, 49155	Open	Open	No
Syslog	UDP/514	Open (when configured)	Open	No
EtherNet/IP	TCP/44818, UDP/2222,44818	Open (when configured)	Open	No
DHCP	UDP/67,68	Open (when configured)	Closed	No
RADIUS	UDP/1812,1813	Open (when configured)	Closed	No
TFTP	UDP/69	Open (when configured)	Closed	No
RIP	UDP/520	Open (when configured)	Closed	No

Description of the device

<div style="text-align: right; font-size: 3em;">3</div>

3.1 Product group

SCALANCE XM-400 product group

The product group SCALANCE XM-400 consists of basic devices (compact switches) and extenders (port extenders and function extender).

SCALANCE XM-400 basic device

Basic properties

The SCALANCE XM-400 basic devices are modular compact switches with fixed RJ-45 ports (10/100/1000 Mbps) and SFP transceiver slots that can be equipped individually. The SFP transceiver slots are combo ports.

A SCALANCE XM-400 can manage a maximum of 24 ports with 10/100/1000 Mbps.

The following components exist only on the basic device:

- CPU
- Power supply
- Signaling contact
- Out-of-band port
- Serial interface
- "SELECT / SET" button

Expansions

The basic devices can be expanded with additional ports and functions by using an extender. The extenders are connected to the side of the basic device. Each basic device has an expansion interface to the left for function extenders and to the right an expansion interface for port extenders.

Depending on the number of ports of the basic device (10/100/1000 Mbps) up to 2 port extenders can be added. Further port extenders are not supplied with power. There is no particular order in which the port extenders need to be added.

Example:

- The basic device SCALANCE XM408-8C has 8 ports. It can therefore be expanded by 2 port extenders each with 8 ports.
- The basic device SCALANCE XM416-4C has 16 ports. It can therefore be expanded by one port extender with 8 ports.

A function extender can be added.

Port extender PE400

Port extenders are modular network components with RJ-45 ports (10/100/1000 Mbps) or SFP transceiver slots. To the left they have an expansion interface to connect to the basic device or to another port extender and to the right they have an expansion interface for additional port extenders. Each port extender functions with every basic device.

Note

Port extenders function only in conjunction with a basic device.

Function Extender BUS ANALYZER Agent XM-400

Function extenders are modular network components, that expand the range of functions of the basic device. To the right they have an expansion interface to connect to the basic device. Function extenders can be used with every basic device.

The BUS ANALYZER Agent XM-400 can be used as a function extender for SCALANCE XM-400.

As a function extender the BUS ANALYZER Agent XM-400 is a modular network component with 4 internal monitor ports for port mirroring. On the internal ports of the BUS ANALYZER Agent XM-400, ports of the basic device can be mirrored and their data traffic recorded. The BUS ANALYZER Agent XM-400 has an expansion interface to the right to connect to the basic device. It can be used with every basic device.

In standalone mode, the BUS ANALYZER Agent XM-400 is an independent hardware module for recording and sending Ethernet and PROFINET data without any consequences.

You will find detailed information in the operating instructions of the BUS ANALYZER Agent XM-400, see section "Introduction (Page 5)", subsection "Additional documentation".
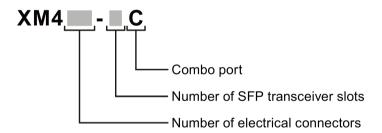
3.2 Product overview

Article numbers

Type	Properties	Article number
SCALANCE XM408-4C	8 RJ-45 ports, 4 pluggable transceiver slots, up to 2 port extenders and 1 function extender, layer 3 with KEY-PLUG	6GK5 408-4GP00-2AM2
	8 RJ-45 ports, 4 pluggable transceiver slots, up to 2 port extenders and 1 function extender, layer 3 integrated	6GK5 408-4GQ00-2AM2
SCALANCE XM408-8C	8 RJ-45 ports, 8 pluggable transceiver slots, up to 2 port extenders and 1 function extender, layer 3 with KEY-PLUG	6GK5 408-8GS00-2AM2
	8 RJ-45 ports, 8 pluggable transceiver slots, up to 2 port extenders and 1 function extender, layer 3 integrated	6GK5 408-8GR00-2AM2
SCALANCE XM416-4C	16 RJ-45 ports, 4 pluggable transceiver slots, max. 1 port extender and 1 function extender, layer 3 with KEY-PLUG	6GK5 416-4GS00-2AM2
	16 RJ-45 ports, 4 pluggable transceiver slots, max. 1 port extender and 1 function extender, layer 3 integrated	6GK5 416-4GR00-2AM2

Type designation

The type designation of a SCALANCE XM-400 is made up of several parts that have the following meaning:

XM4▢▢ - ▢C

- Combo port
- Number of SFP transceiver slots
- Number of electrical connectors

Interfaces

Device	Number of electrical connectors	Number of combo ports	Number of slots for pluggable transceivers
SCALANCE XM408-4C	8	4	4
SCALANCE XM408-8C	8	8	8
SCALANCE XM416-4C	16	4	4

Components of the product

The following components are supplied with a SCALANCE XM-400:

● One IE switch with exchangeable storage medium C-PLUG

● One product DVD with documentation and software

● Securing screw for mounting on an S7 standard rail

● A 4-pin terminal block for the power supply (spring-loaded terminal)

● A 2-pin terminal block for the signaling contact (spring-loaded terminal)

● A connecting cable for the serial interface with RJ-11 plug and 9-pin D-sub female connector

● Covers for the pluggable transceiver slots

  – SCALANCE XM408-4C: 4 covers

  – SCALANCE XM408-8C: 8 covers

  – SCALANCE XM416-4C: 4 covers

3.3 Accessories

The following accessories are available for SCALANCE XM-400:

KEY-PLUG

Type	Article number
KEY-PLUG XM400 Layer 3	6GK5 904-0PA00

SFP transceiver

Type	Property	Article number
SFP991-1	1 x 100 Mbps, LC port optical for glass FO cable (multimode), up to max. 5 km	6GK5 991-1AD00-8AA0
SFP991-1LD	1 x 100 Mbps LC port optical for glass FO cable (single mode) up to max. 26 km	6GK5 991-1AF00-8AA0
SFP991-1LH+	1 x 100 Mbps LC port optical for glass FO cable (single mode) up to max. 70 km	6GK5 991-1AE00-8AA0
SFP991-1ELH200	1 x 100 Mbps LC port optical for glass FO cable (single mode) up to max. 200 km	6GK5 991-1AE30-8AA0
SFP992-1	1 x 1000 Mbps, LC port optical for glass FO cable (multimode), up to max. 750 m	6GK5 992-1AL00-8AA0
SFP992-1LD	1 x 1000 Mbps LC port optical for glass FO cable (single mode) up to max. 10 km	6GK5 992-1AM00-8AA0
SFP992-1LH	1 x 1000 Mbps LC port optical for glass FO cable (single mode) up to max. 40 km	6GK5 992-1AN00-8AA0
SFP992-1LH+	1 x 1000 Mbps LC port optical for glass FO cable (single mode) up to max. 70 km	6GK5 992-1AP00-8AA0
SFP992-1ELH	1 x 1000 Mbps LC port optical for glass FO cable (single mode) up to max. 120 km	6GK5 992-1AQ00-8AA0

Note

Restriction for pluggable transceivers

The maximum ambient temperature changes if you use pluggable transceivers:

- If you use transceivers of the types multimode and LD, the maximum ambient temperature is reduced to 60 °C.
- If you use transceivers of the types LH, LH+, ELH or ELH200, the maximum ambient temperature is reduced to 50 °C.

  You can only use up to 4 pluggable transceivers of the types LH, LH+, ELH or ELH200 in the basic device.

For the values of the ambient temperature without pluggable transceivers, refer to the section "Technical specifications (Page 65)".

Port extender

Type	Properties	Article number
PE408	8 x 10/100/1000 Mbps RJ-45 ports	6GK5 408-0GA00-8AP2
PE408PoE	8 x 10/100/1000 Mbps, RJ-45 ports with PoE	6GK5 408-0PA00-8AP2
PE400-8SFP	8 x 100/1000 Mbps, SFP ports	6GK5 400-8AS00-8AP2

Function Extender BUS ANALYZER Agent XM-400

Device	Properties	Article number
BUS ANALYZER Agent XM-400 as function extender	4 x internal monitor ports for port mirroring	9AE 4140-2AA00

PoE power supply

Type	Input voltage	Output voltage	Output current	Article number
SCALANCE PS9230 PoE	100/240 VAC 50/60 Hz	54 VDC	1.6 A	6GK5 923-0PS00-3AA2
SCALANCE PS924 PoE	24 VDC	54 VDC	1.6 A	6GK5 924-0PS00-1AA2

SCP / STP transceiver

Type	Properties	Article number
SCP992-1	1 x 1000 Mbps SC port optical for glass FO cable (multimode) up to max. 750 m	6GK5 992-1AJ00-8AA0
SCP992-1LD	1 x 1000 Mbps SC port optical for glass FO cable (single mode) up to max. 10 km	6GK5 992-1AK00-8AA0
STP991-1	1 x 100 Mbps ST port optical for glass FO cable (multimode) up to max. 5 km	6GK5 991-1AB00-8AA0
STP991-1LD	1 x 100 Mbps ST port optical for glass FO cable (single mode) up to max. 26 km	6GK5 991-1AC00-8AA0

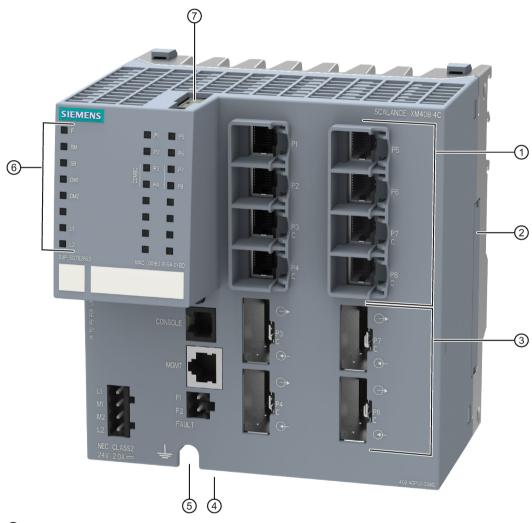Can only be operated in SCP and STP slots.

