SIEMENS

Data sheet

6ES7318-3FL01-0AB0



SIMATIC S7-300 CPU319F-3 PN/DP, Central processing unit with 2.5 MB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface DP master/slave 3rd interface Ethernet PROFINET, Micro Memory Card required

General information		
HW functional status	01	
Firmware version	V3.2	
Engineering with		
Programming package	STEP 7 V5.5 or higher, Distributed Safety V5.4 SP4	
Supply voltage		
Rated value (DC)		
• 24 V DC	Yes	
permissible range, lower limit (DC)	19.2 V	
permissible range, upper limit (DC)	28.8 V	
external protection for power supply lines (recommendation)	2 A min.	
Mains buffering		
Mains/voltage failure stored energy time	5 ms	
• Repeat rate, min.	1 s	
Input current		
Current consumption (rated value)	1 250 mA	
Current consumption (in no-load operation), typ.	500 mA	

Inrush current, typ.	4 A	
l²t	1.2 A²·s	
D		
Power loss Power loss, typ.	14 W	
1 ower 1035, typ.	17 44	
Memory		
Work memory		
• integrated	2 560 kbyte	
• expandable	No	
 Size of retentive memory for retentive data blocks 	700 kbyte	
Load memory		
• Plug-in (MMC)	Yes	
● Plug-in (MMC), max.	8 Mbyte	
Data management on MMC (after last programming), min.		
Backup		
• present Yes		
• without battery Yes		
CPU processing times		
for bit operations, typ.	0.004 μs	
for word operations, typ.	0.01 μs	
for fixed point arithmetic, typ.	0.01 μs	
for floating point arithmetic, typ.	0.04 μs	
CPU-blocks		
Number of blocks (total)	4 096; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.	
DB		
Number, max.	4 096; Number range: 1 to 16000	
• Size, max.	64 kbyte	
FB		
Number, max.	4 096; Number range: 0 to 7999	
• Size, max.	64 kbyte	
FC		
Number, max.	4 096; Number range: 0 to 7999	
• Size, max.	64 kbyte	
OB		
● Size, max.	64 kbyte	
 Number of free cycle OBs 	1; OB 1	
 Number of time alarm OBs 	1; OB 10	
Number of delay alarm OBs 2; OB 20, 21		

 Number of cyclic interrupt OBs 	4; OB 32, 33, 34, 35 (OB 35: smallest settable clock pulse = 500 μs)
 Number of process alarm OBs 	1; OB 40
 Number of DPV1 alarm OBs 	3; OB 55, 56, 57
 Number of isochronous mode OBs 	1; OB 61
 Number of startup OBs 	1; OB 100
 Number of asynchronous error OBs 	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
 Number of synchronous error OBs 	2; OB 121, 122
Nesting depth	
per priority class	16
 additional within an error OB 	4
O	

Counters, timers and their retentivity		
S7 counter		
Number	2 048	
Retentivity		
— adjustable	Yes	
— lower limit	0	
— upper limit	2 047	
— preset	Z 0 to Z 7	
Counting range		
— adjustable	Yes	
— lower limit	0	
— upper limit	999	
IEC counter		
• present	Yes	
 Type 	SFB	
Number	Unlimited (limited only by RAM capacity)	
S7 times		
Number	2 048	
Retentivity		
— adjustable	Yes	
— lower limit	0	
— upper limit	2 047	
— preset	No retentivity	
Time range		
— lower limit	10 ms	
— upper limit	9 990 s	
IEC timer		
• present	Yes	
 Type 	SFB	
Number	Unlimited (limited only by RAM capacity)	

Data areas and their retentivity			
retentive data area in total	All, max. 700 KB		
Flag			
Number, max.	8 192 byte		
Retentivity preset	MB 0 to MB 15		
Number of clock memories	8; 1 memory byte		
Data blocks			
Retentivity adjustable	Yes; via non-retain property on DB		
Retentivity preset	Yes		
Address area			
I/O address area			
• Inputs	8 192 byte		
Outputs	8 192 byte		
Process image			
• Inputs	8 192 byte		
Outputs	8 192 byte		
Inputs, adjustable	8 192 byte		
 Outputs, adjustable 	8 192 byte		
 Inputs, default 	1 024 byte		
Outputs, default	1 024 byte		
Subprocess images			
 Number of subprocess images, max. 	1; With PROFINET IO, the length of the user data is limited to 1600 bytes		
Digital channels			
● Inputs	65 536		
— of which central	1 024		
Outputs	65 536		
— of which central	1 024		
Analog channels			
• Inputs	4 096		
— of which central	256		
Outputs	4 096		
— of which central	256		
Hardware configuration			
Number of DP masters			
• integrated	2		
• via CP	4		
Number of operable FMs and CPs (recommended)			
• FM	8		
• CP, PtP	8		
• CP, LAN	10		

