JRC	MANUFACTURING PA LIST NO. 101210198	CKING REV. LEVEL		VEL	REV. DATE 2/20/19	
DESCRIPTION CHG,2.125 IN. MILLENNIUM DEPSTR,HMX		CREATION DATE 3/27/09		DESIGN ENGINEER TJW		
DRAWING NUMBER D00010057	REV. LEVEL E		DATE 1/10	MFG. ENGINEER DAC		

					Qty per
Material #	Drawing #	Description	Qty	Per	Вох
100157947	995.36153	CLIP, RETAINING, DET CORD- DEEP STAR CHARGE	55		50
102211019		BOX,UN CERT,UN0440, 1.4D,CAO,SMC 18X12X8	1		50
102704148	D01371967	TRAY,HEXACOMB,1.53 IN DIA HOLES,25 SLOT	2		50
101276057	D00030453	PACKAGING, FLAT PAD WARNING PRINTED	8		50
101215637	D00007985	Static Shield Bag MIL B 81705C Type I Class I	2		50
101215638	D00007910	Desiceant Bag 1 Unit Silica Gel Tyvek Packet	2		50
101276897	D00031509	PAMPHLET, EXPLOSIVE PRODUCTS, DO- AND DO NOT WARNING	1		50

CROSS OUT ITEMS ARE NOT REQUIRED FOR RETURNS OR WASTE SHIPMENTS

PACKAGE ASSEMBLING METHODOLOGY:

Box bottom flaps are sealed with four metal staples, two (2) staple on each side of center.

One (1) corrugated flat pad is placed on the bottom of box;

Two (2) Hexcomb corrugated trays are prepared for assembling into each box;

Charges are placed vertically inside each die-cut openings of the inserts with the liners facing up.

One (1) corrugated flat pad is placed on the top of the charges;

Assembled trays with top pads are placed inside the static shield bags;

Sealed bags are stacked on top of each other with liners facing each other. *

Bags are placed in box and at least one (1) warning pad is placed on top of barrier bags.**

Box top flaps are sealed with four metal staples, two on each side of center.

^{*} If less than full boxes are being prepared for shipment, all non opposed charges must be facing down.

^{**} Add more pads as necessary to ensure no movement of trays in the boxes.