3.4 Spare parts

The following spare parts are available for SCALANCE XM-400:

Component	Description	Article number
C-PLUG	Configuration plug, exchangeable storage medium for configuration data	6GK1 900-0AB00
Spring-loaded terminal block, 4 terminals	4-terminal spring-loaded terminal block to connect the power supply (24 VDC), for SCALANCE X/W/S/M, pack of 5	6GK5 980-1DB10-0AA5
Spring-loaded terminal block, 2 terminals	2-terminal spring-loaded terminal block to connect the signaling contact (24 VDC), for SCALANCE X/W/S/M, pack of 5	6GK5 980-0BB10-0AA5
Securing screw	Screw for mounting on an S7-1500 and S7-300 standard rail, for SCALANCE X/W, pack of 5	6GK5 980-4AA00-0AA5
Connecting cable (RJ-11/RS-232)	Preassembled, serial cable with RJ-11 and RS-232 plug, Length: 3 m, pack of 1	6GK5 980-3BB00-0AA5

3.5 Views

3.5.1 View of a SCALANCE XM408-4C

The following figure shows an overview of the components of the SCALANCE XM408-4C.

①   Electrical ports
②   Expansion interface with cover
③   Slots for pluggable transceivers (STP and DCP)
④   Location for securing to an S7 standard rail (on the underside of the device, not in figure)
⑤   Grounding (on rear of device, not shown in figure)
⑥   LED display
⑦   Slot for C-PLUG / KEY-PLUG

3.5.2 View of a SCALANCE XM408-8C device

The following figure shows an overview of the components of the SCALANCE XM408-8C.

①   Electrical ports
②   Expansion interface with cover
③   Slots for SFP transceivers
④   Location for securing to an S7 standard rail (on the underside of the device, not in figure)
⑤   Grounding (on rear of device, not shown in figure)
⑥   LED display
⑦   Slots for C-PLUG / KEY-PLUG

3.5.3 View of a SCALANCE XM416-4C device

The following figure shows an overview of the components of the SCALANCE XM416-4C.

①	Electrical ports
②	Expansion interface with cover
③	Slots for SFP transceivers
④	Location for securing to an S7 standard rail (on the underside of the device, not in figure)
⑤	Grounding (on rear of device, not shown in figure)
⑥	LED display
⑦	Slot for C-PLUG / KEY-PLUG

3.6 SELECT / SET button

Position

The "SELECT/SET" button is located on the front of the SCALANCE XM-400.
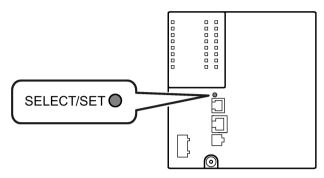

Image 3-1   Position of the "SELECT/SET" button on the SCALANCE XM-400

Setting the display mode

To set the required display mode, press the "SELECT/SET" button.

For more detailed information on the display modes, refer to the section "LEDs "DM1" and "DM2" (Page 29)".

Resetting the device to factory defaults

If you reset, all the changes you have made will be overwritten by factory defaults.

To reset the device to the factory defaults, follow the steps below:

1. Switch to display mode A.

   Display mode A is active if the LEDS "DM1" and "DM2" are unlit.

   If the "DM1" and "DM2" LEDs are lit or flashing, you will need to press the "SET/SELECT" repeatedly until the "DM1" and "DM2" LEDs go off.

   If you do not press the "SELECT/SET" button for longer than 1 minute, the device automatically changes to display mode A.

2. Hold down the "SELECT/SET" button for 12 seconds.

   After 9 seconds,the "DM1" and "DM2" LEDs start to flash for 3 seconds. At the same time, the port LEDs go on one after the other.

   After you have held down the button for 12 seconds, the factory defaults are restored.

   If you release the button before the 12 seconds have elapsed, the reset is canceled.

> ⚠️ **CAUTION**
>
> **Restart with the SELECT/SET button disabled for "Restore Factory Defaults"**
>
> If you have disabled the SELECT/SET button for "Restore Factory Defaults" in the configuration, this does not apply during the startup phase. When you restart after cycling power, the configuration can nevertheless be deleted using this button. This action cannot be undone and you then need to reload the device configuration. This can lead to disturbances and failures in the corresponding network area.

Defining the fault mask

Using the fault mask, you specify an individual "good status" for the connected ports and the power supply. Deviations from this status are displayed as errors/faults.

To define the fault mask, follow the steps below:

1. Switch to display mode D.

   Display mode D is active if the "DM1" and "DM2" LEDs are lit green..

   If another display mode is active, you will need to press the "SET/SELECT" button repeatedly until the "DM1" and "DM2" LEDs are lit green.

2. Hold down the "SELECT/SET" button for 5 seconds.

   After 2 seconds,the "DM1" and "DM2" LEDs start to flash for 3 seconds. At the same time, the port LEDs go on one after the other.

   After you have held down the button for 5 seconds, the current settings are stored as the "good status".

   If you release the button before the 5 seconds have elapsed, the previous fault mask will be retained.

Enabling/disabling the redundancy manager

To enable/disable the redundancy manager, follow the steps below:

1. Switch to display mode B.

   Display mode B is active if the "DM1" LED is lit green and the "DM2" LED is off..

   If another display mode is active, you will need to press the "SET/SELECT" button repeatedly until the "DM1" LED is lit green and the "DM2" LED is off.

2. Hold down the "SELECT/SET" button for 5 seconds.

   After 2 seconds,the "DM1", "DM2" and "RM" LEDs start to flash for 3 seconds. At the same time, the port LEDs go on one after the other.

   If you release the button before the 5 seconds have elapsed, the action is canceled.

The result of the action depends on the initial situation:

– **Initial situation:**
   The redundancy manager and media redundancy are disabled.
   Result:
   After enabling the redundancy manager, media redundancy is also enabled.

– **Initial situation:**
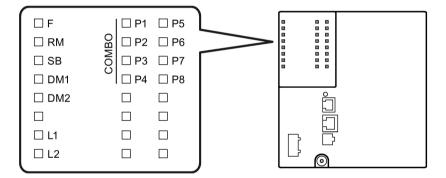   The redundancy manager and media redundancy are enabled.
   Result:
   After disabling the redundancy manager, media redundancy remains enabled.

3.7 LED display

3.7.1 Overview

The following figure shows the arrangement of the LEDs.

F	LED for displaying the fault/error status
RM	LED for displaying the "redundancy manager" function
SB	LED for displaying the "standby" function
DM1/DM2	LEDs for displaying the display mode
L1/L2	LEDs for displaying the power supply
P	LEDs for displaying the port status *)
COMBO	Indicates that the LEDs belong to combo ports

*) The number of port LEDs depends on the device.

3.7.2 "RM" LED

The "RM" LED indicates whether or not the device is a redundancy manager and whether or not the ring is operating free of error.

LED color	LED status	Meaning
-	Off	The device is not a redundancy manager.
Green	On	The device is a redundancy manager. The ring is working without problems, monitoring is activated.
Green	Flashing	The device is a redundancy manager. An interruption has been detected on the ring and the device has switched through.

3.7.3 "SB" LED

The "SB" LED shows the status of the standby function.

LED color	LED status	Meaning
-	Off	The standby function is disabled.
Green	On	The standby function is enabled. The standby section is passive.
Green	Flashing	The standby function is enabled. The standby section is active.

3.7.4 "F" LED

The "F" LED shows the fault/error status of the device.

Meaning during device startup

LED color	LED status	Meaning during device startup
-	Off	Device startup was completed successfully.
Red	On	Device startup is not yet completed or errors have occurred.
Red	Flashing	There are errors in the firmware.

Meaning during operation

LED color	LED status	Meaning during operation
-	Off	The device is operating free of errors.
Red	On	The device has detected a problem. The signaling contact has opened.