Rack				
• Racks, max.	4			
• Modules per rack, max.	8			
Time of day				
Clock				
Hardware clock (real-time)	Yes			
 retentive and synchronizable 	Yes			
Backup time	6 wk; At 40 °C ambient temperature			
Deviation per day, max.	10 s; Typ.: 2 s			
 Behavior of the clock following POWER-ON 	Clock continues running after POWER OFF			
Behavior of the clock following expiry of backup	Clock continues to run with the time at which the power failure			
period	occurred			
Operating hours counter				
Number	4			
Number/Number range	0 to 3			
 Range of values 	0 to 2^31 hours (when using SFC 101)			
Granularity	1 h			
• retentive	Yes; Must be restarted at each restart			
Clock synchronization				
• supported	Yes			
● to MPI, master	Yes			
• to MPI, slave	Yes			
• in AS, master	Yes			
● in AS, slave	Yes			
Digital inputs				
Number of digital inputs	0			
Digital outputs				
Number of digital outputs	0			
Analog inputs				
Number of analog inputs	0			
Analog outputs				
Number of analog outputs	0			
Interfaces				
Number of industrial Ethernet interfaces	1			
Number of PROFINET interfaces	1			
Number of RS 485 interfaces	2			
Number of RS 422 interfaces	0			
1. Interface				
Interface type	Integrated RS 485 interface			

Power supply to interface (15 to 30 V DC), max. Protocols	Yes 150 mA	
	150 mA	
Protocols		
• MPI	Yes	
PROFIBUS DP master	Yes	
PROFIBUS DP slave	Yes; A DP slave at both interfaces simultaneously is not possible	
Point-to-point connection	No	
MPI		
Transmission rate, max.	12 Mbit/s	
Services		
— PG/OP communication	Yes	
— Routing	Yes	
— Global data communication	Yes	
— S7 basic communication	Yes	
— S7 communication	Yes	
— S7 communication, as client	No; but via CP and loadable FB	
— S7 communication, as server	Yes	
PROFIBUS DP master		
Transmission rate, max.	12 Mbit/s	
Number of DP slaves, max.	124	
Services		
— PG/OP communication	Yes	
— Routing	Yes	
— Global data communication	No	
— S7 basic communication	Yes; I blocks only	
— S7 communication	Yes	
— S7 communication, as client	No	
— S7 communication, as server	Yes	
— Equidistance	Yes	
— Isochronous mode	No	
— SYNC/FREEZE	Yes	
— Activation/deactivation of DP slaves	Yes	
Number of DP slaves that can be simultaneously activated/deactivated, max.	8	
Direct data exchange (slave-to-slave communication)	Yes; As subscriber	
— DPV1	Yes	
Address area		
— Inputs, max.	8 kbyte	
— Outputs, max.	8 kbyte	
User data per DP slave		