3.7.5 LEDs "DM1" and "DM2"

The "DM1" and "DM2" LEDs indicate which display mode is set.

There are 5 display modes (A, B, C, D, and E). Display mode A is the default mode.

Depending on the set display mode, the "L1", "L2" LEDs and the port LEDs show different information.

LED color	LED status		Meaning
	DM1 LED	DM2 LED	
-	Off		Display mode A
Green	On	Off	Display mode B
Green	Off	On	Display mode C
Green	On		Display mode D
Green	Flashing	Off	Display mode E

Setting the display mode

To set the required display mode, press the "SELECT/SET" button.

If you do not press the "SELECT/SET" button for longer than 1 minute, the device automatically changes to display mode A.

Pressing SELECT/SET button starting at display mode A	LED status		Display mode
	DM1	DM2	
-	Off		Display mode A
Press once	On	Off	Display mode B
Press twice	Off	On	Display mode C
Press three times	On		Display mode D
Press four times	Flashing	Off	Display mode E

3.7.6   LEDs "L1" and "L2"

The "L1" and "L2" LEDs indicate the current range of the power supply at connectors L1 and L2.

The meaning of the "L1" and "L2" LEDs depends on the set display mode, see section "LEDs "DM1" and "DM2" (Page 29)".

Meaning in display modes A, B, C and E

In display modes A, B, C and E, from the "L1" and "L2" LEDs you can see whether the power supply is higher or lower than 17 V.

L1/L2 LED		L1/L2 connector
LED color	LED status	
-	Off	Power supply lower than 17 V
Green	On	Power supply higher than 17 V

Meaning in display mode D

In display mode D, the "L1" and "L2" LEDs indicate whether the power supply is monitored.

L1/L2 LED		L1/L2 connector
LED color	LED status	
-	Off	Power supply is not monitored. If the power supply falls below 17 V, the signaling contact does not respond.
Green	On	Power supply is monitored. If the power supply falls below 17 V, the signaling contact responds.

3.7.7 Port LEDs

The port LEDs "P1", "P2" etc. show information about the corresponding ports.

The meaning of the Port LEDs depends on the set display mode, see section "LEDs "DM1" and "DM2" (Page 29)".

Meaning in display mode A

In display mode A, the port LEDs indicate whether a valid link exists.

LED color	LED status	Meaning
-	Off	No valid link to the port (for example station turned off or cable not connected).
Green	On	Link exists and port in normal status. In this status, the port can receive and send data.
	Flashes once per period*	Link exists and port in "blocking" status. In this status, the port only receives management data (no user data).
	Flashes three times per period*	Link exists and port turned off by management. In this status, no data is sent or received via the port.
	Flashes four times per period*	Link exists and is in the "monitor port" status. In this status, the data traffic of another port is mirrored to this port.
Yellow	Flashing / lit	Receiving data at port

* 1 period ≙ 2.5 seconds

Meaning in display mode B

In display mode B, the port LEDs indicate the transmission speed.

LED color	LED status	Meaning
-	Off	Port operating at 10 Mbps
Green	On	Port operating at 100 Mbps
Orange	On	Port operating at 1000 Mbps
Green	Flashing	Port operating at 10 Gbps

If there is a connection problem and the type of transmission is fixed (autonegotiation off), the desired status, in other words the set transmission speed (1000 Mbps, 100 Mbps, 10 Mbps) continues to be displayed. If there is a connection problem and autonegotiation is active, the port LED goes off.

Meaning in display mode C

In display mode C, the port LEDs indicate the mode.

LED color	LED status	Meaning
-	Off	Port operating in half duplex mode
Green	On	Port operating in full duplex mode

Meaning in display mode D

In display mode D, the port LEDs indicate whether the port is monitored.

LED color	LED status	Meaning
-	Off	Port is not monitored.
		If no link was established at the port the signaling contact does not indicate an error.
Green	On	Port is monitored.
		If no link was established at the port the signaling contact indicates an error.

Meaning in display mode E

In display mode E, the port LEDs indicate whether the connected device is supplied using PoE.

LED color	LED status	Meaning
-	Off	The connected device is not supplied using PoE.
Green	On	The connected device is supplied via PoE.

3.8 C-PLUG/KEY-PLUG

3.8.1 Function of the C-PLUG/KEY-PLUG

NOTICE
Do not remove or insert a C-PLUG/KEY-PLUG during operation
A C-PLUG/KEY-PLUG may only be removed or inserted when the device is turned off.

Saving configuration data and enabling layer 3 functionality

A PLUG is an exchangeable storage medium for storing the configuration data of the device. This allows fast and uncomplicated replacement of a device. The PLUG is taken from the previous device and inserted in the new device. The first time it is started up, the replacement device has the same configuration as the previous device except for the device-specific MAC address set by the vendor.

A C-PLUG stores the current information about the configuration of a device.

In addition to the configuration, a KEY-PLUG also contains a license with which layer 3 functionality is enabled.

Note

The device can also be operated without a C-PLUG/KEY-PLUG.

How it works

Operating mode

In terms of the C-PLUG / KEY-PLUG, there are three modes for the device:

- Without C-PLUG/KEY-PLUG

  The device stores the configuration in internal memory.
  This mode is active if no C-PLUG/KEY-PLUG is inserted.

- With unwritten C-PLUG/KEY-PLUG

  If an unwritten C-PLUG/KEY-PLUG (factory status or deleted with Clean function) is used, the local configuration already existing on the device is automatically stored on the inserted C-PLUG/KEY-PLUG during startup.
  This mode is active as soon as an unwritten C-PLUG/KEY-PLUG is inserted.

- With written C-PLUG/KEY-PLUG

  A device with a written and accepted C-PLUG/KEY-PLUG ("ACCEPTED" status) automatically uses its configuration data during startup.
  Acceptance is only possible if the data was written by a compatible device type.
  This mode is active as soon as a written C-PLUG/KEY-PLUG is inserted.

Operation with C-PLUG/KEY-PLUG

The configuration stored on the C-PLUG/KEY-PLUG is displayed via the user interfaces.

If changes are made to the configuration, the device stores the configuration directly on the C-PLUG/KEY-PLUG, if this is in the "ACCEPTED" status. The internal memory is neither read nor written.

Response to errors

Inserting a C-PLUG/KEY-PLUG that does not contain the configuration of a compatible device type, accidentally removing the C-PLUG/KEY-PLUG or general malfunctions of the C-PLUG/KEY-PLUG are signaled by the diagnostics mechanisms of the device (LEDs, Web-based management (WBM), SNMP, Command Line Interface (CLI) and PROFINET diagnostics).

The user then has the choice of either removing the C-PLUG/KEY-PLUG again or selecting the option to reformat the C-PLUG/KEY-PLUG.

3.8.2 Replacing the C-PLUG/KEY-PLUG

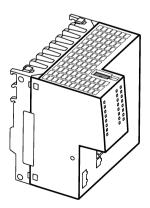### Position of the C-PLUG/KEY-PLUG

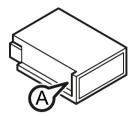| NOTICE |
| --- |
| **Do not remove or insert a C-PLUG/KEY-PLUG during operation** |
| A C-PLUG/KEY-PLUG may only be removed or inserted when the device is turned off. |
| The device checks whether or not a C-PLUG/KEY-PLUG is inserted at one second intervals. If it is detected that the C-PLUG/KEY-PLUG was removed, there is a restart. |
| If a KEY-PLUG was inserted in the device, the device changes to a defined error state following the restart. |

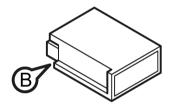The C-PLUG/KEY-PLUG slot is on the top of the device housing.

Replacing a C-PLUG/KEY-PLUG

Removing a C-PLUG/KEY-PLUG

1. Turn off the power to the device.

2. Insert a screwdriver between the front edge of the C-PLUG/KEY-PLUG (A) and the slot and release the C-PLUG/KEY-PLUG.

3. Remove the C-PLUG/KEY-PLUG.

Inserting a C-PLUG/KEY-PLUG

1. Turn off the power to the device.

2. The housing of the C-PLUG/KEY-PLUG has a protruding ridge on the long side (B). The slot has a groove at this position. Insert the C-PLUG/KEY-PLUG into the slot correctly aligned.

3.9 Functions

3.9.1 Combo ports

Characteristics

Combo port is the name for two communication ports. A combo port has the two following jacks:

- a fixed RJ-45 port

- an SFP transceiver slot that can be equipped individually

Of these two ports, only one can ever be active. Using the mode, you can decide how the ports are prioritized.

The port name is the same on both jacks of the combo port, for example "P3C.

For each combo port there is an LED. The LEDs for the combo ports can be identified by a vertical line and the word "COMBO". The labeling of the combo port LEDs does not differ from that of the other LEDs, e.g. "P3".

Setting the mode

The following modes can be configured for a combo port:

- Mode 1: **auto**

  The SFP transceiver port has priority. As soon as an SFP transceiver is plugged in, an existing connection at the fixed RJ-45 port is terminated. If no SFC transceiver is plugged in, a connection can be established via the fixed RJ-45 port.

- Mode 2: **rj45**

  The fixed RJ-45 port is independent of the SFP transceiver port.

- Mode 3: **sfp**

  The pluggable transceiver port is used independent of the fixed RJ-45 port.

The factory setting for the combo ports is mode 1: auto.

You configure the mode with Web Based Management or the Command Line Interface.

3.9.2 Power over Ethernet (PoE)

Function

The "Power over Ethernet" function supplies connected devices with power via the Ethernet cable. Devices supplied with power via an Ethernet cable do not require a separate voltage source.

PoE-compliant devices can be divided into the following groups:

- Power source (PSE - Power Sourcing Equipment)

  These inject power onto the Ethernet cable.

- Power consumer (PD - Powered Device)

  These are supplied with power via the Ethernet cable.

Power over Ethernet with SCALANCE XM-400

With a SCALANCE XM-400, you can use the "Power over Ethernet" function via the port extender PE408PoE as the power generator.

You will find suitable PoE power supplies in the section "Accessories (Page 19)".

You will find detailed information on the port extender PE408PoE in the operating instructions "Extenders for SCALANCE XM-400".

You will find the Operating Instructions here:

- On the data medium that ships with some products:
  - Product CD / product DVD
  - SIMATIC NET Manual Collection
- On the Internet pages of Siemens Industry Online Support (http://support.automation.siemens.com/WW/view/en/79730528/133300)

Installation 4

4.1 Safety notices for installation

Safety notices

When installing the device, keep to the safety notices listed below.

> **⚠ WARNING**
>
> If a device is operated in an ambient temperature of more than 50 °C, the temperature of the device housing may be higher than 70 °C. The device must therefore be installed so that it is only accessible to service personnel or users that are aware of the reason for restricted access and the required safety measures at an ambient temperature higher than 50 °C.

Safety notices on use in hazardous areas

General safety notices relating to protection against explosion

> **⚠ WARNING**
>
> **EXPLOSION HAZARD**
>
> Replacing components may impair suitability for Class 1, Division 2 or Zone 2.

> **⚠ WARNING**
>
> The device may only be operated in an environment with pollution degree 1 or 2 (see IEC 60664-1).

> **⚠ WARNING**
>
> When used in hazardous environments corresponding to Class I, Division 2 or Class I, Zone 2, the device must be installed in a cabinet or a suitable enclosure.

Safety notices for use according to ATEX and IECEx

If you use the device under ATEX or IECEx conditions you must also keep to the following safety notices in addition to the general safety notices for protection against explosion:

> ⚠ **WARNING**
>
> To comply with EC Directive 2014/34/EU (ATEX 114) or the conditions of IECEx, this enclosure or cabinet must meet the requirements of at least IP54 in compliance with EN 60529.

> ⚠ **WARNING**
>
> If the cable or conduit entry point exceeds 70 °C or the branching point of conductors exceeds 80 °C, special precautions must be taken. If the equipment is operated in an air ambient in excess of 60 °C, only use cables with admitted maximum operating temperature of at least 80 °C.

Further notes

> ⚠ **CAUTION**
>
> **Use only approved components**
>
> If you use components and accessories that are not approved for SIMATIC NET devices or their target systems, this may violate the requirements and regulations for safety and electromagnetic compatibility.
> Only use components approved for the SIMATIC NET devices.

> **NOTICE**
>
> **Warming and premature aging of the IE switch due to direct sunlight**
>
> Direct sunlight can heat up the device and can lead to premature aging of the IE switch and its cabling.
>
> Provide suitable shade to protect the IE switch against direct sunlight.

Note

During installation and operation, keep to the installation guidelines and safety notices described in this document and in the system manuals "Industrial Ethernet / PROFINET Industrial Ethernet" and "Industrial Ethernet / PROFINET passive network components".

You will find information on the system manuals in the section "Auto-Hotspot", in "Further documentation".

4.2   Types of installation

Types of installation

You have the following options for the device:

- DIN rail
- S7-300 standard rail
- S7-1500 standard rail

4.3 Mounting on DIN rails

Installation

⚠ WARNING
Danger of injury by falling objects
The 35 mm DIN rail does not provide adequate support in shipping or when there is severe vibration (> 10 g). When used under these conditions, the device can detach itself and may cause injury to persons. When used in shipbuilding or when extreme vibration can be expected, mount the device on a S7 standard rail.
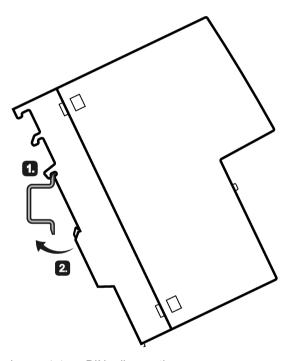
Image 4-1   DIN rail mounting

To install the device on a 35 mm DIN rail complying with DIN EN 60715, follow the steps below:

1. Place the third housing guide of the device on the top edge of the DIN rail ①.

2. Press the device down against the DIN rail until the spring catch locks in place ②.

3. Fit the connectors for the power supply, see the section "Power supply (Page 54)".

4. Fit the connectors for the signaling contact, see the section "Signaling contact (Page 56)".

5. Insert the terminal blocks into the sockets on the device.

Removal

To remove the device from a DIN rail, follow the steps below:

1. Disconnect all connected cables.

2. Release the DIN rail catch on the bottom of the device using a screwdriver.

3. Pull lower part of the device away from the DIN rail.

4.4 Installation on a standard S7-300 rail

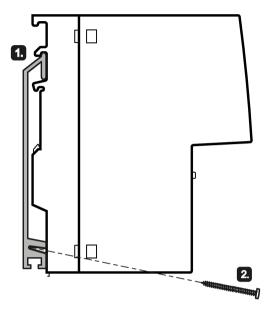### Installing on an S7-300 standard rail

Image 4-2   S7-300 standard rail mounting

To screw the device to an S7-300 standard rail, you require a securing screw with the following properties:

- Self-tapping screw 4 x 45 mm

- Screw head diameter: max. 7 mm

To install the device on an S7-300 standard rail, follow the steps below:

1. Place the second housing guide of the device on the top edge of the standard rail ①.

2. Screw the device to the lower part of the standard rail with the supplied securing screw ② (tightening torque 1.5 Nm), see also "Views (Page 22)".

3. Fit the connectors for the power supply, refer to the section "Power supply (Page 54)".

4. Fit the connectors for the signaling contact, refer to the section "Signaling contact (Page 56)".

5. Insert the terminal blocks into the sockets on the device.

Removal

To remove the device from a standard rail, follow the steps below:

1. Disconnect all connected cables.

2. Release the screw on the underside of the standard rail.

3. Remove the device from the standard rail.

4.5 Installation on a standard S7-1500 rail

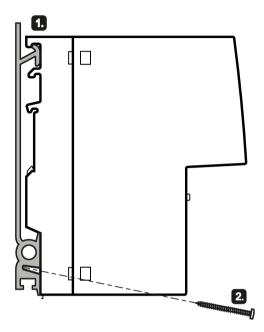### Installing on an S7-1500 standard rail

Image 4-3   S7-1500 standard rail mounting

To screw the device to an S7-1500 standard rail, you require a securing screw with the following properties:

- Self-tapping screw 4 x 45 mm
- Screw head diameter: max. 7 mm

To install the device on an S7-1500 standard rail, follow the steps below:

1. Place the first housing guide of the device on the top edge of the standard rail ①.

2. Screw the device to the lower part of the standard rail with the supplied securing screw ② (tightening torque 1.5 Nm), see also "Views (Page 22)".

3. Fit the connectors for the power supply, refer to the section "Power supply (Page 54)".

4. Fit the connectors for the signaling contact, refer to the section "Signaling contact (Page 56)".

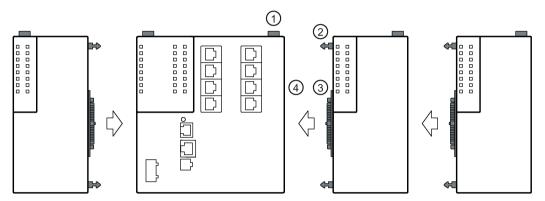5. Insert the terminal blocks into the sockets on the device.

Removal

To remove the device from a standard rail, follow the steps below:

1. Disconnect all connected cables.

2. Release the screw on the underside of the standard rail.

3. Remove the device from the standard rail.

4.6 Fitting an extender

Position

The following figure shows the elements required to connect two devices.

①　　　Locking mechanism (on the rear of the device)

②　　　Centering pin

③　　　Multipole connector for connection to the expansion interface

④　　　Expansion interface with cover

Via the expansion interface, the basic device supplies the extenders with power and manages the ports of the extenders.

The power provided by the PE408PoE port extender for Power over Ethernet does not come from the basic device. Connect an external power source, see e.g. section "Accessories (Page 19)".

Types of installation
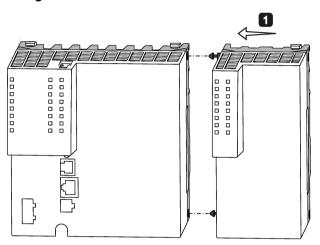
You have the following options when connecting devices:

● You can connect the devices and mount them together on a DIN or S7 standard rail.