— Inputs, max.	244 byte	
— Outputs, max.	244 byte	
PROFIBUS DP slave		
Transmission rate, max.	12 Mbit/s	
automatic baud rate search	Yes; only with passive interface	
Address area, max.	32	
User data per address area, max.	32 byte	
Services		
— PG/OP communication	Yes	
— Routing	Yes; with interface active	
 Global data communication 	No	
 S7 basic communication 	No	
— S7 communication	Yes	
 S7 communication, as client 	No	
 S7 communication, as server 	Yes; Connection configured on one side only	
 Direct data exchange (slave-to-slave communication) 	Yes	
— DPV1	No	
Transfer memory		
— Inputs	244 byte	
•		
— Outputs	244 byte	
·	244 byte	
— Outputs	244 byte Integrated RS 485 interface	
— Outputs 2. Interface		
— Outputs 2. Interface Interface type Physics Isolated	Integrated RS 485 interface	
— Outputs 2. Interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max.	Integrated RS 485 interface RS 485	
— Outputs 2. Interface Interface type Physics Isolated	Integrated RS 485 interface RS 485 Yes 200 mA	
— Outputs 2. Interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max.	Integrated RS 485 interface RS 485 Yes 200 mA	
— Outputs 2. Interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max. Protocols	Integrated RS 485 interface RS 485 Yes 200 mA No No	
— Outputs 2. Interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max. Protocols • MPI	Integrated RS 485 interface RS 485 Yes 200 mA No No	
— Outputs 2. Interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max. Protocols • MPI • PROFINET IO Controller	Integrated RS 485 interface RS 485 Yes 200 mA No No No No	
— Outputs 2. Interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max. Protocols • MPI • PROFINET IO Controller • PROFINET IO Device	Integrated RS 485 interface RS 485 Yes 200 mA No No No No No Yes	
- Outputs 2. Interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max. Protocols • MPI • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master • PROFIBUS DP slave	Integrated RS 485 interface RS 485 Yes 200 mA No No No No No Yes Yes; A DP slave at both interfaces simultaneously is not possible	
- Outputs 2. Interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max. Protocols • MPI • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master	Integrated RS 485 interface RS 485 Yes 200 mA No No No No Yes Yes; A DP slave at both interfaces simultaneously is not possible No	
- Outputs 2. Interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max. Protocols • MPI • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication • Web server	Integrated RS 485 interface RS 485 Yes 200 mA No No No No No Yes Yes; A DP slave at both interfaces simultaneously is not possible	
- Outputs 2. Interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max. Protocols • MPI • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication	Integrated RS 485 interface RS 485 Yes 200 mA No No No No Yes Yes; A DP slave at both interfaces simultaneously is not possible No No	
- Outputs 2. Interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max. Protocols • MPI • PROFINET IO Controller • PROFINET IO Device • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication • Web server PROFIBUS DP master • Transmission rate, max.	Integrated RS 485 interface RS 485 Yes 200 mA No No No No Yes Yes; A DP slave at both interfaces simultaneously is not possible No No	
- Outputs 2. Interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max. Protocols • MPI • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication • Web server PROFIBUS DP master	Integrated RS 485 interface RS 485 Yes 200 mA No No No No Yes Yes; A DP slave at both interfaces simultaneously is not possible No No	

— Routing

— PG/OP communication

Yes

Yes

 Global data communication 	No		
— S7 basic communication	Yes; I blocks only		
— S7 communication	Yes		
 S7 communication, as client 	No		
 S7 communication, as server 	Yes; Connection configured on one side only		
— Equidistance	Yes		
— Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)		
— SYNC/FREEZE	Yes		
 Activation/deactivation of DP slaves 	Yes		
 Number of DP slaves that can be simultaneously activated/deactivated, max. 	8		
 Direct data exchange (slave-to-slave communication) 	Yes; As subscriber		
— DPV1	Yes		
Address area			
— Inputs, max.	8 kbyte		
— Outputs, max.	8 kbyte		
User data per DP slave			
— Inputs, max.	244 byte		
— Outputs, max.	244 byte		
PROFIBUS DP slave			
THE IDEE BY CICKE			
• GSD file	The latest GSD file is available at: http://www.siemens.com/profibus-gsd		
• GSD file	http://www.siemens.com/profibus-gsd		
GSD fileTransmission rate, max.	http://www.siemens.com/profibus-gsd 12 Mbit/s		
 GSD file Transmission rate, max. automatic baud rate search	http://www.siemens.com/profibus-gsd 12 Mbit/s Yes; only with passive interface		
 GSD file Transmission rate, max. automatic baud rate search Address area, max. 	http://www.siemens.com/profibus-gsd 12 Mbit/s Yes; only with passive interface 32		
 GSD file Transmission rate, max. automatic baud rate search Address area, max. User data per address area, max. 	http://www.siemens.com/profibus-gsd 12 Mbit/s Yes; only with passive interface 32		
 GSD file Transmission rate, max. automatic baud rate search Address area, max. User data per address area, max. Services 	http://www.siemens.com/profibus-gsd 12 Mbit/s Yes; only with passive interface 32 32 byte		
 GSD file Transmission rate, max. automatic baud rate search Address area, max. User data per address area, max. Services PG/OP communication 	http://www.siemens.com/profibus-gsd 12 Mbit/s Yes; only with passive interface 32 32 byte Yes		
 GSD file Transmission rate, max. automatic baud rate search Address area, max. User data per address area, max. Services — PG/OP communication — Routing 	http://www.siemens.com/profibus-gsd 12 Mbit/s Yes; only with passive interface 32 32 byte Yes Yes; with interface active		
 GSD file Transmission rate, max. automatic baud rate search Address area, max. User data per address area, max. Services — PG/OP communication — Routing — Global data communication 	http://www.siemens.com/profibus-gsd 12 Mbit/s Yes; only with passive interface 32 32 byte Yes Yes; with interface active No		
 GSD file Transmission rate, max. automatic baud rate search Address area, max. User data per address area, max. Services PG/OP communication Routing Global data communication S7 basic communication 	http://www.siemens.com/profibus-gsd 12 Mbit/s Yes; only with passive interface 32 32 byte Yes Yes; with interface active No No		
 GSD file Transmission rate, max. automatic baud rate search Address area, max. User data per address area, max. Services — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication 	http://www.siemens.com/profibus-gsd 12 Mbit/s Yes; only with passive interface 32 32 byte Yes Yes; with interface active No No Yes		
 GSD file Transmission rate, max. automatic baud rate search Address area, max. User data per address area, max. Services — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication, as client 	http://www.siemens.com/profibus-gsd 12 Mbit/s Yes; only with passive interface 32 32 byte Yes Yes; with interface active No No No Yes No		
 GSD file Transmission rate, max. automatic baud rate search Address area, max. User data per address area, max. Services — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication, as client — S7 communication, as server — Direct data exchange (slave-to-slave 	http://www.siemens.com/profibus-gsd 12 Mbit/s Yes; only with passive interface 32 32 byte Yes Yes; with interface active No No No Yes No Yes; Connection configured on one side only		
 GSD file Transmission rate, max. automatic baud rate search Address area, max. User data per address area, max. Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication, as client S7 communication, as server Direct data exchange (slave-to-slave communication) 	http://www.siemens.com/profibus-gsd 12 Mbit/s Yes; only with passive interface 32 32 byte Yes Yes; with interface active No No Yes No Yes Connection configured on one side only Yes		
 GSD file Transmission rate, max. automatic baud rate search Address area, max. User data per address area, max. Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication, as client S7 communication, as server Direct data exchange (slave-to-slave communication) DPV1 	http://www.siemens.com/profibus-gsd 12 Mbit/s Yes; only with passive interface 32 32 byte Yes Yes; with interface active No No Yes No Yes Connection configured on one side only Yes		
 GSD file Transmission rate, max. automatic baud rate search Address area, max. User data per address area, max. Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication, as client S7 communication, as server Direct data exchange (slave-to-slave communication) DPV1 Transfer memory	http://www.siemens.com/profibus-gsd 12 Mbit/s Yes; only with passive interface 32 32 byte Yes Yes; with interface active No No Yes No Yes No Yes; Connection configured on one side only Yes No		

3. Interface		
Interface type	PROFINET	
Physics	Ethernet RJ45	
Isolated	Yes	
automatic detection of transmission rate	Yes; 10/100 Mbit/s	
Autonegotiation	Yes	
Autocrossing	Yes	
Change of IP address at runtime, supported	Yes	
Interface types		
Number of ports	2	
• integrated switch	Yes	
Protocols		
● MPI	No	
 PROFINET IO Controller 	Yes; Also simultaneously with I-Device functionality	
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality	
PROFINET CBA	Yes	
PROFIBUS DP master	No	
PROFIBUS DP slave	No	
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP	
Web server	Yes	
PROFINET IO Controller		
Transmission rate, max.	100 Mbit/s	
Services		
— PG/OP communication	Yes	
— Routing	Yes	
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, manumber of instances: 32	
— Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)	
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP	
— Shared device	Yes	
 Prioritized startup 	Yes	
 Number of IO devices with prioritized startup, max. 	32	
Number of connectable IO Devices, max.	256	
Of which IO devices with IRT, max.	64	
— of which in line, max.	64	
Number of IO Devices with IRT and the option "high flexibility"	256	
— of which in line, max.	61	
Number of connectable IO Devices for RT, max.	256	
— of which in line, max.	256	