● You can mount a device on a DIN or S7 standard rail and expand it later.

Note

For mounting on a rail as well as for removing from the rail, plan enough space between the devices, see section "Extender dimension drawings (Page 76)".

Fitting and removing an extender

Fitting an extender
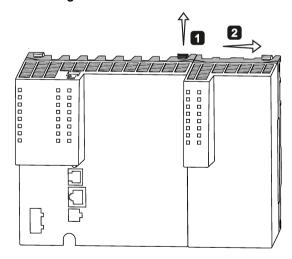
To fit an extender, follow the steps below:

1. Remove the cover of the expansion interface on the basic device.

2. Fit the two devices together so that the two centering pins are accommodated by the opposing openings ①.

3. Press the devices together until they are flush.

   The centering pins click audibly into place. The locking device is automatically pressed up briefly as this happens.

Removing an extender

To remove an extender, follow the steps below:

1. Release the locking device using a screwdriver ①.

   The two devices are separated from each other.

2. Pull the two devices apart in a straight line ② until the two centering pins are completely out of the openings.

Exchanging extenders - with change of medium

Exchanging extenders

If you replace an electrical extender with an optical extender (or vice versa), this can lead to malfunctions.

The IE switch therefore reacts as follows:

- The extender is disabled.
- The red fault LED "F" lights up.
- The event is shown in the log table in WBM.

Enabling the extender

To activate the replacement extender, restart the IE switch:

- The extender is active.
- The red fault LED "F" goes off.

4.7 General notes for SFP transceivers

⚠ WARNING

Use only approved SFP transceivers

If you use SFP transceivers that have not been approved by Siemens AG, there is no guarantee that the device will function according to its specifications.
If you use unapproved SFP transceivers, this can lead to the following problems:
• Damage to the device
• Loss of the approvals
• Violation of EMC regulations
• Use only approved SFP transceivers.

Note

Plugging and pulling during operation

The transceivers can be plugged and pulled during operation.

Documentation for SFP transceivers

You will find detailed information in the operating instructions of the pluggable transceiver, see section "Introduction (Page 5)", subsection "Further documentation".

Connecting up

<div align="right">5</div>

5.1 Safety when connecting up

Safety notices

When connecting up the device, keep to the safety notices listed below.

⚠ WARNING
The equipment is designed for operation with Safety Extra-Low Voltage (SELV) by a Limited Power Source (LPS).
This means that only SELV / LPS complying with IEC 60950-1 / EN 60950-1 / VDE 0805-1 must be connected to the power supply terminals. The power supply unit for the equipment power supply must comply with NEC Class 2, as described by the National Electrical Code (r) (ANSI / NFPA 70).
If the equipment is connected to a redundant power supply (two separate power supplies), both must meet these requirements.

NOTICE
Failure of the data traffic due to contamination of optical plug-in connections
Optical sockets and plugs are sensitive to contamination of the end face. Contamination can lead to the failure of the optical transmission network.
Close unused optical sockets and plugs as well as pluggable transceivers and slots with the supplied protective caps.
Remove the protective caps only immediately before you use the plug-in connection.

Safety notices on use in hazardous areas

General safety notices relating to protection against explosion

⚠ WARNING
EXPLOSION HAZARD
Do not connect or disconnect cables to or from the device when a flammable or combustible atmosphere is present.

Safety notices when using the device according to Hazardous Locations (HazLoc)

If you use the device under HazLoc conditions you must also keep to the following safety notices in addition to the general safety notices for protection against explosion:

⚠ WARNING
EXPLOSION HAZARD
DO NOT DISCONNECT WHILE CIRCUIT IS LIVE UNLESS AREA IS KNOWN TO BE NON-HAZARDOUS.

Safety notices for use according to ATEX and IECEx

If you use the device under ATEX or IECEx conditions you must also keep to the following safety notices in addition to the general safety notices for protection against explosion:

⚠ WARNING
Take measures to prevent transient voltage surges of more than 40% of the rated voltage. This is the case if you only operate devices with SELV (safety extra-low voltage).

Further notes

⚠ WARNING
Commissioning devices and replacement devices
If you use redundancy mechanisms (HRP/MRP ring redundancy and/or redundant coupling of rings with standby), open the redundant path before you insert a new or replacement device in an operational network. A bad configuration or attachment of the Ethernet cables to incorrectly configured ports causes overload in the network and a breakdown in communication.

A device may only be inserted in a network and connected in the following situations:
• With HRP/MRP:
  – Ring redundancy must be activated
  – The mode must be selected correctly.
  – The ring ports of the device being inserted in the HRP/MRP ring must be configured as ring ports.
• With standby link:
  – The standby connection must be activated.
  – The "Standby Connection Name" must match the name of the partner device.
  – The port must be configured as a standby port.

For further information, refer to the configuration manuals (Page 5).

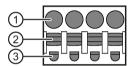In areas subject to the NEC or CEC:

> ⚠ **WARNING**
>
> **Safety notice for connectors with LAN (Local Area Network) marking**
>
> A LAN or LAN segment, with all its associated interconnected equipment, shall be entirely contained within a single low-voltage power distribution and within a single building. The LAN is considered to be in an "environment A" according to IEEE802.3 or "environment 0" according to IEC TR 62102, respectively. Never connect directly to TNV-circuits (Telephone Network) or WAN (Wide Area Network).

5.2 Spring-loaded terminal

The following figure shows the individual components of a spring-loaded terminal:

①	Wire inlet	For connecting the wire
②	Button	For releasing the wire
③	Test contact	For measuring the voltage

5.3 Power supply

Notes on the power supply

⚠ WARNING
Incorrect power supply
If the device is connected to a redundant power supply (two separate power supplies), both must meet these requirements.
Never operate the device with AC voltage or DC voltage higher than 32 V DC.

⚠ CAUTION
Damage to the device due to overvoltage
The connector of the external power supply is not protected against strong electromagnetic pulses that can, for example, result from lightning strikes or switching large loads.
One of the tests used to attest the immunity of devices of the SCALANCE CM-400 IE switches to electromagnetic interference is the "surge immunity test" according to EN61000-4-5. This test requires overvoltage protection for the power supply lines. A suitable device is, for example, the Dehn Blitzductor BVT AVD 24, article number 918 422 or a comparable protective element.
Manufacturer: DEHN+SOEHNE GmbH+Co.KG, Hans-Dehn-Str.1, Postfach 1640, D92306 Neumarkt, Germany
Operate the SCALANCE XM-400 with suitable overvoltage protection.

Note

The extenders and pluggable transceivers are supplied with power via the basic device.

Information on the power supply

- The "L1" and "L2" LEDs indicate the current range of the power supply, see the section "LEDs "L1" and "L2" (Page 30)".

- The power supply is connected using a 4-pin plug-in terminal block (spring-loaded terminal). The terminal block ships with the device and can also be ordered as a spare part.

- The power supply can be connected redundantly. Both inputs are isolated. There is no distribution of load. When a redundant power supply is used, the power supply unit with the higher output voltage supplies the SCALANCE XM-400 alone.

- The power supply is connected over a high resistance with the enclosure to allow an ungrounded set up. The two power inputs are non-floating.

- To wire up the power connector, use a copper cable of category 18-12 AWG or cable with a cross-section of 0.75 to 2.5 mm².
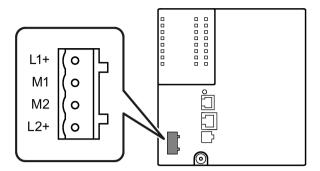
Position and assignment

Image 5-1   Position of the power supply on the SCALANCE XM-400 and the assignment of the terminal block

Contact	Assignment
L1+	L1+ 24 VDC
M1	Ground
M2	Ground
L2+	L2+ 24 VDC

5.4 Signaling contact

Information on the signaling contact

- The signaling contact is a floating switch that signals error statuses by opening the contact.
  The signaling contact must be operated within the range of the operating voltage.
  If an error/fault occurs, the signaling contact opens. In normal operation, the signaling contact is closed.

- The signaling contact is connected using a 2-pin plug-in terminal block (spring-loaded terminal). The terminal block ships with the device and can also be ordered as a spare part.

- To wire up the signaling contact, use a copper cable of category 18-12 AWG or a cable with a cross-section of 0.75 to 2.5 mm^2.

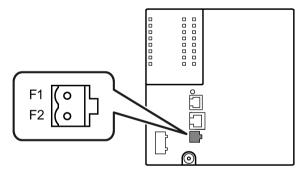| NOTICE |
| --- |
| **Damage due to voltage being too high** |
| The signaling contact can be subjected to a maximum load of 100 mA (safety extra-low voltage SELV, 24 VDC). |
| Higher voltages or currents can damage the device! |

Position and assignment

Image 5-2   Position of the signaling contact on the SCALANCE XM-400 and the assignment of the terminal block

Pin number	Assignment
Pin 1	F1
Pin 2	F2

Signaling faults

- The signaling of errors by the signaling contact is synchronized with the fault LED "F", see section ""F" LED (Page 28)".
  All errors that the fault LED "F" indicates (freely configurable) are also signaled by the signaling contact.

- If an internal fault occurs, the fault LED "F" lights up and the signaling contact opens.

- If you connect a communications node to an unmonitored port or disconnect it, this does not cause an error message.

- The signaling contact remains open until one of the following events occurs:

  – The problem is eliminated.

  – The current status is entered in the fault mask as the new desired status.

5.5   Serial interface

Information on the serial interface

- Via the serial interface on the device (RJ-11 jack), you can access the CLI of the device directly via an RS-232 (115200 8N1) connection without assigning an IP address.

- Access to the device is also possible independent of the Ethernet ports.

- To connect the serial interface to the PC, you require a cable with an RJ-11 plug and 9-pin D-sub female connector. The connecting cable for the serial interface ships with the device and can also be ordered as a spare part.
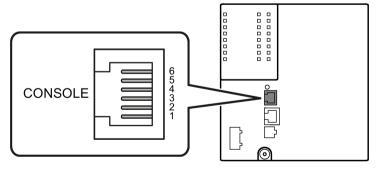
Position and assignment

Image 5-3   Position and pin assignment of the serial interface (RJ-11 jack) on the SCALANCE XM-400 and the pin assignment of the D-sub female connector.

Assignment of the terminal block

The supplied connecting cable has the following assignment:

Contact	Pin assignment of the RJ-11 plug	Pin assignment of the D-sub female connector
1	-	-
2	-	TD (Transmit Data)
3	TD (Transmit Data)	RD (Receive Data)
4	SG (Signal Ground)	-
5	RD (Receive Data)	SG (Signal Ground)
6	-	-
7		-
8		-
9		-

Note

Pin assignment of the RJ-11 jack on the device

The RJ-11 jack on the device has a pinout to match the RJ-11 plug of the supplied connecting cable.

5.6 Out-of-band interface

Information on the out-of-band interface

- The out-of-band interface is an RJ-45 Ethernet port on the CPU module. The out-of-band interface is not used for routing or switching.

- Access to the device is also possible independent of the other Ethernet ports.

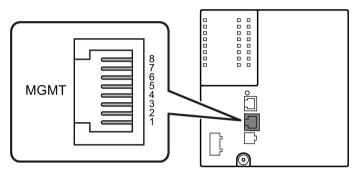- The out-of-band interface allows direct IP access to the WBM of the device.

Position and assignment

Image 5-4   Position and pin assignment of the out-of-band interface (RJ-45 jack) on the SCALANCE XM-400.

5.7 Near Field Communication

Information on Near Field Communication

- Near Field Communication (NFC) is a wireless communications technique.

- With a mobile end device that supports NFC Forum Type 4 Tags, you can read out information via the SCALANCE XM-400.
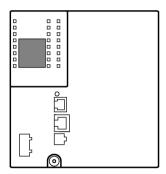
Position

Image 5-5   Position of Near Field Communication on the SCALANCE XM-400

Reading out information

To read out information via the SCALANCE XM-400 using NFC, follow the steps below:

1. Turn on Near Field Communication on the SCALANCE XM-400.

   As default the function is turned off.

2. Turn on Near Field Communication on your mobile end device.

3. Hold the mobile end device directly in front of the marked area on the SCALANCE XM-400.

5.8 Functional ground

Position

The functional ground is established via a grounding screw.

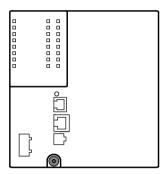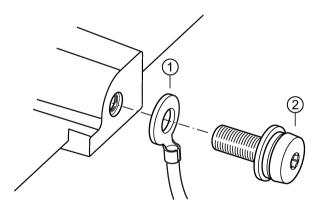The connector for the grounding cable is in the center of the underside of the device.

Image 5-6   Position of the grounding bolt on the SCALANCE XM-400

Connecting up functional ground

①   Grounding terminal with cable
②   Bolt with spring washer and washer

Follow the steps below to connect the functional ground:

1. Put the grounding terminal ①, and the bolt ② together as shown in the drawing.

2. Screw in the bolt ② with a maximum tightening torque of 1.5 Nm.

Upkeep and maintenance

<div style="text-align: right; font-size: 3em;">6</div>

6.1 Downloading new firmware using TFTP without WBM and CLI

Firmware

The firmware is signed and encrypted. This ensures that only firmware created by Siemens can be downloaded to the device.

Procedure with Microsoft Windows

Using TFTP, you can supply a device with new firmware even when it cannot be reached using WBM or CLI. This section explains the procedure based on the example of Microsoft Windows.

Follow the steps below to load new firmware using TFTP:

1. Turn off the power to the device.

2. Now press the "SELECT/SET" button and reconnect the power to the device while holding down the button.

3. Hold down the button until the red fault LED "F" starts to flash after approximately 30 seconds.

4. Now release the button. The bootloader of the device waits in this status for a new firmware file that you can download by TFTP.

5. Connect a PC to the out-band interface of the device via an Ethernet cable.

6. Assign an IP address to the device using DHCP or the Primary Setup Tool.

7. Open a Windows command prompt and change to the directory where the file with the new firmware is located and then execute the following command :
   ```
   tftp -i <IP address> put <firmware file>
   ```

   Note

   You can enable TFTP in Microsoft Windows as follows:

   "Control Panel" > "Programs and Features" > "Turn Windows features on or off" > "TFTP Client".

   ---

8. Once the firmware has been transferred completely to the device and validated, there is an automatic restart on the device. This may take several minutes.

6.2 Restoring the factory settings

Procedure

⚠ CAUTION

Previous settings

When you reset the device parameters, all previously changed settings are lost.

⚠ CAUTION

Reset despite disabled SELECT/SET button

Using the SELECT/SET button, you can always reset the device parameters to the factory settings during the startup phase of the device. This also applies if the function has been disabled using the WBM or CLI. This allows you to reset the device to the factory defaults in an emergency.

If the function has been disabled with the WBM or CLI, it is only disabled on completion of the startup phase.

⚠ CAUTION

Inadvertent reset

An inadvertent reset can cause disturbances and failures in the configured network.

To reset the device parameters to the factory defaults, follow the steps below:

1. Turn off the power to the device.

2. Now press the "SELECT/SET" button and reconnect the power to the device while holding down the button.

3. Hold down the button until the red fault LED "F" stops flashing after approximately 40 seconds and is permanently lit.

4. Now release the button and wait until the fault LED "F" goes off again.

5. The device starts automatically with the factory settings.

Technical specifications

<div style="text-align: right; font-size: 2em;">7</div>

7.1 Technical specifications of the SCALANCE XM408-4C

The following technical specifications apply to the SCALANCE XM408-4C.

Technical specifications			
Attachment to Industrial Ethernet			
Electrical connectors	Quantity	8	
	Connector	RJ-45 jack	
	Transmission speed	10 / 100 / 1000 Mbps	
Slots for pluggable transceivers	Quantity	4	
	Connector	• STP transceiver (ST port) • SCP transceiver (SC port)	
	Transmission speed	100 / 1000 Mbps	
Diagnostics interface			
Serial interface	Quantity	1	
	Connector	RJ-11 jack	
Out-of-band interface	Quantity	1	
	Connector	RJ-45 jack	
Electrical data			
Power supply	Rated voltage	24 V DC	
	Voltage range	19.2 V DC - 28.8 V DC	
	Design	Terminal block, 4 terminals	
	Cable cross-section • Minimum • Maximum	• 0.75 mm^2 (18 AWG) • 2.5 mm^2 (12 AWG)	
	Properties	Implemented redundantly	
Fusing		3.15 A / 125 V	
		Maximum incl. extender	**XM408-8C** 8 x RJ-45 with 1000 Mbps
Current consumption	at 24 V DC	2 A	0.6 A
Effective power loss	at 24 V DC	48 W	14.4 W
Signaling contact	Quantity	1	
	Design	Terminal block, 2 terminals	
	Permitted voltage range	24 V DC	
	Load capability	max. 100 mA	

Technical specifications		
Permitted ambient conditions		
Ambient temperature/ In areas according to UL508 or CSA C22.2 No.142: Temperature of the ambient air	During operation up to 2000 m	-40 ℃ to +70 ℃
	During operation up to 3000 m	-40 ℃ to +65 ℃
	During storage	-40 ℃ to +85 ℃
	During transportation	-40 °C to +85 °C
Relative humidity	During operation at 25 ℃	≤ 95%, no condensation
Design, dimensions and weight		
Weight	1150 g	
Degree of protection	IP20	
Dimensions (W x H x D)	140 x 150 x 125 mm	
Installation options	• Installation on a DIN rail • Installation on an S7-300 standard rail • Installation on an S7-1500 standard rail	
Mean time between failure (MTBF)		
	at 40 °C ambient temperature	28 years

7.2 Technical specifications of the SCALANCE XM408-8C

The following technical specifications apply to the SCALANCE XM408-8C.