 Activation/deactivation of IO Devices 	Yes		
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8		
 — IO Devices changing during operation (partner ports), supported 	Yes		
Number of IO Devices per tool, max.	8		
Device replacement without swap medium	Yes		
— Send cycles	$250~\mu s$, $500~\mu s$, $1~m s$; $2~m s$, $4~m s$ (not in the case of IRT with "high flexibility" option)		
— Updating time	250 µs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, Technical Data" for more details)		
Address area			
— Inputs, max.	8 kbyte		
— Outputs, max.	8 kbyte		
 User data consistency, max. 	1 024 byte		
PROFINET IO Device			
Services			
— PG/OP communication	Yes		
— Routing	Yes		
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32		
— Isochronous mode	No		
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP		
— IRT	Yes		
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device		
— Shared device	Yes		
 Number of IO Controllers with shared 	2		
device, max.			
Transfer memory			
— Inputs, max.	1 440 byte; Per IO Controller with shared device		
— Outputs, max.	1 440 byte; Per IO Controller with shared device		
Submodules			
— Number, max.	64		
 User data per submodule, max. 	1 024 byte		
PROFINET CBA			
acyclic transmission	Yes		
cyclic transmission	Yes		
Open IE communication			
Number of connections, max.	32		
 Local port numbers used at the system end 	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535		

	•	Keep-	alive	function,	supported
--	---	-------	-------	-----------	-----------

Yes

Protocols		
Open IE communication		
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs	
Number of connections, max.	32	
 Data length for connection type 01H, max. 	1 460 byte	
 Data length for connection type 11H, max. 	32 768 byte	
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs	
 Number of connections, max. 	32	
— Data length, max.	32 768 byte	
• UDP	Yes; via integrated PROFINET interface and loadable FBs	
 Number of connections, max. 	32	
— Data length, max.	1 472 byte	
Web server		
• supported	Yes	
 User-defined websites 	Yes	
 Number of HTTP clients 	5	
Media redundancy		
Switchover time on line break, typ.	200 ms; PROFINET MRP	
Number of stations in the ring, max.	50	
Isochronous mode		
Isochronous operation (application synchronized up	Yes; Via 2nd PROFIBUS DP or PROFINET interface	
to terminal)		
Communication functions		
PG/OP communication	Yes	
Data record routing		
Data record routing	Yes	
Global data communication	Yes	
-	Yes	
Global data communication		
Global data communication • supported	Yes	
Global data communication • supported • Number of GD loops, max.	Yes 8	
 Global data communication supported Number of GD loops, max. Number of GD packets, max. 	Yes 8 8	
 Global data communication supported Number of GD loops, max. Number of GD packets, max. Number of GD packets, transmitter, max. 	Yes 8 8 8	
 Global data communication supported Number of GD loops, max. Number of GD packets, max. Number of GD packets, transmitter, max. Number of GD packets, receiver, max. 	Yes 8 8 8 8 8	
 Global data communication supported Number of GD loops, max. Number of GD packets, max. Number of GD packets, transmitter, max. Number of GD packets, receiver, max. Size of GD packets, max. 	Yes 8 8 8 8 8 22 byte	
 Global data communication supported Number of GD loops, max. Number of GD packets, max. Number of GD packets, transmitter, max. Number of GD packets, receiver, max. Size of GD packets, max. Size of GD packet (of which consistent), max. 	Yes 8 8 8 8 8 22 byte	
 Global data communication supported Number of GD loops, max. Number of GD packets, max. Number of GD packets, transmitter, max. Number of GD packets, receiver, max. Size of GD packets, max. Size of GD packet (of which consistent), max. S7 basic communication 	Yes 8 8 8 8 8 22 byte 22 byte	
 Global data communication supported Number of GD loops, max. Number of GD packets, max. Number of GD packets, transmitter, max. Number of GD packets, receiver, max. Size of GD packets, max. Size of GD packet (of which consistent), max. S7 basic communication supported 	Yes 8 8 8 8 8 8 22 byte 22 byte	