Technical specifications			
Attachment to Industrial Ethernet			
Electrical connectors	Quantity	8	
	Connector	RJ-45 jack	
	Transmission speed	10 / 100 / 1000 Mbps	
Slots for SFP transceivers	Quantity	8	
	Connector	• SFP transceivers (LC port)	
	Transmission speed	100 / 1000 Mbps	
Diagnostics interface			
Serial interface	Quantity	1	
	Connector	RJ-11 jack	
Out-of-band interface	Quantity	1	
	Connector	RJ-45 jack	
Electrical data			
Power supply	Rated voltage	24 V DC	
	Voltage range	19.2 V DC - 28.8 V DC	
	Design	Terminal block, 4 terminals	
	Cable cross-section		
	• Minimum	• 0.75 mm^2 (18 AWG)	
	• Maximum	• 2.5 mm^2 (12 AWG)	
	Properties	Implemented redundantly	
Fusing		3.15 A / 125 V	
		Maximum incl. extender	**XM408-8C** 8 x RJ-45 with 1000 Mbps
Current consumption	at 24 V DC	2 A	0.6 A
Effective power loss	at 24 V DC	48 W	14.4 W
Signaling contact	Quantity	1	
	Design	Terminal block, 2 terminals	
	Permitted voltage range	24 V DC	
	Load capability	max. 100 mA	
Permitted ambient conditions			
Ambient temperature/ In areas according to UL508 or CSA C22.2 No.142: Temperature of the ambient air	During operation up to 2000 m	-40 °C to +70 °C	
	During operation up to 3000 m	-40 °C to +65 °C	
	During storage	-40 °C to +85 °C	
	During transportation	-40 °C to +85 °C	
Relative humidity	During operation at 25 °C	≤ 95 %, no condensation	

Technical specifications	
Design, dimensions and weight	
Weight	1150 g
Degree of protection	IP20
Dimensions (W x H x D)	140 x 150 x 125 mm
Installation options	• Installation on a DIN rail • Installation on an S7-300 standard rail • Installation on an S7-1500 standard rail
Mean time between failure (MTBF)	
	at 40 °C ambient temperature 28 years

7.3 Technical specifications of the SCALANCE XM416-4C

The following technical specifications apply to the SCALANCE XM416-4C.

Technical specifications		
Attachment to Industrial Ethernet		
Electrical connectors	Quantity	16
	Connector	RJ-45 jack
	Transmission speed	10 / 100 / 1000 Mbps
Slots for SFP transceivers	Quantity	4
	Connector	• SFP transceivers (LC port)
	Transmission speed	100 / 1000 Mbps
Diagnostics interface		
Serial interface	Quantity	1
	Connector	RJ-11 jack
Out-of-band interface	Quantity	1
	Connector	RJ-45 jack
Electrical data		
Power supply	Rated voltage	24 V DC
	Voltage range	19.2 V DC - 28.8 V DC
	Design	Terminal block, 4 terminals
	Cable cross-section	
	• Minimum	• 0.75 mm^2 (18 AWG)
	• Maximum	• 2.5 mm^2 (12 AWG)
	Properties	Implemented redundantly
Fusing		3.15 A / 125 V

		Maximum	**XM416-4C**
		incl. extender	16 x RJ-45 with 1000 Mbps
Current consumption	at 24 V DC	2 A	0.7 A
Effective power loss	at 24 V DC	48 W	16.8 W
Signaling contact	Quantity	1	
	Design	Terminal block, 2 terminals	
	Permitted voltage range	24 V DC	
	Load capability	max. 100 mA	
Permitted ambient conditions			
Ambient temperature/ In areas according to UL508 or CSA C22.2 No.142: Temperature of the ambient air	During operation up to 2000 m	-40 ℃ to +70 ℃	
	During operation up to 3000 m	-40 ℃ to +65 ℃	
	During storage	-40 ℃ to +85 ℃	
	During transportation	-40 ℃ to +85 ℃	
Relative humidity	During operation at 25 ℃	≤ 95%, no condensation	

Technical specifications	
Design, dimensions and weight	
Weight	1250 g
Degree of protection	IP20
Dimensions (W x H x D)	140 x 150 x 125 mm
Installation options	• Installation on a DIN rail • Installation on an S7-300 standard rail • Installation on an S7-1500 standard rail
Mean time between failure (MTBF)	
	at 40 °C ambient temperature 22 years

7.4 Switching properties

The following technical specifications apply to the following device:

- SCALANCE XM408-4C
- SCALANCE XM408-8C
- SCALANCE XM416-4C

Switching properties	
Aging time	Can be configured (default value: 40 seconds)
Max. number of learnable addresses	16000
Switching technique	Store and forward
Latency	25 - 70 microseconds

Reconfiguration times for redundancy methods:

Redundancy method	Reconfiguration time
HRP	300 ms
Standby link	300 ms
MRP	200 ms

Full wire speed switching:

Number of frames per second		Frame length
At 100 Mbps	At 1000 Mbps	
148810	1488095	64 bytes
84459	844595	128 bytes
45290	452899	256 bytes
23496	234962	512 bytes
11973	119732	1024 bytes
9615	96154	1280 bytes
8127	81274	1518 bytes

Note

The number of SCALANCE XM-400 modules connected in a line influences the frame delay. When a frame passes through the switch, this is delayed by the store-and-forward function of the SCALANCE XM-400 by 25-70 microseconds (at 1000 Mbps).
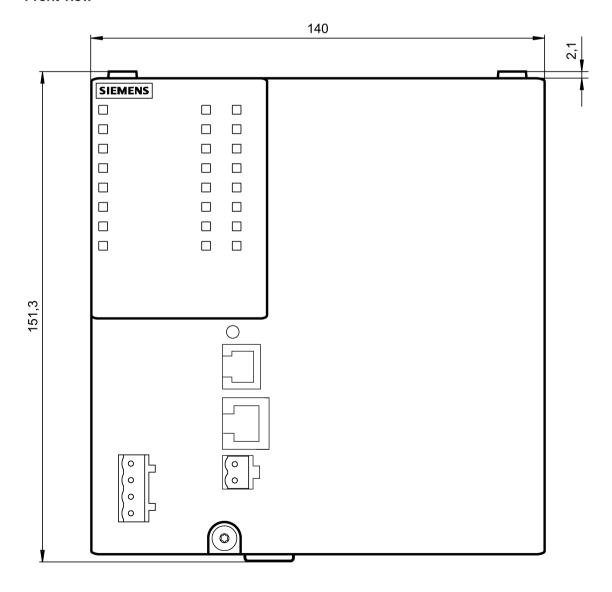
Dimension drawings

<div style="text-align: right; font-size: 2em;">8</div>
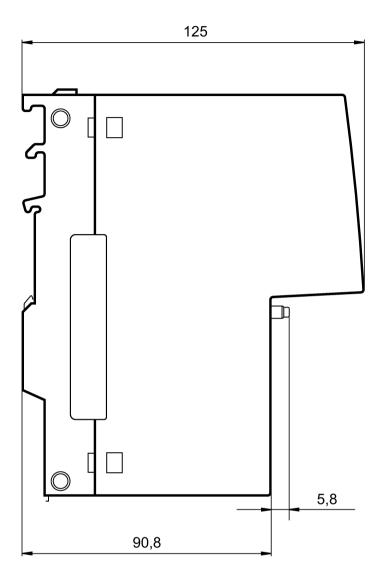
8.1 SCALANCE XM-400 dimension drawings
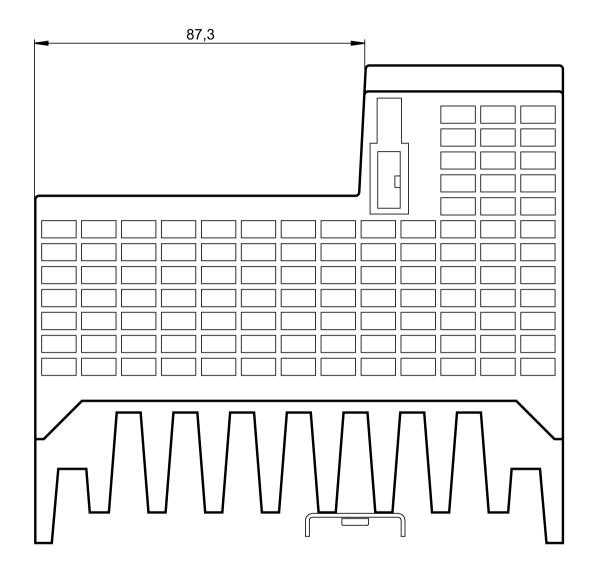
Note

Dimensions are specified in mm.

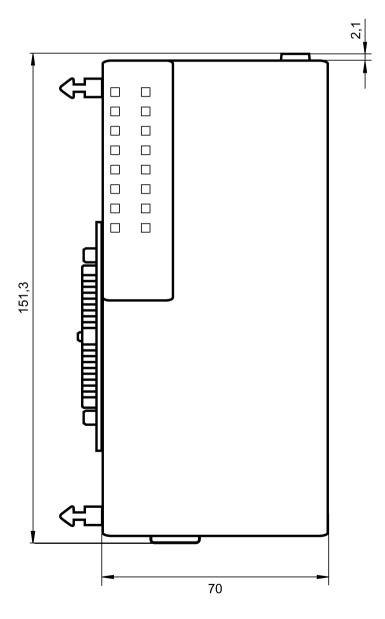**Front view**

Side view

From above

87,3

8.2 Extender dimension drawings

Note

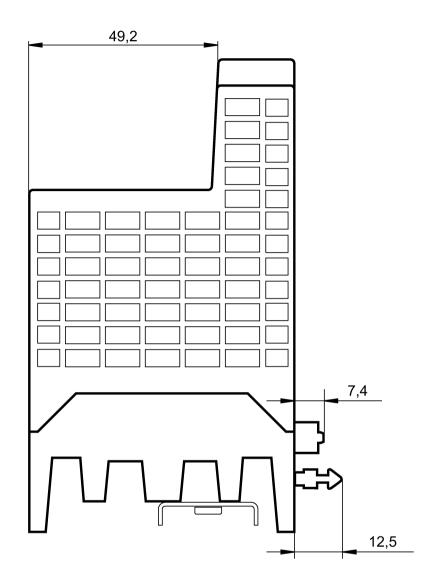**Installing on a rail**

Remember the following dimensions if you want to mount two devices on a rail.

Front view

From above

Approvals

<div style="text-align: right">

A

</div>

The SIMATIC NET products described in these Operating Instructions have the approvals listed below.

Note

Issued approvals on the type plate of the device

The specified approvals apply only when the corresponding mark is printed on the product. You can check which of the following approvals have been granted for your product by the markings on the type plate.

Installation guidelines

The devices meet the requirements if you adhere to the installation and safety instructions contained in this documentation and in the following documentation when installing and operating the devices.

● "Industrial Ethernet / PROFINET Industrial Ethernet" System Manual

● "Industrial Ethernet / PROFINET - Passive network components" System Manual

  You will find information on the system manuals in the section "Auto-Hotspot", in "Further documentation".

● "EMC Installation Guidelines" configuration manual

  ID = 60612658 (http://support.automation.siemens.com/WW/view/en/60612658)

⚠ **WARNING**

Personal injury and property damage can occur

The installation of expansions that are not approved for SIMATIC NET products or their target systems may violate the requirements and regulations for safety and electromagnetic compatibility.

Only use expansions that are approved for the system.

Note

The test was performed with a device and a connected communications partner that also meets the requirements of the standards listed above.

When operating the device with a communications partner that does not comply with these standards, adherence to the corresponding values cannot be guaranteed.

EC declaration of conformity

The SIMATIC NET products described in these operting instructions meet the requirements and safety objectives of the following EC directives and comply with the harmonized European standards (EN) for programmable logic controllers which are published in the official documentation of the European Union.

- **2014/34/EU (ATEX explosion protection directive)**

  Directive of the European Parliament and the Council of 26 February 2014 on the approximation of the laws of the member states concerning equipment and protective systems intended for use in potentially explosive atmospheres, official journal of the EU L96, 29/03/2014, pages. 309-356

- **2014/30/EU (EMC)**

  EMC directive of the European Parliament and of the Council of February 26, 2014 on the approximation of the laws of the member states relating to electromagnetic compatibility; official journal of the EU L96, 29/03/2014, pages. 79-106

- **2011/65/EU (RoHS)**

  Directive of the European Parliament and of the Council of 8 June 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment

You will find the EC declaration of conformity for these products on the Internet pages of Siemens Industry Online Support (http://support.automation.siemens.com/WW/view/en/33118389/134200).

The EC Declaration of Conformity is available for all responsible authorities at:

Siemens Aktiengesellschaft

Division Process Industries and Drives
Process Automation
DE-76181 Karlsruhe
Germany

EC directives

SIMATIC NET products meet the requirements and aims of the following EC directives.

EMC directive (electromagnetic compatibility)

Until 19.042016 the SIMATIC NET products described in these operating instructions meet the requirements of the EC Directive:2004/108/EC "Electromagnetic Compatibility" (EMC directive) and as of 20.04.2016 the EC directive 2014/30/EU.

Field of application	Requirements	
	Emission	Immunity to interference
Industry	EN 61000-6-4	EN 61000-6-2

You will find the current versions of the standards in the currently valid EC declaration of conformity.

ATEX (explosion protection directive)

> ⚠️ **WARNING**
>
> When using SIMATIC NET products in hazardous area zone 2, make absolutely sure that the associated conditions in the following document are adhered to:
>
> "SIMATIC NET Product Information Use of subasseblies/modules in a Zone 2 Hazardous Area".
>
> You will find this document
> - on the data medium that ships with some devices.
> - on the Internet pages of Siemens Industry Online Support (http://support.automation.siemens.com/WW/view/en).
>
> Enter the document identification number C234 as the search term.

The SIMATIC NET products meet the requirements of the EC directive 94/9/EC "Equipment and Protective Devices for Use in Potentially Explosive Atmospheres". and as of 20.04.2016 the EC directive 2014/34/EU.

ATEX classification:

II 3 G Ex nA IIC T4 Gc

KEMA 07ATEX0145 X

The products meet the requirements of the following standards:

- EN 60079-15 (electrical apparatus for potentially explosive atmospheres; Type of protection "n")
- EN 60079-0 (Explosive atmospheres - Part 0: Equipment - General requirements)

You will find the current versions of the standards in the currently valid ATEX certificates.

IECEx

The SIMATIC NET products meet the requirements of explosion protection according to IECEx.

IECEx classification:

Ex nA IIC T4 Gc

DEK 14.0025X

The products meet the requirements of the following standards:

- IEC 60079-15 (Explosive atmospheres - Part 15: Equipment protection by type of protection "n")
- IEC 60079-0 (Explosive atmospheres - Part 0: Equipment - General requirements)

You will find the current versions of the standards in the currently valid IECEx certificates.

FM

The product meets the requirements of the standards:

- Factory Mutual Approval Standard Class Number 3611

- FM Hazardous (Classified) Location Electrical Equipment:
  Non Incendive / Class I / Division 2 / Groups A,B,C,D / T4 and
  Non Incendive / Class I / Zone 2 / Group IIC / T4

cULus approval for industrial control equipment

cULus Listed IND. CONT. EQ.

Underwriters Laboratories Inc. complying with

- UL 508

- CSA C22.2 No. 142-M1987

Report no. E85972

cULus Approval for Information Technology Equipment

cULus Listed I. T. E.

Underwriters Laboratories Inc. complying with

- UL 60950-1 (Information Technology Equipment)

- CSA C22.2 No. 60950-1-03

Report no. E115352

cULus Approval Hazardous Location

cULus Listed I. T. E. FOR HAZ. LOC.

Underwriters Laboratories Inc. complying with

- UL 60950-1 (Information Technology Equipment)

- ANSI/ISA 12.12.01-2007

- CSA C22.2 No. 213-M1987

Approved for use in
Cl. 1, Div. 2, GP A, B, C, D T4
Cl. 1, Zone 2, GP IIC T4

Report no. E240480

RCM

The product meets the requirements of the AS/NZS 2064 standard (Class A).

MSIP 요구사항 - For Korea only

A급 기기(업무용 방송통신기자재)

이 기기는 업무용(A급) 전자파 적합기기로서 판매자 또는 사용자는 이 점을 주의하시기 바라며, 가정 외의 지역에서 사용하는것을 목적으로 합니다.

Marking for the customs union

EAC (Eurasian Conformity)

Customs union of Russia, Belarus and Kazakhstan

Declaration of the conformity according to the technical regulations of the customs union (TR CU)

Safety of electrical equipment

In the version put into circulation by Siemens AG, the SIMATIC NET products described in these Operating Instructions conform to the regulations of the following European directive:

- EN 60950-1
  Information technology equipment - Safety - Part 1: General requirements

FDA and IEC marks

The following devices meet the FDA and IEC requirements listed below:

Device	Fulfills FDA and IEC requirements
SCALANCE XM408-4C	-
SCALANCE XM408-8C	-
SCALANCE XM416-4C	-
Note: With modular devices, the marking is on the extenders and pluggable transceivers.	

FDA

IEC

Complies with 21 CFR 1040.10 and 1040.11

CLASS 1 LASER PRODUCT

Image A-1   FDA and IEC approvals

⚠ **CAUTION**

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

Mechanical stability (in operation)

Device	IEC 60068-2-6 vibration *	IEC 60068-2-6 vibration	IEC 60068-2-27 shock
	5 - 9 Hz: 3.5 mm 9 - 150 Hz: 1 g 1 octave/min, 20 sweeps	10 - 58 Hz: 0.075 mm 85 - 150 Hz: 1 g 1 octave/min, 20 sweeps	15 g, 11 ms duration 6 shocks per axis
SCALANCE XM408-4C	●	●	●
SCALANCE XM408-8C	●	●	●
SCALANCE XM416-4C	●	●	●

* Note: When installing on an S7-300 or S7-1500 standard rail

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