supported

Yes

• as server	Yes
• as client	Yes; via integrated PROFINET interface and loadable FB or via
	CP and loadable FB
User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
55 compatible communication	
• supported	Yes; via CP and loadable FC
PROFINET CBA (at set setpoint communication load)	
 Setpoint for the CPU communication load 	20 %
 Number of remote interconnection partners 	32
 Number of functions, master/slave 	50
 Total of all master/slave connections 	3 000
 Data length of all incoming connections master/slave, max. 	24 000 byte
 Data length of all outgoing connections master/slave, max. 	24 000 byte
 Number of device-internal and PROFIBUS interconnections 	1 000
 Data length of device-internal und PROFIBUS interconnections, max. 	8 000 byte
 Data length per connection, max. 	1 400 byte
Remote interconnections with acyclic transmission	
 — Sampling frequency: Sampling time, min. 	200 ms
 Number of incoming interconnections 	100
 Number of outgoing interconnections 	100
 Data length of all incoming interconnections, max. 	3 200 byte
 Data length of all outgoing interconnections, max. 	3 200 byte
 Data length per connection, max. 	1 400 byte
Remote interconnections with cyclic transmission	
 Transmission frequency: Transmission interval, min. 	1 ms
— Number of incoming interconnections	300
— Number of outgoing interconnections	300
 Data length of all incoming interconnections, max. 	4 800 byte
 Data length of all outgoing interconnections, max. 	4 800 byte
— Data length per connection, max.	450 byte
HMI variables via PROFINET (acyclic)	
 Number of stations that can log on for HMI variables (PN OPC/iMap) 	3; 2x PN OPC/1x iMap

LIMI veriable undeting	500 ms	
— HMI variable updating		
— Number of HMI variables	600	
— Data length of all HMI variables, max.	9 600 byte	
PROFIBUS proxy functionality	N.	
— supported	Yes	
 Number of linked PROFIBUS devices 	32	
— Data length per connection, max.	240 byte; Slave-dependent	
Number of connections		
• overall	32	
usable for PG communication	31	
 reserved for PG communication 	1	
 adjustable for PG communication, min. 	1	
 adjustable for PG communication, max. 	31	
 usable for OP communication 	31	
 reserved for OP communication 	1	
 adjustable for OP communication, min. 	1	
 adjustable for OP communication, max. 	31	
 usable for S7 basic communication 	30	
 reserved for S7 basic communication 	0	
 adjustable for S7 basic communication, 	0	
min.		
 adjustable for S7 basic communication, 	30	
max.		
usable for S7 communication	16	
 reserved for S7 communication 	0	
 adjustable for S7 communication, min. 	0	
 adjustable for S7 communication, max. 	16	
• total number of instances, max.	32	
usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as DP master: max. 24; X2 as DP slave (active): max. 14; X3 as PROFINET: 48 max.	
S7 message functions		
Number of login stations for message functions, max.	32; Depending on the configured connections for PG/OP and S7 basic communication	
Process diagnostic messages	Yes	
simultaneously active Alarm-S blocks, max.	300	
Test commissioning functions		
Status block	Yes; Up to 2 simultaneously	
Single step	Yes	
Number of breakpoints	4	
Status/control		
Status/control variable	Yes	
1		

Variables	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
• Forcing	Yes
• Forcing, variables	Inputs, outputs
 Number of variables, max. 	10
Diagnostic buffer	
• present	Yes
Number of entries, max.	500
— adjustable	No
of which powerfail-proof	100
 Number of entries readable in RUN, max. 	499
— adjustable	Yes; From 10 to 499
— preset	10
Service data	
• can be read out	Yes
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
● max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes; V5.5 or higher
Programming	
Command set	see instruction list
Nesting levels	8
System functions (SFC)	see instruction list
System function blocks (SFB)	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
User program protection/password protection	Yes
Block encryption	Yes; With S7 block Privacy

Dimensions		
Width	120 mm	
Height	125 mm	
Depth	130 mm	
Weights		
Weight, approx.	1 250 g	
	44/42/2040	